



# Hydrotech<sup>®</sup> Splice Tape Primer

formerly known as Splice Tape Primer

## GENERAL DESCRIPTION

Splice Tape Primer is a solvent-based, fast drying, VOC-compliant lap / seam primer. It improves adhesion of butyl tape to sheet membrane.

## BASIC USE

Hydrotech Splice Tape Primer is designed to prepare the mating surfaces of Flex-Flash UN uncured neoprene flashing for application of Hydrotech's pressure sensitive, butyl Splice Tape when VOC regulations prohibit the use of the standard Splicing Cement contact adhesive.

## APPLICATION

- The mating surfaces of the Flex-Flash UN must be clean and free of any contaminants and the polyethylene release sheet must be removed from the Flex-Flash UN.
- Thoroughly stir the Splice Tape Primer before and during use to completely disperse any settled materials.
- Apply the Splice Tape Primer with a roller or brush to the area of Flex-Flash UN membrane to be seamed on both mating surfaces of membrane at a rate of 350-400 sqft/gallon each surface. 1 gallon of Primer would be enough to treat both mating surfaces of Flex-Flash UN for approximately 6 rolls of Splice Tape (600 ln.ft.).
- Allow the Splice Tape Primer to dry on both membrane surfaces so that it does not stick or string-up to a dry finger touch.
- Install the Splice Tape immediately after the Primer has dried to prevent dust contamination and promote adhesion in colder weather. Refer to Splice Tape Product Data Sheet for more complete installation information.

## NOTES/PRECAUTIONS

- Splice Tape Primer should be applied at temperatures at 40°F or above. Applying Primer at temperatures below 40°F will increase drying times.
- If Splice Tape Primer is stored below 40°F, re-store the Primer to be used at room temperature (>60°F) for at least three days prior to use.
- Condensation may form on freshly applied Primer when ambient temperature is near the dew point. In such conditions, stop application, allow area to dry, and re-apply a thin coat of Primer when conditions allow.

## PRODUCT INFORMATION

- Size - 1 gallon
- Color - clear to neutral
- Shelf Life - 12 months (@ 60 - 80°)

## TECHNICAL DATA

PROPERTY	RESULTS
FLASH POINT	<3.9°F (TCC)
VOC CONTENT	239 g/L
SPECIFIC GRAVITY	0.865

**LEED INFORMATION**

	Credit 4	Credit 5
Recycled Content (% by weight)	0	
Manufacture Location		Ashland, OH
Extraction/Harvesting Location		Ashland, OH

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.