



SAFETY DATA SHEET

Issue Date 14-May-2015

Revision Date 10-Aug-2020

Version 2

GCS65025

Gem Cure & Seal 1315-650 VOC

1. IDENTIFICATION

Product identifier

Product Name Gem Cure & Seal 1315-650 VOC

Other means of identification

Product Code GCS65025

Recommended use of the chemical and restrictions on use

Recommended Use Restricted to professional users.

Uses advised against Consumer use

Details of the supplier of the safety data sheet

Supplier Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Manufacturer Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Company Phone Number 800-624-0261 (US & Canada); 217-522-3112 (Outside North America)

24 Hour Emergency Phone Number 800-373-7542

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Gases)	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1A
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 3

Label elements

Emergency Overview

Danger

Hazard statements

Harmful in contact with skin
Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
May cause respiratory irritation. May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Flammable liquid and vapor

**Appearance** Viscous**Physical state** Liquid**Odor** Solvent**Precautionary Statements - Prevention**

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing must not be allowed out of the workplace
Do not breathe dust/fume/gas/mist/vapors/spray
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Keep cool

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
Specific treatment see section 4 of the SDS.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of water and soap
Call a POISON CENTER or doctor if you feel unwell
Take off contaminated clothing and wash it before reuse
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: Remove person to fresh air and keep comfortable for breathing
IF SWALLOWED: Immediately call a POISON CENTER or doctor
Do NOT induce vomiting
In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Xylene	1330-20-7	45-55	*
Acetone	67-64-1	15-20	*
Ethylbenzene	100-41-4	0-11	*
Dimethyl carbonate	616-38-6	5-7	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Ingestion	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

Most important symptoms and effects, both acute and delayed

Symptoms	Harmful by inhalation and in contact with skin. Causes skin and eye irritation. May cause an allergic skin reaction. Suspected of causing cancer. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to hearing organs through prolonged exposure. May be fatal if swallowed and enters airways.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water spray (fog). Dry chemical, Carbon Dioxide, Foam, Sand. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

In the event of fire, cool tanks with water spray.

Hazardous combustion products Thermal decomposition can lead to the release of irritating gases and vapors. Carbon oxides.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge May be ignited by friction, heat, sparks or flames.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Keep people away from and upwind of spill/leak. Wear protective gloves/protective clothing and eye/face protection. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Take precautionary measures against static discharges. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded.

Environmental precautions

Environmental precautions See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

Methods for cleaning up Use clean non-sparking tools to collect absorbed material. Ground and bond containers when transferring material. Dike to collect large liquid spills.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Never pierce, drill, grind, cut, saw or weld any empty container.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep containers tightly closed in a dry, cool and well-ventilated place. Do not store near combustible materials. Use spark-proof tools and explosion-proof equipment.

Incompatible materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors. (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Ethylbenzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 545 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state

Liquid

Appearance

Viscous

Color

clear

Odor

Solvent

Odor threshold

No information available

Property

Values

Remarks • Method

pH

No information available

Melting point/freezing point

No information available

Boiling point / boiling range	59.9 °C / 139.8 °F	ASTM D86
Flash point	30 °C / 86 °F	ASTM D56
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	Approximately 0.90 (Water=1)	
Water solubility	Insoluble	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	45.3 KU	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	< 650 g/L
Density	7.48 lbs/gal
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization No information available.

Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

Incompatible materials

Strong oxidizing agents.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No acute toxicity information is available for this product The product is classified based on the mixture components.
Inhalation	Avoid breathing vapors or mists. Harmful by inhalation.
Eye contact	Avoid contact with eyes. Risk of serious damage to eyes.
Skin Contact	Avoid contact with skin and clothing. Harmful in contact with skin.
Ingestion	May be harmful if swallowed. Do not ingest. If swallowed then seek immediate medical assistance.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h
Acetone 67-64-1	= 5800 mg/kg (Rat)	> 15700 mg/kg (Rabbit)	= 50100 mg/m ³ (Rat) 8 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h
Dimethyl carbonate 616-38-6	= 13 g/kg (Rat)	> 5 g/kg (Rabbit)	= 140 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms	Harmful by inhalation and in contact with skin. Causes skin and eye irritation. May cause an allergic skin reaction. Suspected of causing cancer. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to hearing organs through prolonged exposure. May be fatal if swalled and enters airways.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Skin Irritation Cat 2. (based on mixture components). Irritating to skin.
Serious eye damage/eye irritation	Eye Irritation Cat 2. Causes serious eye irritation. (Classification based on mixture components).
Sensitization	Skin Sensitizer Cat 1. May cause an allergic skin reaction.
Germ cell mutagenicity	Not classified. (Based on mixture components).
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Xylene 1330-20-7	-	Group 3	-	-
Ethylbenzene 100-41-4	A3	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - *Animal Carcinogen*

IARC (International Agency for Research on Cancer)

Group 2B - *Possibly Carcinogenic to Humans*

Group 3 - *Not Classifiable as to Carcinogenicity in Humans*

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - *Present*

Reproductive toxicity	Not classified. (Based on mixture components).
STOT - single exposure	STOT SE 3 - Respiratory System. May cause irritation of respiratory tract. May cause dizziness or drowsiness.
STOT - repeated exposure	Category 2. May cause damage to hearing organs through prolonged or repeated exposure.
Target Organ Effects	Hearing Organs.
Aspiration hazard	May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 4631.2 mg/kg

ATEmix (dermal) 4631.2 mg/kg

ATEmix (inhalation-gas) 6008.3 mg/l
 ATEmix (inhalation-dust/mist) 2.31 mg/l
 ATEmix (inhalation-vapor) 146.8 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product has not been fully evaluated on the product level.

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Xylene 1330-20-7	3.15
Acetone 67-64-1	-0.24
Ethylbenzene 100-41-4	3.2

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

Chemical Name	California Hazardous Waste Status
Xylene 1330-20-7	Toxic Ignitable
Acetone 67-64-1	Ignitable
Ethylbenzene 100-41-4	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	III
Emergency Response Guide Number	128

TDG

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	III

MEX

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	III

ICAO (air)

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	III

IATA

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	III

IMDG

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	III

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Xylene - 1330-20-7	1.0
Ethylbenzene - 100-41-4	0.1

SARA 311/312 Hazard Categories

See section 2 for more information

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylene 1330-20-7	100 lb	-	-	X
Ethylbenzene 100-41-4	1000 lb	X	X	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Xylene 1330-20-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Ethylbenzene 100-41-4	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Ethylbenzene - 100-41-4	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Xylene 1330-20-7	X	X	X
Acetone 67-64-1	X	X	X
Ethylbenzene 100-41-4	X	X	X
Dimethyl carbonate 616-38-6	X	X	X

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 3	Flammability 2	Reactivity 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 3	Flammability 2	Physical hazards 0	Personal protection X

Prepared By Solomon Colors - Lab Technical Services
Issue Date 14-May-2015
Revision Date 10-Aug-2020
Revision Note

The product composition and classification was revised to reflect the most current composition. All sections of the SDS have been modified since the last revision.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet