



BUILDING TRUST

Sika Emseal Safety Data Sheet Product Package

DSM-DS

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Signal Word

Pictograms

Emergency Overview:

EMSEAL Joint Systems, Ltd.

25 Bridle Lane, Westborough, MA 01581 USA www.emseal.com

Preparation Date March 15, 2015 Revision Date September 20, 2024

None

None

Product identifier	DSM-DS
Other identifier or names	DSM-DS System, DSM-DS Foam
UN ID number	None
Manufacturer Address	EMSEAL LLC
	111 Royal Group Crescent
	Woodbridge, ON L4H 1X9 Canada
Company Phone	(508) 836-0280 M-F 9am - 5pm
Emergency Phone	CHEMTREC (800) 424-9300 (24 Hours)
CHEMTREC International Phone	+1 703-527-3887 (24 Hours)
2. Hazardous Indentification	
Hazardous Classification	This product is not classified as hazardous when used as intended.

3. Composition / Information on Ingredients

EMSEAL DSM is composed of polyurethane foam impregnated with a proprietary solid acrylic polymer bonded to a fully cured silicone sealant. It is classified as Non-Hazardous.

No emergency requirements.

NOTE: Silicone facing is fully cured. The composition of the silicone in its liquid state is comprised of the following:

Chemical Name	CAS #	% by Weight	GHS Classification Hazard Statements
Polydimethyl Siloxane Diol	70131-67-8 3	0.0-60.0	SELF CLASSIFICATION Classification: Not Applicable
Calcium Carbonate (Limestone) Synthetic Calcium Carbonate	1317-65-3 371-34-1	10.0-40.0	SELF CLASSIFICATION Classification: Not Applicable
Phenyl Oximino Silane	34036-80-1	1.0–5.0	Classification: STOT RE Cat. 2, Skin Sensitization Cat. 1, Aquatic, Chronic Toxicity Cat. 3 Hazard Statement Codes: H373, H317, H412
Silicon Dioxide, Fumed	112945-52-5	1.0–5.0	SELF CLASSIFICATION Classification: Not Applicable
Mineral Spirits	8052-41-3	0.0-1.0	Classification: Carcinogenic Cat. 1B, Mutagenic Cat. 1B, Aspiration Hazard Cat. 1 Hazard Statement Codes: H350, H340, H304
Quartz	14808-60-7 14464-46-1	Trace	SELF CLASSIFICATION Classification: Carcinogenic Cat. 1B Hazard Statement Codes: H350
Water and other components.			

Water and other components.

Each of the other components is present in less than 1 percent concentration (0.1% concentration for potential carcinogens, reproductive toxins, respiratory tract sensitizers, and mutagens).

Classification: Not Applicable



Safety Data Sheet **DSM-DS Foam**

4. First Aid Measures

4.1 EYES:	Flush with water for at least 15 minutes, and call physician if problems persist.
4.2 SKIN:	Product may leave a sticky residue, and mild irritation if prolonged exposure. Scrub with soapy water until adhesive is removed.
4.3 INGESTION:	Do not eat – call physician if ingested.

5. Fire-fighting Measures

5.2 FLAMMABILITY:	Slight. Material can support an open flame or smoldering ignition. The foam can melt while burning which can contribute fire to spread.
5.2 FLASH POINT:	Unknown.
5.3 AUTO-IGNITION TEMPERATURE:	Unknown.
5.4 EXTINGUISHING MEDIA:	Large volumes of water, or ABC chemical may be appropriate for initial control or small volumes of impregnated foam.
5.5 HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon di/mon oxides will be formed as well as other noxious and toxic fumes upon combustion – do not breath combustion products.

6. Accidental Release Measures

If material is unusable pick up pieces and dispose of in accordance with local regulations; material and all components are nontoxic and normal landfill will most often be acceptable.

7. Handling and Storage

Store in original packaging below 35°C. There are no special handling instructions.

8. Exposure Controls / Personal Protection

8.1 RESPIRATORY PROTECTION:	Not required
8.2 EYE PROTECTION:	Not required
8.3 SKIN PROTECTION:	Gloves of any material are suitable if desired, but not required. No other protection is required.

9. Physical and Chemical Properties

9.1 APPEARANCE:	Dark grey / charcoal colored foam and colored silicone on two sides with product identifying packaging.
9.2 ODOR:	Slight characteristic odor.
9.3 PERCENT SOLIDS BY WEIGHT:	100%
9.4 PHYSICAL STATE:	Solid
9.5 PERCENT VOLATILE:	<1% wt/wt
9.6 DENSITY:	0.4g/cm3
9.7 DECOMPOSITION:	> 300°C
9.8 SOLUBILITY IN WATER:	None



10. Stability and Reactivity

Stable under normal conditions - avoid temperatures in excess of 300°C, strong acids and bases, and open flame.

11. Toxicological Information

Unknown.

12. Ecological Information

Unknown

13. Disposal Considerations

No known hazard. Dispose of in accordance with local regulations; material and all components are non-toxic and disposal in normal landfill will most often be acceptable.

14. Transportation Information

Not hazardous - safe for non-hazardous shipping.

15. Regulatory Information

Unknown.

16. Other Information

No other information provided.

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SECTION 1. IDENTIFICATION

Product name	:	Northern Manufacturing Construction Grade Epoxy Part A
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Carcinogenicity (Inhalation)	:	Category 1A
Reproductive toxicity	:	Category 1B
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure	:	Category 1 (Lungs)

GHS label elements



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Hazard pictograms :	
Signal Word :	Danger
Hazard Statements :	 H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H350 May cause cancer by inhalation. H360 May damage fertility or the unborn child. H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.
Precautionary Statements :	Prevention:
	 P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	 Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
	 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse.



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P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Quartz (SiO2) >5µm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 30 - < 50
bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 10 - < 20
oxirane, mono[(C12-14- alkyloxy)methyl]derivatives	68609-97-2	Skin Irrit. 2; H315 Skin Sens. 1; H317 Repr. 1B; H360	>= 5 - < 10

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.	
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.	
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.	
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.	
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If swallowed :	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms : and effects, both acute and delayed	Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. May cause cancer by inhalation. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. irritant effects sensitizing effects toxic effects for reproduction
Notes to physician :	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform



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		respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
SECTION 7. HANDLING AND ST	OR	AGE
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Pregnant women or women of child-bearing age should not be exposed to this product. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Quartz (SiO2) >5µm	14808-60-7	TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respir- able)	10 mg/m3 / %SiO2+2	OSHA Z-3



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TWA (respir-	250 mppcf /	OSHA Z-3
able)	%SiO2+5	
TWA (respir-	0.1 mg/m3	OSHA P0
able dust	-	
fraction)		
TWA (Res-	0.025 mg/m3	ACGIH
pirable par-	(Silica)	
ticulate mat-		
ter)		
PEL (respir-	0.05 mg/m3	OSHA CARC
able)		
TWA (respir-	0.1 mg/m3	OSHA P0
able dust		
fraction)		
TWA (Res-	0.025 mg/m3	ACGIH
pirable par-		
ticulate mat-		
ter)		
TWA (Res-	0.025 mg/m3	ACGIH
pirable par-	(Silica)	
ticulate mat-		
ter)		

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.
Personal protective equipment	
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary.



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Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	white
Odor	:	aromatic
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/ range / Freez-	:	No data available
ing point Boiling point/boiling range	:	No data available
Flash point	:	> 212 °F / > 100 °C
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	1.99 g/ml
Solubility(ies)		



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Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	2.5 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700):

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg



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Acute derm	al toxicity : LD50 Dermal (Rabbit): > 20,00	00 mg/kg	
	sion/irritation		
Causes skir	n irritation.		
-	e damage/eye irritation		
Causes ser	ious eye irritation.		
Respirator	y or skin sensitization		
Skin sensi	tization		
May cause	an allergic skin reaction.		
Respirator	y sensitization		
Not classifie	ed due to lack of data.		
Germ cell ı	mutagenicity		
Not classifie	ed due to lack of data.		
Carcinoge	nicity		
	cancer by inhalation.		
IARC	Group 1: Carcinogenic to humans Quartz (SiO2)	14808-60-7	
	(Silica dust, crystalline)		
	Group 2B: Possibly carcinogenic to humans		
	Titanium dioxide (> 10 μm)	13463-67-7	
OSHA	OSHA specifically regulated carcinogen		
	Quartz (SiO2)	14808-60-7	
	(crystalline silica)		
NTP	Known to be human carcinogen		
	Quartz (SiO2)	14808-60-7	
	(Silica, Crystalline (Respirable Size))		
Reproduct	ive toxicity		
-	ge fertility or the unborn child.		
	le exposure		

May cause respiratory irritation.

STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.



Fourth on information	
Further information	
Product:	
Remarks	Titanium dioxide (13463-67-7) In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health ef- fects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not sug- gest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been char- acterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been charac- terized as a potential carcinogen by either NTP or OSHA.
	posed to Quartz (silicon dioxide) in dust or powder form only,
TION 12. ECOLOGICAL INFO	posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.
	posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.
Ecotoxicity	posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.
Ecotoxicity <u>Components:</u>	posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.
Ecotoxicity <u>Components:</u> bisphenol-A-(epichlorhydrin)	posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.
Ecotoxicity <u>Components:</u> bisphenol-A-(epichlorhydrin) Toxicity to fish Toxicity to daphnia and other	 posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. RMATION epoxy resin (number average molecular weight <= 700): : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h
Toxicity to fish Toxicity to daphnia and other aquatic invertebrates Persistence and degradabilit	 posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. RMATION epoxy resin (number average molecular weight <= 700): LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h
Ecotoxicity <u>Components:</u> bisphenol-A-(epichlorhydrin) Toxicity to fish Toxicity to daphnia and other aquatic invertebrates Persistence and degradabilit No data available	 posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. RMATION epoxy resin (number average molecular weight <= 700): LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h
Ecotoxicity Components: bisphenol-A-(epichlorhydrin) Toxicity to fish Toxicity to daphnia and other aquatic invertebrates Persistence and degradabilit No data available Bioaccumulative potential	 posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. RMATION epoxy resin (number average molecular weight <= 700): LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h
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Other adverse effects	
Product:	
Additional ecological infor- mation	 Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
SECTION 13. DISPOSAL CONSID	ERATIONS
Disposal methods	
Waste from residues	 Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

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TSCA list
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: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ



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SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Respiratory or skin sensitization Carcinogenicity Reproductive toxicity Specific target organ toxicity (single or repeated exposure) Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313 :	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

▲ WARNING: This product can expose you to chemicals including Quartz (SiO2) >5µm, which is known to the State of California to cause cancer, and Oxirane, (chloromethyl)- Epichlorohydrin, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbrevia	ations
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ACGIH OSHA CARC OSHA P0	:	USA. ACGIH Threshold Limit Values (TLV) OSHA Specifically Regulated Chemicals/Carcinogens USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Óccupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min- eral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

Notes to Reader



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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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SECTION 1. IDENTIFICATION

Product name	:	Northern Manufacturing Construction Grade Epoxy Part B
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation	:	Category 2
Serious eye damage	:	Category 1
Skin sensitization	:	Category 1
Carcinogenicity (Inhalation)	:	Category 1A
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure	:	Category 1 (Lungs)

GHS label elements



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Hazard pictograms		
Signal Word	: Danger	•
Hazard Statements	 H315 Causes skin irritation H317 May cause an allerg H318 Causes serious eye H335 May cause respirate H350 May cause cancer b H372 Causes damage to repeated exposure. 	gic skin reaction. e damage. ory irritation.
Precautionary Statements	Prevention:	
	and understood. P260 Do not breathe mist P264 Wash skin thorough P270 Do not eat, drink or P271 Use only outdoors of P272 Contaminated work the workplace.	all safety precautions have been read
	 P304 + P340 + P312 IF II and keep comfortable for doctor if you feel unwell. P305 + P351 + P338 + P3 water for several minutes. and easy to do. Continue CENTER/ doctor. P308 + P313 IF exposed attention. P333 + P313 If skin irritat attention. 	: Wash with plenty of soap and water. NHALED: Remove person to fresh air breathing. Call a POISON CENTER/ 310 IF IN EYES: Rinse cautiously with . Remove contact lenses, if present rinsing. Immediately call a POISON or concerned: Get medical advice/ ion or rash occurs: Get medical advice/ ntaminated clothing and wash it before
	Storage: P403 + P233 Store in a w tightly closed. P405 Store locked up.	ell-ventilated place. Keep container



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Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Quartz (SiO2) >5µm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 30 - < 50
N'-(3-aminopropyl)-N,N- dimethylpropane-1,3-diamine	10563-29-8	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 5 - < 10
Benzyl alcohol	100-51-6	Acute Tox. 4; H302 Eye Irrit. 2A; H319 Skin Sens. 1B; H317	>= 5 - < 10
Aliphatic Amines	Not Assigned	Skin Sens. 1; H317	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis-



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	sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	 Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	 irritant effects sensitizing effects Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause cancer by inhalation. Causes damage to organs through prolonged or repeated exposure.
Notes to physician	: Treat symptomatically.

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- :	Use personal protective equipment.
tive equipment and emer-	Deny access to unprotected persons.



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gency procedures		
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
CTION 7. HANDLING AND ST	OR	AGE
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical

Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
		Store in accordance with local regulations.

products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Quartz (SiO2) >5µm	14808-60-7	TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1



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TWA (respir-	10 mg/m3 /	OSHA Z-3
able)	%SiO2+2	
TWA (respir-	250 mppcf /	OSHA Z-3
able)	%SiO2+5	
TWA (respir-	0.1 mg/m3	OSHA P0
able dust		
fraction)		
TWA (Res-	0.025 mg/m3	ACGIH
pirable par-	(Silica)	
ticulate mat-		
ter)		
PEL (respir-	0.05 mg/m3	OSHA CARC
able)	_	
TWA (respir-	0.1 mg/m3	OSHA P0
able dust		
fraction)		
TWA (Res-	0.025 mg/m3	ACGIH
pirable par-	-	
ticulate mat-		
ter)		
TWA (Res-	0.025 mg/m3	ACGIH
pirable par-	(Silica)	
ticulate mat-		
ter)		

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.
Personal protective equipment	
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-



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		essary.
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	dark gray
Odor	:	amine-like
Odor Threshold	:	No data available
рН	:	8.2
Melting point/ range / Freez-	:	No data available
ing point Boiling point/boiling range	:	No data available
Flash point	:	> 212 °F / > 100 °C
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.07 hpa
Relative vapor density	:	No data available
Density	:	2.01 g/ml
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Solubility(ies) Water solubility	:	slightly soluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	2.5 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:



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Acute oral toxic	city	:	LD50 Oral (Rat): 1,669 mg/kg		
Acute dermal to	oxicity	:	LD50 Dermal (Rat): 1,310 mg/kg		
Benzyl alcoho Acute oral toxic		:	LD50 Oral (Rat): 1,200 mg/kg		
Skin corrosio r Causes skin irr					
Product:					
Method		:	In Vitro Membrane Barrier Test Me	ethod for Skin (Corrosion -
Result		:	Irritating to skin.		
Serious eye d a Causes serious	•••	tat	on		
Respiratory or		atic	on		
Skin sensitiza May cause an a		cti	on.		
Respiratory se Not classified d		ata.			
Germ cell mut Not classified d		ata.			
Carcinogenici	tv				
May cause can IARC	cer by inhalatio	inc	genic to humans alline)	14808-60-7	
OSHA	OSHA specific Quartz (SiO2) (crystalline sili		y regulated carcinogen	14808-60-7	
NTP	Quartz (SiO2)		nan carcinogen e (Respirable Size))	14808-60-7	
Reproductive Not classified d	-	ata			
STOT-single e					
May cause res	-	1 .			
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STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Benzyl alcohol:

Denzyr alconol.	
Toxicity to fish :	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Persistence and degradability	
• •	
No data available	
Bioaccumulative potential	
No data available	
Mobility in soil	
No data available	
Other adverse effects	
Product:	
Additional ecological infor- :	Do not empty into drains; dispose of this material and its con-
mation	tainer in a safe way.
	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



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SECTION 13. DISPOSAL CONSIDERATIONS

Disposa	l methods	

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR Not regulated as a dangerous good

IMDG-Code Not regulated as a dangerous good

Domestic regulation

49 CFR Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	 Respiratory or skin sensitization Carcinogenicity Specific target organ toxicity (single or repeated exposure) Skin corrosion or irritation



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 Serious eye damage or eye irritation
 Serious eye damage or eye irritation

 SARA 313
 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

★ WARNING: This product can expose you to chemicals including Quartz (SiO2) >5µm, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH OSHA CARC OSHA P0	:	USA. ACGIH Threshold Limit Values (TLV) OSHA Specifically Regulated Chemicals/Carcinogens USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Óccupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min- eral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE



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RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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SECTION 1. IDENTIFICATION

Product name	:	Sikasil [®] WS-295
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	:	Category 4
Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Reproductive toxicity	:	Category 2
Specific target organ toxicity - repeated exposure	:	Category 2

GHS label elements Hazard pictograms	
Signal Word	: Warning
Hazard Statements	 H227 Combustible liquid. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H361 Suspected of damaging fertility or the unborn child.

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	H373 May cause damage to organs through prolonged or repeated exposure.
Precautionary Statements	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace.
	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	 Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
	Storage: P403 Store in a well-ventilated place. P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.
Additional Labeling There are no ingredients with Other hazards	unknown acute toxicity used in a mixture at a concentration >= 1%.

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
---------------	---------	----------------	----------------------------

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	1		
2-Butanone, O,O',O"-	34036-80-1	Skin Sens. 1; H317	>= 1 - < 5
(phenylsilylidyne)trioxime		STOT RE 2; H373	
butan-2-one O,O',O''-	22984-54-9	Eye Irrit. 2A; H319	>= 1 - < 5
(methylsilylidyne)trioxime		Skin Sens. 1; H317	
		STOT RE 2; H373	
N-(2-aminoethyl)-N'-[3-	35141-30-1	Acute Tox. 4; H332	>= 1 - < 5
(trimethoxysi-		Eye Dam. 1; H318	
lyl)propyl]ethylenediamine		Skin Sens. 1A; H317	
octamethylcyclotetrasiloxane	556-67-2	Flam. Liq. 3; H226	>= 0.1 - < 1
		Repr. 2; H361	

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects Allergic reactions Excessive lachrymation May cause an allergic skin reaction. Causes serious eye irritation. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO2)

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Unsuitable extinguishing media	:	Water
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives

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Oxidizing agents Poisonous gases Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters Contains no substances with occupational exposure limit values.			
Engineering measures	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.		
Personal protective equipment	t		
Respiratory protection	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.		
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.		
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.		
Eye protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.		
Skin and body protection	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.		
Hygiene measures	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.		

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	:	paste
Color	:	various
Odor	:	mild, musty
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/range / Freezing	:	No data available
point Boiling point/boiling range	:	No data available
Flash point	:	185 °F / 85 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.12 g/cm3 (73 °F / 23 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	37 g/l

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(VOC) content



SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

N-(2-aminoethyl)-N'-[3-(trimethoxysilyl)propyl]ethylenediamine:

Acute oral toxicity	:	LD50 Oral (Rat): 7,758 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 1.49 mg/l Exposure time: 4 h Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): 16,640 mg/kg

octamethylcyclotetrasiloxane:

Acute inhalation toxicity	: LC50 (Rat	:): 36 mg/l
	Exposure	time: 4 h
	Test atmo	sphere: vapor

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

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Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC	Group 2B: Possibly carcinogenic to humans titanium dioxide Group 2B: Possibly carcinogenic to humans	13463-67-7	
	Carbon black	1333-86-4	
00114	Netenalizable		

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks

: Carbon black (1333-86-4) <u>Animal Toxicity:</u> Rat, oral, duration 2 year Effect: no tumors

> Mouse, oral, duration 2 years Effect: no tumors Mouse, dermal, duration 18 months Effect: no skin tumors Rat, inhalation, duration 2 years Target organ: lungs Effect: inflammation, fibrosis, tumors Note: Tumors in the rat lung are considered to be related to the "particle overload phenomenon" rather than to a specific chemical effect of carbon black itself in the lung. These effects in rats have been reported in many studies on other poorly soluble inorganic particles and appear to be rat specific. Tumors have not been observed in other species (i.e., mouse and hamster) for carbon black or other poorly soluble particles under similar circumstances and study conditions. Mortality studies (human data): A study on carbon black production workers in the UK (Sorahan, 2001) found an increased risk of lung cancer in two of the five plant studied; however, the increase was not related to the dose of carbon

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black. Thus, the authors did not consider the increased risk in lung cancer to be due to carbon black exposure. A German study of carbon black workers at one plant (Morfeld, 2006; Buechte, 2006) found a similar increase in lung cancer risk but, like the Sorohan, 2001 (UK study) found no association with carbon black exposure. A large US study of 18 plants showed a reduction in lung cancer risk in carbon black production workers (DEII, 2006). Based upon these studies, the February 2006 Working Group at the International Agency for Research on Cancer (IARC) concluded that the human evidence for carcinogenicity was inadequate (IARC, 2010). Since the IARC evaluation of carbon black, Sorahan and Harrington (2007) have re-analyzed the UK study data using an alternative exposure hypothesis and found a positive association with carbon black exposure in two of the five plants. The same exposure hypothesis was applied by Morfeld and McCunney (2009) to the German cohort; in contrast, they found no association between carbon black exposure and lung cancer risk and, thus, no support for the alternative exposure hypothesis used by Sorahan and Harrington. Overall, as a result of these detailed investigations, no causative link between carbon black exposure and cancer risk in humans has been demonstrated.

IARC CANCER CLASSIFICATION: In 2006 IARC re-affirmed its 1995 finding that there is "inadequate evidence" from human health studies to assess whether carbon black causes cancer in humans. IARC concluded that there is "sufficient evidence" in experimental animal studies for the carcinogenicity of carbon black. IARC's overall evaluation is that carbon black is "possibly carcinogenic to humans" (Group 2B)". This conclusion was based on IARC's guidelines, which generally require such a classification if one species exhibits carcinogenicity in two or more animal studies (IARC, 2010).

Solvent extracts of carbon black were used in one study of rats in which skin tumors were found after dermal application and several studies of mice in which sarcomas were found following subcutaneous injection. IARC concluded that there was "sufficient evidence" that carbon black extracts can cause cancer in animals (Group 2B).

ICGIH CANCER CLASSIFICATION: Confirmed Animal Carcinogen with Unknown Relevance to Humans (Category A3 Carcinogen).

ASSESSMENT: Applying the guidelines of self-classification under the Globally Harmonized System of Classification and Labeling of Chemicals, carbon black is not classified as a carcinogen. Lung tumors are induced in rats as a result of repeated exposure to inert, poorly soluble particles like carbon black and other poorly soluble particles. Rats tumors are a result of a secondary non-genotoxic mechanism that has questionable relevance for classification in humans. In support of this opinion, the CLP Guidance for Specific Target Organ Toxicity - Repeated Exposure (STOT-RE), cites lung overload

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under mechanisms not relevant to humans. Human health studies show that exposure to carbon black does not increase the risk to carcinogenicity.

Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

SECTION 12. ECOLOGICAL INFORMATION

assessment

Ecotoxicity	
No data available	
Persistence and degradability No data available	
Bioaccumulative potential No data available	
Mobility in soil No data available	
Other adverse effects	
Product: Additional ecological infor- : mation	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Components:	
octamethylcyclotetrasiloxane:	
Results of PBT and vPvB :	PBT substance

: vPvB substance

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Flammable (gases, aerosols, liquids, or solids) Respiratory or skin sensitization Reproductive toxicity Specific target organ toxicity (single or repeated exposure) Serious eye damage or eye irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65

MARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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