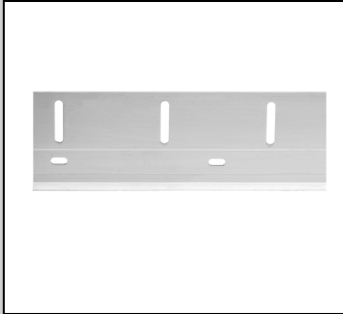


# Technical Information Sheet



## Aluminum Drain Bar

Item Description	Item Number
6" (152 mm) o.c. Pre-Punched Bar and Fasteners	W563583065

### Description

Aluminum Drain Bar is specifically designed to be used with Elevate Single-Ply Membrane systems for terminating the membrane as required by Elevate Specifications and Details.

### Method of Application

1. Aluminum Drain Bar is to be installed as specified by Elevate Specifications and Details. Attach Drain Bar to substrate using the fasteners supplied with each carton.
2. When modifying the drain bar, all cut surfaces must be rounded and filed to remove burrs and sharp edges.
3. Keep each length of Drain Bar separated from adjoining bar by ¼" (6.3 mm).
4. At inside and outside corners, drain bar must be cut and continued.
5. Drain bar must be fastened at maximum of 1" (25 mm) in from each end of all sections.

### Storage

Store in original unopened containers protected from the weather.

### Packaging

10 – 10' (3 m) pieces per carton including 240 – 1½" (38 mm) stainless steel hex head fasteners and rubber washers

### Precautions

- Do not overdrive or underdrive fastener.
- Clean up shavings, etc. that may occur from field cutting.

## LEED® Information

Post-Consumer Recycled Content: 8%

Post Industrial Recycled Content: 17%

Manufacturing Location: Cleveland, OH

NOTE: LEED® is a registered trademark of the U.S. Green Building Council

Typical Properties	
Properties	Value
Material	Extruded 6063 -T5 Aluminum
Corrosion Resistance	Meets FM No. 4470 criteria
Length	10' (3 m)
Height	Approximately 4" (102 mm)
Thickness	Varies 0.063"/0.110" (1.6 mm/2.8 mm)
Holes	0.28" (7.1 mm) diameter, at 6" (152 mm) o.c.
Fasteners	1½" (38.1 mm) stainless steel hex head with rubber washer

Please contact Holcim Technical Services at 800-428-4511 for further information.

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