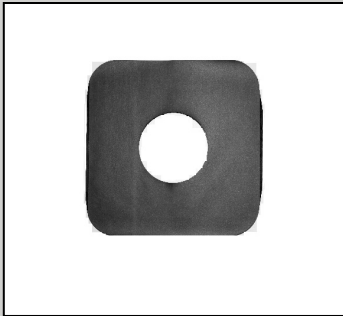


Technical Information Sheet



QuickSeam™ SA Patch for Pipe Flashing

Item Description	Item Number
Self-Adhered Patch	W56RAC1629

Description

RubberGard™ QuickSeam SA Patch for Pipe Flashing ("QS SA Patch for Pipe Flashing") consists of 18" X 18" Standard RubberGard EPDM membrane fully and completely factory laminated to QuickSeam tape with a 7¼" diameter hole die-cut in the center. It can be used to flash the flange of QuickSeam Pipe Boots in conjunction with RubberGard EPDM roofing systems where allowed by Elevate specifications.

QuickSeam tape is used as the tape adhesive to field splice QS SA Patch for Pipe Flashing to primed flanges of QuickSeam Pipe Boot and RubberGard membrane. The polymeric release liner protects the tape until field application and is perforated to allow removal of the liner in separate sections.

Method of Application

1. Prime all surfaces (membrane and flanges) to receive QS SA Patch for Pipe Flashing using QuickPrime™ Plus Primer; Single-Ply QuickPrime; or QuickPrime Plus LVOC Primer scrub applied with QuickScrubber™ Pad and Handle.
2. Allow primer to flash off. Use Touch-Push test to verify primer readiness.
3. Remove release liner in sections to mate QS SA Patch for Pipe Flashing to primed substrates only when QS SA Patch for Pipe Flashing is properly positioned over primed substrate.
4. Roll the freshly mated QS SA Patch for Pipe Flashing with silicone coated rubber hand roller to ensure proper mating.
5. Apply seam edge treatment at all lap edges of the QS SA Patch for Pipe Flashing: the perimeter and the die-cut center hole.
6. Refer to Application Instructions included in each carton for specifics.

Storage

- Store in original unopened containers indoors at temperatures between 60 °F (15.6 °C) and 80 °F (26.7 °C).
- Do not store on roof in direct sunlight or at temperatures above 100 °F (37.7 °C).
- When exposed to lower temperatures; restore to room temperature prior to use.

Shelf Life

Shelf life of one year can be expected when stored in original container at temperatures between 60 °F (15.6 °C) and 80 °F (26.7 °C). Shelf life will be shortened if exposed to elevated temperatures.

Packaging

25 Pieces per Carton, 20 Cartons per Pallet.

NOTE: QuickScrubber and/or QuickScrubber Plus pads and handles are included in each carton. Quantities vary depending on the QuickSeam product.

LEED® Information

Post-Consumer Recycled Content: 0%

Post Industrial Recycled Content: 0%

Manufacturing Location: Michigan Center, MI

NOTE: LEED® is a registered trademark of the U.S. Green Building Council

Typical Properties	
Properties – QuickSeam Tape	Value
Base	Rubber Polymers
Color	Black
Solvents	None
Solids	100%
Cured State	Cured
Thickness	0.020" (0.508 mm) ± 0.005" (0.127 mm)
Dimensions	18" x 18" (457.2 mm x 457.2 mm) with 7¼" (184.1 mm) diameter center hole
Properties – Membrane	Value
Base	EPDM, Non-reinforced
Color	Black
Solvents	None
Cured State	Cured
Thickness	0.060" (1.52 mm) ± 0.005" (0.127 mm)
Width	18" x 18" (457.2 mm x 457.2 mm) with 7¼" (184.1 mm) diameter center hole
Release Liner	The tape portion of QS SA Patch for Pipe Flashing is protected by polymeric release liner, perforated to allow removal in separate sections to facilitate application.

Please contact Holcim Technical Services at 800-428-4511 for further information.

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