Technical Information Sheet

RubberGard™ EPDM Pipe Flashing

Item Description	Item Number
10 per Carton	W563581063

Description

Elevate RubberGard™ EPDM Pipe Flashing are specifically designed to be used in roofing applications for flashing of round penetrations. Elevate Pipe Flashings will fit various penetrations and may be cut to the correct pipe diameter before installation.

Method of Application

1. Clean the RubberGard™ membrane using clean cotton cloths and Elevate Splice Wash SW-100 or QuickPrime™ Plus to remove all dusting agent, dirt and other contaminants that will affect the finished splice strength. Allow to flash off.

2. Brush apply Elevate Splice Adhesive SA-1065 over the RubberGard membrane and to the underside of the pipe flashing flange. Allow to flash off.

3. Perform the "touch/push test" to verify that the SA-1065 is ready for mating.

4. Penetration must be clean of prior flashings or foreign materials. Measure the outside diameter of penetration to be flashed.

5. Cut along the top edge of the ring corresponding to that size.

6. Install the pipe flashing and roll the flange with a silicone hand roller.

7. Apply Elevate Seam Edge Treatment to the flange edge and install the clamping ring per Elevate Specifications and Details.

Storage

Store in original unopened containers protected from the weather.

Precautions

- Refer to Safety Data Sheets (SDS) for additional safety information.
- Do not install over uneven substrates.
- Do not cut pipe flashings to it fit around penetration.

HOLCIM

LEED® Information

Post-Consumer Recycled Content: 0%

Post Industrial Recycled Content: 0%

Manufacturing Location: Bensenville, IL

NOTE: LEED® is a registered trademark of the U.S. Green Building Council

Typical Properties	
Properties	**Value**
Material	Molded EPDM
Color	Black
Sizes	Universal – Fits 1" O.D. to 6.875" O.D. (25.4 mm – 174.6 mm)
Clamp	Stainless Steel - worm gear type (Clamps are included)
Pipe Flange O.D.	13" (330 mm)
Thickness	0.055" - 0.075" (1.4 mm - 1.9 mm)

Sizing Based on Pipe Outside Diameter
1" - 1-3/8" (25.4 mm - 34.9 mm)
1-5/8" - 1-7/8" (41.3 mm - 47.6 mm)
2" - 2-5/8" (50.8 mm - 66.7 mm)
2-3/4" - 3-5/8" (69.8 mm - 92.1 mm)
4" - 4-1/2" (102 mm - 114 mm)
5" - 5-9/16" (127 mm - 141 mm)
6" - 6-7/8" (152.4 mm - 174.6 mm)
Note: For penetrations less than 1" in diameter, use Elevate QuickSeam Conduit Flashing.

Please contact Holcim Technical Services at 800-428-4511 for further information.