

# Technical Information Sheet

Image Coming Soon

## Single-Ply LVOC Bonding Adhesive

Item Description	Item Number
5 Gallon Pail	W56358715L

### Description

Elevate Single-Ply LVOC Bonding Adhesive is a bonding adhesive designed for bonding RubberGard™ EPDM or UltraPly™ TPO membranes and flashings to wood, metal, masonry, and appropriate insulation / cover boards.

### Method of Application

1. Surfaces to receive Elevate Single-Ply LVOC Bonding Adhesive must be clean, smooth, dry, and free of sharp edges, loose and foreign materials, oil, grease, and other contaminants. Sweep the mating surface of the membrane with a stiff broom to remove excess dusting agent, if present, and remove other contaminants from the mating surface. Substrate and ambient temperatures shall exceed 20 °F (-6.7 °C) and rising before applying Single-Ply LVOC Bonding Adhesive.
2. Stir the adhesive thoroughly before and during use, achieving a uniform mix with no sediment on the bottom and no marbling evident.
3. Apply adhesive at about the same time to both the membrane and the substrate to allow approximately the same flash-off time.
4. Apply by rolling the adhesive evenly on mating surfaces, avoiding globs or puddles.
5. As an option, spray on adhesive and then roll out uniformly and evenly with a solvent-resistant paint roller. Care must be taken not to apply Elevate Single-Ply LVOC Bonding Adhesive over any area that is to be later cleaned and spliced to another sheet or flashing.
6. Allow adhesive to flash-off until tacky. Touch the adhesive surface with a clean, dry finger to be certain that the adhesive does not stick or string. Push down and forward on the adhesive at an angle to ensure that the adhesive is ready for mating. Flash-off time may vary significantly depending on ambient air conditions.
7. Starting at the fold, roll the adhesive coated portion of the sheet into the adhesive coated substrate slowly and evenly to minimize wrinkles. To ensure mating of the membrane to substrate, broom the top of the mated membrane with a stiff push broom immediately after mating membrane to substrate.

### Coverage Rate

45 – 60 ft<sup>2</sup>/gal (1.10 – 1.47 m<sup>2</sup>/L) shall be obtained depending on the substrate. Some surfaces are more uneven and porous and will result in a lower coverage rate while smooth, nonporous substrates may result in higher coverage rates. Rates are based on roller application to both mating surfaces. When sprayed and back-rolled, the rate may be slightly higher than when rolled only.

### Storage

- Store in original unopened containers at temperatures between 60 °F (15.6 °C) and 80 °F (26.7 °C) until ready for use. Product must be used within four hours of transport to the roof. Return unused material to warm storage for a minimum of 24 hours.
- For optimum results, rotate your stock to ensure stored material has not exceeded the shelf life of one year.

### Shelf Life

- Shelf life of one year can be expected if stored in original sealed container at temperatures between
- 60 °F (15.6 °C) and 80 °F (26.7 °C). If exposed to lower temperatures, restore to room temperature prior to use.
- Shelf life will be shortened if exposed to elevated temperatures. Rotate and mix thoroughly to insure stored material will not go beyond the shelf life of one year.

### Precautions

- Refer to Safety Data Sheets (SDS) for additional safety information.
- Flammable. Keep away from fire and open flame and other possible ignition sources during storage and use. Do not smoke when using.
- Harmful or fatal if swallowed.
- Avoid prolonged inhalation. Use only in well ventilated areas.
- Avoid prolonged contact with skin. Gloves should be work (OSHA approved).
- Avoid eye contact by wearing safety goggles with side shields.
- Thinning is not allowed.
- Do not use for splicing.
- Do not use with UltraPly TPO XR membranes.
- Cover tightly when not in use.
- Recommended cleaner is Toluene (white fluid).

### LEED® Information

Post-Consumer Recycled Content: 0%  
 Post Industrial Recycled Content: 0%  
 Manufacturing Location: South Bend, IN or Rockland, MA  
 NOTE: LEED® is a registered trademark of the U.S. Green Building Council



Typical Properties	
Properties	Typical Performance
Base	Polychloroprene Rubber

Color	Yellow
Solvents	Tert-butyl Acetate; Ethyl Acetate
Solids by Volume	22%
Viscosity	2,500 – 3,500 Centipoise, R.V.F. Brookfield, #3 Spindle @ 10 RPM
Weight	7.8 ± 0.20 lb/gal
Specified Gravity	0.93 ± 0.20
V.O.C. Content	Actual VOC content, less water and exempt solvents (including Tert-Butyl Acetate is less than 250 grams/liter as supplied and is considered VOC exempt in jurisdictions recognizing such exempt solvents.

Product Packaging	
Pail	5 gal (19 L)
Weight per Pail	Approx. 40 lb (20.4 kg)
Pails per Pallet	45
Weight per Pallet	1,800 lb (816 kg)

## Approved Power Equipment

### Graco Spray Equipment:

287975 30:1 Xtreme® pneumatic pump with Air Assisted Airless package, (1000 psi operating pressure); Hopper and pump mounted to Heavy Duty Cart, 287884, 288347; Hopper Kit, 222698; Agitator to be mounted by customer, 249133, 249256, 249180; Air Cap for G40 Applicator (800 psi min. fluid atomization; air pressure 80 psi), GG4321, GG4421 tips

### Garlock 2120 Commander Sprayer

18 hp Kohler Engine, 4500 psi Rating, Pump Displacement 45:1, GPM Rating: up to 5 gpm, ½" x 100 ' hose, 2" intake pipe with screen, 5- or 55-gal drum containers, Graco Spray Tips; .019 to .025 diameter hose (26000 psi operating pressure)

### Garlock Twin Gun Airless Sprayer

6.5 hp Honda Engine, 3000 psi Rating, Pump Displacement 30:1, GPM Rating: up to 1 ½ gpm, up to 400 ' of single ½" diameter hose, up to 200 ' of dual ½" diameter hose, ½" intake pipe with screen, 5- or 55-gal drum containers, bulk tank containers, Graco Spray Tips: .019 to .025 diameter hose (1850 psi operating pressure)

Please contact Holcim Technical Services at 800-428-4511 for further information.

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