



UltraPly™ TPO InvisiWeld™ and InvisiWeld-S Application Guide

November 2024

NOTE: The contents of this guide are considered accurate at the time of posting. All information contained within should be validated for accuracy as it relates to specific project conditions or requirements. Specific codes, uplifts or other factors may result in changes to the information contained within this document. Validate all specific conditions with a Holcim Regional Technical Coordinator prior to its use.

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General

The following application guide provides the instructions for the installation of Elevate™ UltraPly TPO membranes, using Elevate's UltraPly TPO InvisiWeld and InvisiWeld-S system technology. Reference to the Thermoplastic Single-Ply Design Guide, Technical Information Sheets, RhinoBond® Tool Instruction manual (from OMG, Inc.), isoweld® 3000 tool (from SFS Intec, Inc.) and other sections of Holcim's Technical Specifications is necessary to ensure that the finished roof system is installed in compliance with Holcim requirements and, therefore, eligible to receive a Red Shield Warranty.

The Elevate UltraPly TPO InvisiWeld roof system (using either Elevate UltraPly TPO InvisiWeld or InvisiWeld-S plates) refers to an alternate attachment method (other than fully adhered and mechanically attached) to affix Elevate's TPO membranes to various approved substrates. Following the installation of the approved roof insulation using approved Elevate fasteners and a special TPO coated InvisiWeld or InvisiWeld-S metal insulation plate, the membrane system is attached using a non-penetrating, induction welding technology, whereby the TPO membrane is welded to the plates using induction welding tools as provided by others. An example of these tools is shown in Figure 1a) RhinoBond Tool (from OMG, Inc) for welding InvisiWeld Plates, and Figure 1b) isoweld 3000 tool (from SFS Intec, Inc.) for welding of the Elevate UltraPly TPO membrane to the InvisiWeld-S plates. In doing so, the insulation plate acts as the point of attachment for both the membrane and the insulation.

NOTE: If a proposed application falls outside this specification, contact a Regional Technical Coordinator for additional information.

Job Site Considerations (Cautions and Warnings)

It is the roofing contractor's responsibility to ensure that the substrate is acceptable for the Elevate roof system.

! Holcim does not approve of or recognize the results of destructive testing by others for the purposes of project close-out or to satisfy contract requirements. Any damage caused by such testing may prevent Holcim from issuing a warranty. Holcim is not responsible for costs associated with repairs or enhancements performed to the roof system as a result of testing.

Correct Substrate Defects

1. Defects in the substrate that require corrective action before work can commence should be brought to the attention of the General Contractor or Owner in writing and addressed by them.
2. For re-roofing applications, remove existing roof system components as specified by the project designer and documents. Components or conditions that are discovered during installation that could be detrimental to the performance of the new roof system should be brought to the attention of the project designer for corrective action.
3. Good roofing practice requires a complete removal of the existing roof to the structural deck if soundness and integrity of the existing roof system cannot be verified. Recovering an existing roof system with a new roof is an alternative to removing existing roof components. Nondestructive testing, however, in conjunction with examination of core cuts, must be performed to determine the condition of the existing roof system and decking.
4. The building owner or project designer is responsible for assuring that all wet or damaged insulation and/or substrates are removed and replaced in re-roofing applications. A reliable diagnostic technique is taking and evaluating a series of roof core cuts. There are three other techniques available to make this determination by indirect means: nuclear moisture detection, infrared thermography, and electric capacitance. These techniques provide measurement of factors that can be associated with the presence of moisture, which can then be correlated to the roofing cuts to verify the results of the nondestructive testing.
5. Invisiweld applications are not intended to be used directly over a non-insulated substrate. A suitable insulation board or cover board should be used when installing this system.

Rooftop Moisture

Ponding water, snow, frost, dew, and ice must be removed from the substrates/work surfaces before installing the UltraPly TPO InvisiWeld system.

Prepare Surfaces

Acceptable substrates to receive the UltraPly TPO InvisiWeld system must be properly prepared before membrane installation. The surface(s) must be relatively even, clean, dry, smooth, and free of sharp edges, fins, loose or foreign materials, oil, grease, and other materials that may damage the membrane. Rough surfaces that could damage the membrane must be overlaid with acceptable insulation.

Fill Voids

All surface voids of the immediate substrate to receive UltraPly TPO InvisiWeld system greater than 1/4" (6 mm) wide must be filled with insulation or other approved filler.

Vapor Retarder

Install vapor retarder as specified by the project designer.

Concrete Additives

Concrete Additives can have a negative impact on the adhesion of asphaltic membranes and insulation products. The concrete supplier/installer should verify that any additives in the mix will not render the deck unsuitable for roofing application. Holcim does not accept surface-applied curing compounds for warranted systems.

! Holcim does not accept for warranty any concrete substrates that have been sealed with chemical sealers or silicon surface treatments.

Wood Nailer Location and Installation

Wood nailers shall be installed as specified by the project designer or as noted in Elevate details and the system design guide.

Chemical Treated Wood Nailer

Chemical treating for fire resistance or other purposes (other than pressure treating for rot resistance, i.e., CCA, ACZA, CBA, ACQ or other copper treatments) may affect the performance of the Elevate membrane and accessories. Submit MSDS sheets with active ingredients listed for any chemically treated lumber not listed that will contact the membrane. Contact a Regional Technical Coordinator to evaluate compatibility.

Position Wood Nailer

Total wood nailer height must match the total thickness of roof insulation installed, with a 1/8" (3 mm) gap between each nailer length and at each nailer intersection.

Secure Wood Nailer

Wood nailers shall be firmly fastened to the deck or building. Mechanically fasten wood nailers to resist a minimum 200 lb (890 N) force in any direction typically 12" (305 mm) on center. Refer to attachment requirements as specified by the project designer.

Taper Wood Nailer

The wood nailer shall be tapered (as required) so the top surface of the wood nailer abutting the insulation matches the height of the insulation.

Size of Wood Nailer

All wood nailers shall extend into the field of the roof a minimum of 1/2" (13 mm) beyond any metal edged detail.

Wood Nailer by Others

Make these specifications and details available when others will install nailers. Work that compromises the integrity of the system may jeopardize the warranty.

! **NOTE:** Because of recent EPA regulations regarding treated wood, new treatments for lumber may be highly corrosive to fasteners. Contact the fastener manufacturer for recommendations on fasteners if attaching nailers that have been treated with corrosive materials.

Insulation Attachment

Compatibility for Metal Decks

Minimum 1½" (38.1 mm) insulation thickness is required over metal decks to ensure proper operation of induction welding equipment.

Install Insulation

Install only as much Elevate insulation as can be covered with roofing membrane and completed/made watertight before the end of the day's work and before the onset of inclement weather.

Fit Insulation

Neatly fit insulation at all penetrations, projections, and nailers. Insulation should fit loosely, filling any gaps greater than ¼" (6 mm) with acceptable insulation or filler. Edges of insulation boards running parallel with the deck should be fully supported by the deck's top flange. Under no circumstance should the membrane be left unsupported over a space greater than ¼" (6 mm). Tapered insulation with acceptable facer for bonding must be installed around roof drains to provide proper slope for drainage as shown in Elevate details.

Stagger Insulation Joints

When installing multiple layers of insulation, all joints between layers shall be staggered 6" (152 mm) min.

EPS Fanfold and Flute Fill Insulation Attachment

EPS Installation Requirements for Warranty	
Product	Minimum Installation Requirements
Alleguard Fanfold Rigid Board Insulation (TIS 967)	<ul style="list-style-type: none">▪ Preliminarily fastened with appropriate fasteners and plates at a minimum of 5 fasteners and plates per 32 ft² (2.97 m²) into appropriate substrate.▪ Approved for use in appropriate re-cover applications only.
Alleguard Flute Fill Rigid Insulation (TIS 968)	<ul style="list-style-type: none">▪ Loose laid or preliminarily attached with appropriate fastener and plates.
NOTE: <ol style="list-style-type: none">1. EPS direct to deck application is acceptable but may not meet building code or Factory Mutual (FM) requirements.2. Performance validation (uplift and/or fire) may not be available when EPS insulation is used.3. Non-Faced EPS shall not be in direct contact with bonding adhesives, asphalt products, PVC, or PVC KEE membrane.	

Table 1: EPS Installation Requirements for Warranty

- FanFold Insulation is not approved for use directly under Invisiweld Applications. Contact a Regional Technical Coordinator for more information.
- Fanfold insulation is approved for use when recover applications call for mechanically attached membrane applications of Elevate UltraPly TPO membrane systems.
- Existing gravel surfaced roofs should be spud/scraped clean and vacuumed.
- Existing single-ply membrane should be cut into 10' x 10' (3.05 m x 3.05 m) grids and all flashings and base tie-ins should be detached/removed before attaching Fanfold with appropriate fasteners and insulation plates. Those may include Elevate #12 Insulation Fasteners, All Purpose Fasteners and Heavy-Duty Fasteners with Elevate Insulation Plates, as well as IsoFast™ Bested Fasteners and Insulation Plates or AP AccuTrac® Kits.
- InvisiWeld applications are not allowed when Fanfold is the immediate substrate.
- Damaged or wet components of the existing roofing system must be removed/replaced.
- Fanfold must have a suitable facer. "Bare" EPS must never come into contact with PVC or PVC KEE membranes, or with residual asphalt.
- Adjacent Fanfold sheets should be laid parallel and staggered ever 2' (0.61 m).
- For projects requiring performance validation, switch to an appropriate Elevate insulation and/or cover board.
- Check with local building code authorities for requirements for partial tear-offs and recovers.
- The maximum Red Shield™ Warranty term for systems including Fanfold is 20 years. Wind speeds up to 55 MPH may be approved based on project characteristics. Hail and Cut & Puncture Protection are not available when Fanfold is used in lieu of an Elevate insulation and/or cover board.
- Contact a Regional Technical Coordinator for more information.

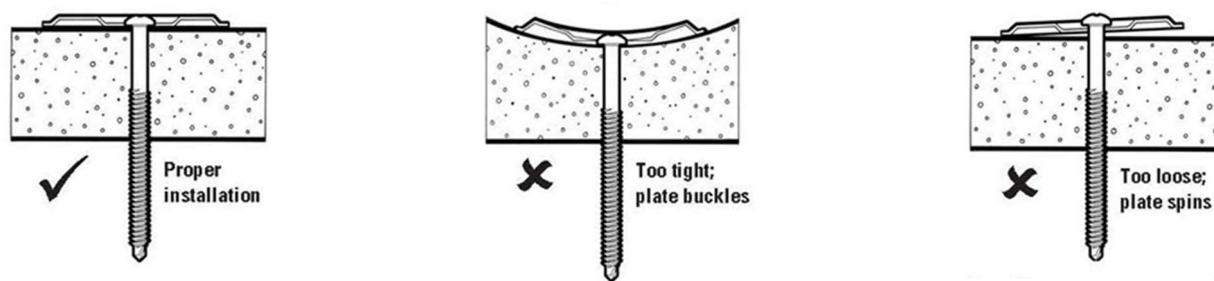
Mechanical Attachment of Insulation

Insulation Installation

The insulation shall be attached to decking before installation of UltraPly TPO InvisiWeld Membrane System. This can be accomplished by the mechanical attachment of the insulation using an approved Elevate fastener and the InvisiWeld insulation attachment plate (as shown in Detail TPM-IW-1A and TPM-IW-1B). Refer to Elevate's Technical Information Sheet #1111 for product data and application data on the InvisiWeld and InvisiWeld-S plate. The fastener type and density are dependent on the deck type, wind uplift design requirements and the manufacturer's recommendations.

Caution

Special care should be taken when fastening plates, so as not to overdrive or under-drive the fasteners into the structural deck (as illustrated in Figure 3). Overdriving the fasteners will result in a deformation or "cupping" of the plate and will result in an uneven or inadequate bond to the membrane, when welded. Under-driving the fastener will result in a loose plate with insufficient clamping force and a protruding fastener head that could cause damage to the membrane during welding and through normal roof traffic.



Mechanical Attachment

Elevate InvisiWeld or InvisiWeld-S Insulation plates and Elevate approved fasteners as follows:

- Refer to InvisiWeld Insulation attachment patterns, as shown in Detail # TPM-IW-07 for the specific attachment pattern and fastening rates. Refer also to specific code requirement for project fastening requirements.
- Refer to Technical Information Sheet of fastener selected for attachment to determine deck penetration requirements as shown in the cross section on Detail TPM-IW-02.
- When installing a multilayer insulation assembly, the fastening pattern is determined by the type and thickness of the top layer of insulation.
- Ensure that the fasteners are fully seated, but not overdriven. Overdriven fasteners will "cup" insulation plates, reducing their effectiveness.
- Multiple layers of insulation may be installed using a common fastener. Fasteners should be sized to accommodate the total thickness of insulation plus any required substrate penetration.

NOTE: For easier plate identification beneath the TPO membrane when attaching insulation or cover board, follow a linear or grid pattern as shown in Detail TPM-IW-07 or the Attachment Guide for the specified InvisiWeld fastening pattern. Additionally, fastening in a linear or grid pattern allows for easier induction weld inspection and quality control.

FM Approvals Requirements – Insulation Attachment

FM attachment requirements and patterns may differ from those required by Holcim. The more stringent attachment rates should be used in this case. If the project is FM insured, then consult a Regional Technical Coordinator to discuss differences between the two. The attachment rates listed below are based off listed assemblies within RoofNav and are believed to be current. All assemblies and attachment rates should be validated against current information and tested assemblies before using for bidding or installation.

- For specific reference to the FM requirements for the InvisiWeld system, refer to FM Global Property Loss Prevention Data Sheets 1-29, for the prescriptive enhanced fastening rates for corner and perimeter areas, as required for the FM insured building.
- Generally, for a point attached system, increased fastening density is obtained by decreasing the spacing between fastener points in one or both directions. Ensure that the total tributary area to each fastener is no more than 67% and 50% in the perimeter and corners, respectively, of the FM Approved roof field spacing. It is also acceptable to find a tested assembly that meets the uplift requirements of each zone.
- The tables below illustrate the InvisiWeld, and InvisiWeld-S plate and fastener densities required to meet typical FM requirements for the field, perimeter, and corner fastening of the roof system. Layouts for the fastening patterns are shown

in Detail TPM-IW-07 or in the Attachment Guide. The tables explain typical FM requirements for fastening enhancements when liner rows of plate bonded fastening is used. This type of attachment may require additional insulation presecurement. Review the RoofNav number completely to verify.

Invisiweld Attachment Rate (See Tested Assemblies for Additional Information)					
Uplift Rating	Roof Zone			RoofNav	Assembly (See Notes)
	Field	Perimeter	Corner		
1-90 (20 Year, 55 mph)	6	9	12	250651-0-0	TPO, ISO, Steel Deck Field Rates based on listed tested assembly.
	5.33 Contributory Area (CA)	Reduce the field CA by no less than 67%	Reduce the field CA by no less than 50%		
NOTE:					
<ol style="list-style-type: none"> 1. Field/Zone 1 rating in any location does not exceed Class 1-90. 2. Building is in non-tropical cyclone-prone region and Field/Zone 1 rating does not exceed Class 1-105. 3. Validate all attachment rates against tested assemblies. See table below for example. 4. Rates above are based on contributory area rates. 5. 0.045" (1.14 mm) thick TPO approved for 15-year warranties. 6. 0.060" (1.52 mm) thick or greater required for 20-year or greater warranties. 7. 0.060" (1.52 mm) thick or greater required for any increased wind speed warranties. 8. 0.080" (2.03 mm) thick UltraPly TPO required for 25 and 30-year warranties. 9. If RoofNav listing has linear rows listed instead of contributory area, decrease the spacing between rows by a minimum 67% for the perimeters and 50% for the corners. These assemblies may still require preliminary securement fasteners to be installed. See the RoofNav listing for details. 					

Table 2: Invisiweld Attachment Rate

Invisiweld Attached Membrane – Membrane Securement Enhancements	
Prescriptively enhance by reducing the distance between rows of roof cover fasteners and stress plates from the Zone 1 spacing using the following:	
Zone 2:	Decrease spacing between fastener points in one or both directions. Ensure the total tributary area to each fastener is not more than 67% of the FM approved spacing used for Zone 1
Zone 3:	Decrease spacing between fastener points in one or both directions. Ensure the total tributary area to each fastener is not more than 50% of the FM approved spacing used for Zone 1
NOTE: Pre-securement of the insulation may be required. See tested assembly for validation. When rows of fasteners are used Install all rows of roof cover fasteners perpendicular to the ribs of the roof deck to better distribute the wind load and prevent deck failure.	
Example:	
Zone 1: 24" x 24" pattern (6 fasteners per board or a tributary area of 4 sq. ft. per fastener)	
Zone 2: 16" x 24" pattern (12 fasteners per board or a tributary area of 2.68 sq. ft. per fastener)	
Due to rib spacing you may need: 12" x 24" pattern (14 per board or tributary area of 2.28 sq. ft. per fastener)	
Zone 3: 12" x 24" pattern (tributary area of 2 sq. ft. per fastener)	

Table 3: Invisiweld Attached Membrane – Membrane Securement Enhancements

Use of Air Barrier with Invisiweld System

When an approved air or vapor barrier is used in conjunction with the Elevate UltraPly TPO Invisiweld or Invisiweld-S system, give special attention to the number of fasteners used in the system to secure the insulation. At a minimum, the fastener density for attaching insulation boards in systems with an air/vapor barrier is 1 per 4 ft² (1 per 0.4 m²), or 8 per 4' x 8' (1.2 m x 2.4 m) board. Since the wind load on the insulation board will be greater when an air/vapor barrier is used, the prescriptive perimeter and corner enhancements will follow those of fully adhered systems with the same number of fasteners per unit area but arranged in straight linear fashion (see Detail TPM-IW-07 or the Attachment Guide).

Elevate Minimum Fastening Requirements for InvisiWeld System with Air Barrier (20 Year Max.)

Insulation Thickness	Attachment per 4' x 8' (1.2 m x 2.4 m) Insulation Board		
	Field	Perimeter	Corner
0.5" to 1.4" (13 to 36 mm)	16	16	16
1.5" to 1.9" (38 to 48 mm)	12	12	12
2" or greater (51 mm or greater)	8	8	8

NOTE:
 Minimum Fastening Requirements for field, perimeter, and corner areas using the prescriptive enhancements for insulation attachment – InvisiWeld System with air/vapor barrier (Refer to Elevate’s TPO Single Ply Design Guide or FM Approvals LPDS 1-29 Section 2.2.2.2). The rates listed in the table above are for warranty purposes only. If specific uplifts are specified/required, then attachment rates should be validated by a tested assembly. When increased wind speed coverage is requested then the rates listed above may change. Consult with your Holcim Representation or a Regional Technical Coordinator for more information.

Table 4: Elevate Minimum Fastening Requirements for InvisiWeld System with Air Barrier

UltraPly TPO Membrane Attachment

1. Beginning at low point of roof, place membrane without stretching over substrate and allow to relax at least 30 minutes before attachment or splicing. In colder weather allow for longer relax time.
2. Lay out the membrane panels so that the field and flashing splices are positioned to shed water. Seam overlaps may be placed over InvisiWeld or InvisiWeld-S plate. Welding of the plate will not be affected. However, seaming of the involved area may be affected due to the robotic welder tracking over the plate.
3. Install membrane without wrinkles and without gaps or fish-mouths in seams; complete splices and test all seams in accordance with published specifications and details.
4. Welding equipment shall be provided by others but approved for use by Holcim Solutions and Products US, LLC. for use with UltraPly TPO membrane. For information beyond the scope of this document, contact a Regional Technical Coordinator or local Field Technical Representative. We encourage roofing contractors intending to use the equipment to successfully complete a training course provided by Holcim Solutions and Products US, LLC. prior to plate welding.
5. Perform the tool calibration with the induction welding tool.
 - **For OMG RhinoBond Tool:** Make test welds with the UltraPly TPO membrane and InvisiWeld plate. Weld some spare membrane to the plates at various energy settings of the induction welder. Perform a peel test at the different energy settings. Then set the device at the lowest setting that creates a bond that covers 100% of the bonding area of the InvisiWeld plate.
 - **For SFS Intec, isoweld 3000 Tool:** Perform the automatic calibration using the calibration template, a spare piece of the field TPO membrane, and an InvisiWeld-S plate. Ensure that the project parameters are set correctly, i.e., roof membrane thickness and type. With the thermal probe in place over the field membrane under the temperature conditions to be calibrated, follow the calibration function instructions in the tool’s operating manual. Move the tool setting to “Calibration”, with the welding inductor over the membrane piece, the InvisiWeld-S plate and calibration template, press “Start”. Once a beeping sound is heard, the tool has been calibrated.
 - **NOTE:** Both tools require calibration:
 - Every morning before starting work.
 - When moving to another building site.
 - When working with a different thickness material.
 - Change from 110V to 230V, or vice versa.
 - Change of electrical source.
6. All membrane to be welded shall be clean and dry.
7. Follow induction tool manufacturer’s printed guidelines. Activate the weld between the UltraPly TPO membrane and InvisiWeld plate using the electromagnetic induction device as supplied by others. The induction coil, demarked by a red circle on the OMG RhinoBond tool, or by the area within the calibration template on the SFS isoweld 3000 tool, must be positioned over the center of the InvisiWeld plate, ± 1" (25 mm). Cycle time will be affected by available power. Use at least a 12-gauge power cord, no more than 100' (30.5 m) in length.
 1. Making a TPO template of the base of the OMG RhinoBond Welder and cutting out a plate sized hole in the center is helpful to ensure accuracy of the welder placement.

2. Place hole over plate and make two (2) pencil marks on perpendicular edges of the outer edge of the template to properly position base of welder.
8. When the induction welding cycle is complete, immediately place a magnetic cooling clamp over the welded UltraPly TPO membrane and plate assembly. This will ensure that there is adequate compression of the membrane to the plate during cooling, affecting a proper weld. The magnetic cooling clamp device must be left in place for at least 60 seconds while the weld cools and sets.
9. Repeat steps 7 and 8 for every InvisiWeld plate in the roofing assembly.
10. The bottom of the induction welder and the magnetic clamps must be frequently wiped clean of debris to prevent scarring of the UltraPly TPO membrane.
11. Continuous welding operations will cause the temperature of the magnetic clamps to rise. Should the temperature build up to the point that surface melting of the TPO membrane becomes visually evident, cool the magnetic clamps by dipping them into a pail of clean water as often as required to avoid damaging the membrane.
12. Secure membrane at all locations where membrane terminates at a roof edge as indicated or as recommended by published Elevate specification. **InvisiWeld Plates may be used for base tie-in securement. Do not use InvisiWeld Plates for roof edge securement.**

Membrane Seaming

General

The following information provides for typical set up and heat welding of Elevate UltraPly TPO membrane. For information beyond the scope of this document, we encourage installers to contact a Regional Technical Coordinator or local Field Technical Representative.

Ensure proper welds are being achieved. If welding problems occur validate the following:

- Ensure the weld area is clean, dry, and free of contaminants prior to welding.
- If cleaning occurs completely dry area prior to welding.
- Perform test welds with scrap membrane to dial in the proper welding temperatures.
- Perform test welds prior to job start, after breaks in installation, and during temperature swings.

! **NOTE: Once weld areas have cooled, validate weld is fully bonded and no gaps, fish mouths, pin holes or cold welds exist. Probe all welds to verify weld is completed properly.**

NOTE: It is important to verify that welds completed at any transition from machine to hand application is completed properly. Validate weld transition is fully bonded and no gaps, fish mouths, pin holes or cold welds exist. Probe all welds to verify weld is completed properly.

Equipment and Test Splice Requirements

- The air intake, temperature and speed of the welder shall be adjusted to provide proper seam strength.
- An ample power source shall be provided for all heat welding equipment. A dedicated generator must be provided for each robotic welder. For specifics on welding equipment and generator, consult the welder manufacturer's data sheets.
- Adjust the welding equipment according to membrane thickness and varying weather conditions. It is recommended that this be completed using spare material before starting welding of the finished roofing material. In addition, destructive tests shall be completed at the beginning of each day of welding and every time there is an interruption in the welding process (i.e., power failure, welder shut down, change in job site conditions, after lunch, etc.) to verify adequate seam strength.
- Automatic Welder Settings

Elevate UltraPly TPO allows for successful welding through a wide range of automatic welder settings for temperature and momentum. Typical settings near the center of this welding range are as follows (ambient temperatures between 20 °F to 90 °F and -6.7 °C to 32.2 °C):

- Leister Varimat - Temperature: 1000 °F (538 °C) Air Flow: 80%, Speed: 11.5' (3.5 m) min.
- Leister Varimat V2 - Temperature: 1100 °F (593 °C) Air Flow: 70%, Speed: 12.5' (3.8 m) min.
- Contact a Regional Technical Coordinator for additional information.

Cleaning the Lap Splice Area

If membrane has been exposed for more than 12 hours or become contaminated with dirt, debris, or moisture, it must be cleaned. Wearing chemical resistant gloves and using a clean white cotton rag dampened with Elevate SW-100 Splice Wash, thoroughly clean the involved area on both sheets at least 6"(15.24 cm) wide prior to any welding activity. For aged membrane, or when additional cleaning is desired, a Elevate QuickScrubber Plus pad moistened with Splice Wash may be used to clean the weld area, followed by wiping with a clean white cotton rag dampened with Splice Wash. Allow cleaner to flash off completely, as residual cleaner can contaminate the membrane bond.

Hot Air Weld Lap Splices

- Horizontal field welds should be completed first. Wherever possible, field splices on the horizontal surface (including flashing) are to be completed using an automatic heat welder that has been designed for hot air welding of thermoplastic membranes. For specifics on welding equipment and generator, consult the equipment manufacturer's data sheet.
- Seams made with the automatic welder shall be a minimum of 1.5" (38 mm) wide. Seams made with hand welders shall be a minimum of 2" (50 mm) wide. Use silicone hand rollers to assure proper compression of the heated surfaces as hand welding proceeds. **NOTE: It is important to verify that welds completed at any transition from machine to hand application is completed properly. Validate weld transition is fully bonded and no gaps, fish mouths, pin holes or cold welds exist. Probe all welds to verify weld is completed properly.**
- On vertical surface welds, or where an automatic welder is not practical, hand welders shall be used.

T-Joint and Membrane Transition Patches

Install T-Joint patches at reinforced membrane seam intersections when membrane thicker than 0.045" (1.14 mm) is used. Membrane to receive T-joint cover shall have the edge chamfered by heating and rolling to minimize any step-down. Also install T-Joint patches wherever reinforced membrane seams extend through angle changes of 2:12 or greater. Refer to Lap Splice and T-Joint Detail Section of Elevate's Technical Manual.

Seam Inspection

Probe all completed welds with a dull cotter pin puller type tool to verify seam integrity, paying special attention to hand welded areas (i.e., corners, t-joints, angle changes, robot welder starts and stops, etc.). Do not probe welds until they have cooled. Any welds found to be insufficiently fused need to be repaired daily. Avoid damaging membrane when checking welds. **NOTE: It is important to verify that welds completed at any transition from machine to hand application is completed properly. Validate weld transition is fully bonded and no gaps, fish mouths, pin holes or cold welds exist. Probe all welds to verify weld is completed properly.**

Cut Edge Sealant

All membrane lap edges with exposed scrim (cut edges) shall be sealed with Elevate UltraPly TPO Cut Edge Sealant or UltraPly TPO General Purpose Sealant.

Additional Membrane Securement and Base Tie-In Flashing

Provide Membrane Securement

Secure the membrane at all locations where the membrane undergoes an angle change greater than 1" (25 mm) in 12" (25 mm in 305 mm). This typically occurs at roof edges, curbs, wall intersections, parapets, etc. Holcim offers several options for base tie-in on InvisiWeld systems. Where InvisiWeld or InvisiWeld-S plates are used as a base tie-in, the InvisiWeld or InvisiWeld-S plate outside edge must be 1" (25 mm) away from the transition and spaced 12" (305 mm) o.c.. Refer to Elevate UltraPly TPO Base Tie-In details and Technical Information Sheets for additional information. **NOTE: QuickSeam RPF is not acceptable for 25 and 30 year warranties on TPO InvisiWeld installations.**

Flashing – Penetrations

General

1. Remove all loose existing flashing (i.e., lead flashings, bituminous materials, mastics, etc.).
2. Flash all penetrations that pass through the UltraPly TPO membrane in accordance with Elevate standard TPO details as indicated in the Technical Information Manual.
3. The flashing seal must be made directly to the penetration.

Pipes, Round Supports, Structural Steel Tubing, etc.

1. Flash pipes with Elevate UltraPly TPO Pre-molded Pipe Flashing wherever possible. Do not split TPO pre-molded pipe flashings to assist in their installation.
2. Refer to the Elevate Technical Information Sheet for minimum and maximum pipe diameters that can be successfully flashed with Elevate UltraPly TPO Pre-Molded Pipe Flashings.
3. Holcim manufacturers custom pipe flashings in round, square and conical shape, with or without a split. Contact a Holcim Sales Representative for additional information.

Roof Drains (Cast Iron Only)

1. Remove all existing flashing (including lead flashing), roofing materials and cement from the existing drain in preparation for UltraPly TPO membrane and Elevate Water Block Seal.
2. Provide a clean, even finish on the mating surfaces between the clamping ring and the drain bowl.
3. Install tapered insulation with acceptable bonding surfaces around the drain to provide a smooth transition from the roof surface to the drain. Slope into drain shall not exceed 1" in 12" (25 mm in 305 mm).
4. Position the UltraPly TPO membrane, then cut a hole for the roof drain to allow a 1/2" (13 mm) minimum and 3/4" (19 mm) maximum overhang inside the clamping ring.
5. Using a punch or other suitable device, make round holes (sized to receive clamping bolts) in the membrane to align with clamping bolts. Do not cut the membrane back to the bolt holes.
6. Install Elevate Water Block Seal on the clamping ring seat flange below the membrane. Use a minimum of one half of a 10-ounce (295 CC) tube for a 10" (250 mm) drain.
7. Install the roof drain clamping ring and clamping bolts. Tighten the clamping bolts to achieve constant compression of the Water Block Seal.
8. Elevate Insert Drains are an option for installation when existing drains are not suited for reuse or for re-roofing situations where existing drain sumps exceed Holcim minimum requirements.

Pipe Clusters and Unusual Shaped Penetrations

1. Fabricate Elevate UltraPly TPO Coated metal penetration pockets to allow a minimum clearance of 1" (25 mm) between the penetrations and all sides of the pocket.
2. Secure Elevate QuickSeam or weldable penetration pockets, and flash per current Elevate details.
3. Fill penetration pockets with Elevate Pourable Sealer to shed water from penetrations. Elevate Pourable Sealer shall be poured to a depth of 2" (50 mm) minimum.
4. Elevate UltraPly TPO unsupported flashing may also be used for some details.

Hot Pipes

1. Protect UltraPly TPO components from direct contact with steam or heat sources that exceed the in-service temperature of 160 °F (71 °C).
2. Roof penetrations exceeding 160 °F (71 °C) shall be flashed to an intermediate, or separator sleeve per Elevate details to protect UltraPly TPO components from direct heat sources.

Flexible Penetrations

Flexible roof penetrations shall be flashed by means of a watertight gooseneck set in Water Block Seal, secured to the deck, and flashed in accordance with Elevate Details.

Scuppers

1. Remove any existing scuppers and install a new scupper sleeve fabricated from Elevate UltraPly TPO coated metal, or customized prefabricated scupper.
2. Secure new scupper to the structure.
3. Flash new scupper in accordance with Elevate Details.

Expansion Joints

1. Install expansion joints in accordance with Elevate details where specified by project designer.
2. Flash expansion joints in accordance with Elevate details.

Flashing – Walls, Parapets, Mechanical Equipment Curbs, Etc.

General

- Using the largest piece(s) of continuous Elevate UltraPly TPO membrane, TPO Custom Curb Flashing or 18" TPO Curb Flashing practical, flash all walls, parapets, curbs, etc., to the height of 8" (203 mm) minimum or as specified by the project designer.
- Install additional membrane securement as described in section 1.11 of this guide.
- Provide membrane termination in accordance with Elevate specifications and details.
- Provide intermediate flashing attachment at 36" (914 mm) intervals in accordance with Elevate details unless:
 - The wall surface is smooth, without noticeable high spots or depressions (i.e., plywood, poured or precast concrete, hollow core block or masonry walls where joints are flush with masonry surface).
 - The termination is either a Termination Bar or the flashing membrane extends beneath a metal coping and over the outside edge of the wall. flashing in accordance with Elevate details.

Evaluate Bonding Substrate (Add acceptable bonding substrate as required.)

The following substrates require the installation of 5/8" (16 mm) exterior grade or "Wolmanized" plywood, anchored in accordance with project designer's requirements: interior gypsum board, stucco, cobblestone, textured masonry, exterior gypsum panels, corrugated metal panels, and all other uneven or loose substrates.

Flashing – Gravel Stops or Roof Edge Metals

- Use Elevate prefabricated Coping, AnchorGard, EdgeGard or other product as indicated and installed in accordance with Elevate details.
- Use Elevate UltraPly TPO Coated Metal per Elevate details.
- Use other metals formed as needed for edge condition and flash according to Elevate specifications and details using TPO or EcoWhite QuickSeam Flashing. Maximum warranty length for QuickSeam edge flashing details is 20 years. Refer to the Elevate TPO Application Guide for additional installation information.
- Use Elevate Drain Bar.

Membrane Repair

1. Repair punctures/cuts/damage to UltraPly TPO membrane with like materials.

The repair material shall be heat welded UltraPly TPO membrane with 2" (50.8 mm) minimum extended past the damaged area in all directions. Round all corners of the repair piece. **Example:** a pinhole will require a minimum 4" x 4" (102 mm x 102 mm) patch.

2. Inspect the plates.

At each InvisiWeld or InvisiWeld-S bonded plate location, the condition of the plate bonded or attached membrane should be inspected for membrane abrasion at the plate peripheral edges, and for any debris, or holes in the membrane over the plate. If any abrasion or membrane damage is found, the entire area must be patched with a minimum 4" x 4" (102 mm x 102 mm) patch that covers the plate area completely. An UltraPly TPO T-joint cover may also be used to repair a pinhole over InvisiWeld plate.

! **NOTE:** For inspection purposes, Holcim recommends the use of a bathroom plunger to inspect the individual InvisiWeld or InvisiWeld-S plate welds. By applying the rubber end of a plunger to the membrane adjacent to the welded InvisiWeld plate and pulling upwards, the condition of the weld can be assessed. This is an effective method to ensure that no InvisiWeld or InvisiWeld-S plate welds were missed during installation.

3. Clean the membrane.

When repairing "in-service" Elevate UltraPly TPO Membrane it is necessary to remove accumulated field dirt. The membrane is properly prepared by scrubbing with a scrub brush and warm soapy water, rinsing with clear water, drying with clean cloths, then wiping with a clean cotton cloth dipped in Elevate SW-100 Splice Wash.

4. Install repair per membrane hot air welding procedures.
5. Multiple Repairs

If the membrane is damaged in more than six (6) locations in a 100 ft² area, new membrane extending 6" (152.4 mm) beyond the border of the damaged area must be installed over existing membrane in accordance with

published Elevate specifications. Secure the replacement membrane in the same manner as the existing membrane. Contact a Regional Technical Coordinator with questions on how to address comprehensive damage.

Temporary Closure and Tie-Ins

1. At the completion of each day's work or before the onset of inclement weather, a watertight temporary seal must be established by the roofing applicator at any loose edge of membrane.
2. Install temporary seal or flashing strip to ensure that moisture does not flow beneath or damage any completed section of the new roofing system.
3. Membrane contaminated with the sealant or flashing used as a night seal must be cut away and discarded prior to resumption of work.

Roof Walkways

Install Elevate approved walkway material in locations as required by Elevate specifications and as specified by the project designer in accordance with Holcim requirements.

Sheet Metal Work

General

- Sheet metal work is not waterproofing. The installed membrane roofing system must be made watertight before metal application.
- No roof system is complete until all the edges are terminated in such a way as to prevent water infiltration into the roofed structure. This typically involves the use of manufactured or shop fabricated metal detailing, such as coping caps, gravel stops, roof edging, flashing and counter-flashing components.
- All sheet metal work should be fabricated and installed according to SMACNA and National Roofing Contractors Association (NRCA) guidelines. Unless specifically agreed to in writing by Holcim Solutions and Products, US LLC. prior to installation, sheet metal work manufactured by others is not included in the Holcim warranty coverage.
- For specific installation instructions for Elevate prefabricated metal edge treatments: Elevate Coping, AnchorGard, EdgeGard or UltraPly TPO Coated Metal, refer to the respective Technical Information Sheets.
- For all other sheet metal work not supplied by Holcim, refer to fabrication and installation requirements established by the project designer.

Clean Up

If required by the specifier to ensure the aesthetics of the Elevate UltraPly membrane, (i.e., handprints, footprints, general traffic grime, industrial pollutants, and environmental dirt), the membrane may be cleaned by scrubbing with non-abrasive soapy water and rinsing the area completely with clean water. Elevate SW-100 Splice Wash can be used sparingly to clean small areas of membrane.

Cleaning Procedure for In-Service Thermoplastic Membrane

1. Ensure that the existing area to which new thermoplastic membrane is to be mated is clean, smooth, and free of all contaminants.
2. Thoroughly clean this area with detergent and water. It is recommended that a water-soluble granular cleaner be used such as T-M-T brand, which is manufactured by the U.S. Borax Company. Liquid cleaners tend to leave a film residue that can interfere with heat-weld quality. The cleaner must be completely rinsed/removed from areas where welding may occur and allowed to completely dry before any welding is performed.
3. It is recommended that a polypropylene scouring pad be used for maximum cleaning. This is the type manufactured by 3M. Coupled with the granular detergent it allows for enough abrasive action to thoroughly clean the sheet without causing damage to it.



NOTE: DO NOT USE STEEL WIRE BRUSHES UNDER ANY CIRCUMSTANCES.

4. It is imperative that the area be thoroughly rinsed several times to remove all cleaner and contaminants before heat welding. Further, the area must be allowed to dry completely before continuing. If blisters form upon heat welding, the area has not been allowed to dry sufficiently and heat welding should discontinue.
5. After allowing to dry sufficiently, the heat-welding areas on the existing membrane shall be cleaned a second time with denatured alcohol and wiped clean with a clean cotton rag to remove all surface impediments and eliminate any surface curing which may have occurred.

! AGAIN: THOROUGH CLEANING WITH DENATURED ALCOHOL IS THE MOST CRITICAL PROCEDURE TO ENSURE THE PERFORMANCE OF THE NEW TO EXISTING MEMBRANE HEAT-WELD.

6. All heat welding shall be in accordance with Elevate thermoplastic details and specifications as published. Keep in mind that the existing sheet is aged, which may call for more allowance. Care should be taken not to overheat and scorch either membrane.
7. Upon completion, allow newly welded seams to cool.

! IMPORTANT: ALL WELDS MUST BE THOROUGHLY PROBED AND CHECKED FOR COMPLETE INTEGRITY AND REWELDED OR STRIPPED IN AS REQUIRED.

UltraPly TPO InvisiWeld System – Metal Building Recover

Prepare Substrate

- A dry, clean, and smooth substrate shall be prepared to receive the Elevate UltraPly TPO InvisiWeld system.
- The applicator shall inspect the substrate for defects, such as excessive surface roughness, contamination, structural inadequacy, or any other condition that may adversely affect the quality of work.
- The substrate shall be clean, smooth, dry, and free of flaws, sharp edges, loose and foreign material, oil and grease. Roofing shall not start until all defects have been corrected.
- All roof surfaces shall be free of water, ice, and snow.
- Compressible fill material or spray, expanding urethane foam shall be used to minimize air infiltration under wood nailers for corrugated metal roof panels.
- The Elevate UltraPly TPO InvisiWeld system shall be applied over compatible or acceptable substrates only.

Install Insulation

- Approved Insulation fill material, with a minimum compressive strength of 20 psi (140 kPa) must be inserted in the existing metal standing seam roof panel to provide a level substrate for installation of the approved cover board or insulation boards, as shown in Detail TPM-IW-02. The fill layer must be cut to fit inside the metal panel seam and secured in place to fit flush with the top of the standing seam.
NOTE: For Factory Mutual insured buildings, polystyrene insulation may not be applied directly to steel deck.
- Insulation shall be installed according to insulation manufacturer's instructions.
- Top layer of insulation shall be the membrane underlayment or substrate, cover board or any other approved Elevate insulation product. Edges shall be butted together with no gaps greater than ¼" (6 mm).
- Insulation shall be neatly cut to fit around penetrations and projections with gaps not exceeding ¼" (6 mm).
- Install tapered insulation around drains as necessary to promote positive drainage.
- Do not install more insulation board than can be covered with Elevate TPO membrane by the end of each workday or before the onset of inclement weather.
- Use at least 2 layers of insulation when the total insulation thickness for the overlayment (not including flute fill layer) exceeds 2.5" (64 mm). Stagger joints at least 12" (305 mm) between layers.

Attach Insulation

- Insulation shall be mechanically fastened to metal building panels or to the structural deck with approved Elevate fasteners and InvisiWeld or InvisiWeld-S plates.
- Attachment rate shall be according to Holcim and FM (if insured by FM) recommendations for fastening rates and patterns for the InvisiWeld system into metal purlins, but not less than 1 fastener per 6.4 ft² (0.6 m²) or 5 fasteners per 4' x 8' (1.2 m x 2.4 m) board. Refer to the Elevate Attachment Guide for additional information.
- The quantity and locations of the fasteners and plates shall also cause the insulation boards to rest evenly on the roof deck/substrate. Each insulation board shall be installed tightly against the adjacent boards on all sides.
- Along with the purlin attached InvisiWeld Plates, use standard Elevate AP or HD fasteners and Elevate 3" Insulation plates to ensure each 4' x 8' (1.2 m x 2.4 m) board of insulation has at least 5 fasteners and plates, one in each corner and one at the board mid center point.
- Install fasteners in accordance with Elevate specifications, with a minimum penetration of 1" (25 mm) through the structural deck.
- Holcim suggests fastening tools with a depth locator and torque-limiting attachment to assist in proper securement.

Attach to Purlins

Fasten the insulation so the InvisiWeld or InvisiWeld-S plate and Elevate Purlin fastener will be centered over the structural purlin at a density according to Holcim's and the wind design requirements. Fasteners must be tight enough that the InvisiWeld or InvisiWeld-S plate does not turn, but not so tight as to deform the InvisiWeld plate.

! **NOTE:** The minimum fastening requirement for the InvisiWeld metal roof recover system is at a purlin spacing of 10' (3 m) at a fastener spacing of 12" o.c. (305 mm) in the field of the roof. The minimum fastening for the perimeter and corner areas is at a purlin spacing of 5' (1.5 m) at a fastener spacing of 6" o.c. (150 mm).

Perimeter and Corner Areas

- Perimeter and corner area are determined by building height, width, and other conditions according to ASCE 7 guidelines, Elevate's Technical or FM LPDS 1-29 (if insured by Factory Mutual).
- To meet the perimeter and corner uplift requirements, increase the fastening density by decreasing the spacing between fasteners along each fastener row in the perimeter and corner areas. Elevate Purlin fastener spacing shall be a maximum of 60 percent of the field spacing for the perimeter and 40 percent of the field spacing for the corner, but never closer than 3" (76 mm).
- See Detail TPM-IW-04 (\leq 60' height or less), Metal Building Retrofit and Attachment Guide for more details. Contact a Regional Technical Coordinator for buildings over 60' in height.

NOTE: Perimeter area is defined as the outer boundary of the roof. If the roof is broken into different levels, each roof area shall be treated as an individual roof with its outer boundary considered a perimeter. The ridge is defined as the high point of the roof area formed by two intersecting planes. Each side of the ridge is considered a perimeter area when the slope is \geq 1.5:12. Contact the designer of record for validation. Typically, internal expansion joints and firewalls are not considered to be full perimeters. Refer to Factory Mutuals Data Sheet 1-28 for more information.

- Fastening enhancements based on warranty requirements. Factory Mutual LPDS 1-31 Section 3.4.4.1 may call for alternate enhancements. Consult FM LPDS 1-31 for more information.

Fastener Securement Validation

- Fastener pullout tests shall be conducted on the metal roofing deck with approved fasteners by the manufacturer of the fasteners, or the specifier/designer for the project. A minimum of 15 pullouts for up to 50,000 ft² (4,650 m²) of which 8 are to be in perimeter and corner zones; and seven additional pullouts for each additional 50,000 ft² (4,650 m²) or portion thereof.
- Fasten the insulation so that the InvisiWeld or InvisiWeld-S plate and Elevate purlin fastener (depending on pullout value) are installed directly into the purlin through the insulation according to Elevate's specifications and any other wind design requirements. Fasteners must be tight enough that the InvisiWeld plate does not turn, but not so tight as to deform the plate.
- InvisiWeld re-cover system over metal roof – typical ridge detail – See Detail TPM-IW-05
- InvisiWeld re-cover system over metal roof – typical eave detail – See Detail TPM-IW-06
- For additional wind requirement information for the InvisiWeld Roofing System over a metal building, please direct all questions to a Regional Technical Coordinator.

Warranty Coverage

Acceptable Fasteners

The following fasteners are acceptable for use and eligible for warranty with the Elevate UltraPly TPO InvisiWeld and InvisiWeld-S system:

- Heavy Duty Fasteners
- Heavy Duty Plus Fasteners
- Purlin Fasteners

Acceptable Roof Deck Types

The following roof deck types are acceptable for use and eligible for warranty with the Elevate UltraPly TPO InvisiWeld System:

- Steel Decks
- Wood Decks
- Structural Concrete Decks

Acceptable Roof Insulation and Cover Boards

The following roof insulation types are acceptable for use as substrates and eligible for warranty with the Elevate UltraPly TPO InvisiWeld System:

- Elevate Polyisocyanurate insulation (ISO 95+™ GL / ISOGARD GL, RESISTA™ / ISOGARD CG)
- Elevate ISOGARD HD Cover Board
- Structodek™ HD Fiberboard

- DensDeck™ / DensDeck Prime / DensDeck StormX™ Prime Roof Board
- Securock™
- DEXcell™ Glass Mat / DEXcell FA™ Glass Mat / DEXcell Cement Board / DEXcell FA VSH™ Glass Mat

! **NOTE:** Induction welding should not be used to attach membrane (with plate and induction welding tool) directly over extruded polystyrene (XPS), expanded polystyrene (EPS) or foil faced insulation boards.

Available Roof Warranties

- The following table shows the roof warranties, warranty duration, and system components available for the Elevate UltraPly TPO InvisiWeld system for new construction or re-cover applications.
- For additional warranty information on the application of the Elevate UltraPly TPO InvisiWeld system, please contact a Regional Technical Coordinator.

Elevate UltraPly TPO InvisiWeld and InvisiWeld-S System Minimum Attachment Requirements for Warranty

Value	Elevate Fastener	Membrane / Insulation Attachment per 4' x 8' (1.2 m x 2.4 m) board			Additional Insulation Attachment When Air Barrier is Used					
		F	P	C	F	P	C			
15+ Years, Re-cover	Heavy Duty (HD)	6	9	12	See Air Barrier Table Varies by Insulation Top Layer Thickness	F	P	C		
Up to 20 Years, (See NOTE #2)	Heavy Duty (HD)	6	8	8						
25 – 30 Years, (See NOTE #2)	Heavy Duty (HD)	6	10	16						
72 mph Wind Speed Coverage	Heavy Duty (HD)	6	10	15						
80 mph Wind Speed Coverage	Heavy Duty (HD)	8	12	16						
90-100 mph Wind Speed Coverage	Heavy Duty (HD)	8	14	20						
110-120 mph Wind Speed Coverage	Heavy Duty (HD)	12	20	30						
For all Wind Speed Warranties above 80 mph, contact a Regional Technical Coordinator at 1-800-428-4511										
FM Approvals InvisiWeld Attachment Rate (See Tested Assembly for Additional Information)										
Uplift Rating	Roof Zone			RoofNav	Assembly (See Notes in Table 1: InvisiWeld Attachment Rate)					
	Field	Perimeter	Corner							
1-90 (20 Year, 55 mph)	6	9	12	250651-0-0	TPO, ISO, Steel Deck Field Rates based on listed tested assembly.					
Metal Building Re-Cover					F	P	C	F	P	C
10, 15, or 20 Years	Membrane Attachment– Purlin Fastener spacing			12" o.c. (305 mm)	6" o.c. (152 mm)	6" o.c. (152 mm)	N/A			
	Insulation Attachment– Heavy Duty (HD)			5	5	5	Contact a Regional Technical Coordinator			
NOTE: For Metal Building Recover, membrane must be attached to InvisiWeld plates that are installed directly into purlins with Elevate purlin fasteners, in rows a maximum of 10' o.c. in the field and 5' o.c. for perimeter and corners.										
NOTE:										
1. Fastening rates for perimeter and corner are based on contributory area.										
2. 45 mil membrane acceptable for 15-year InvisiWeld warranty. 60 mil membrane acceptable for up to 25-year InvisiWeld Warranty. For 30-year InvisiWeld warranties or increased wind speeds, 80 mil membrane is required.										
3. F=Field; P=Perimeter; C-Corner										
4. Cover board selection may alter these attachment rates. Consult a Regional Technical Coordinator for more information.										

Table 5: Elevate UltraPly TPO InvisiWeld and InvisiWeld-S System Minimum Attachment Requirements for Warranty

Thermoplastic Detail Lists

Detail Table 1: Base Tie-In Details

Base Tie-In Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-BT-01	PVC-BT-01	TPM-BT-01	TPM-BT-01 - BASE TIE-IN WITH HD SEAM PLATE FASTENED TO DECK
UT-BT-02	PVC-BT-02	TPM-BT-02	TPM-BT-02 - BASE TIE-IN WITH HD SEAM PLATE TO WALL OR CURB
UT-BT-03	N/A	TPM-BT-03	TPM-BT-03 - BASE TIE-IN WITH QUICKSEAM RPF AND 2" METAL PLATES FASTENED TO DECK
UT-BT-04	N/A	TPM-BT-04	TPM-BT-04 - BASE TIE-IN WITH QUICKSEAM RPF AND 2" METAL PLATES FASTENED TO WALL/CURB
UT-BT-05	PVC-BT-03	TPM-BT-05	TPM-BT-05 - BASE TIE-IN WITH HD PLATE - DECK OBSTRUCTION
UT-BT-06	N/A	TPM-BT-06	TPM-BT-06 - BASE TIE-IN WITH QUICKSEAM RPF AND 2" METAL PLATES - DECK OBSTRUCTION
UT-BT-07	PVC-BT-04	TPM-BT-07	TPM-BT-07 - BASE TIE-IN AT CURB / PARAPET WITH EXISTING CANT
UT-BT-08	PVC-BT-05	TPM-BT-08	TPM-BT-08 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE)
UT-BT-09	PVC-BT-06	TPM-BT-09	TPM-BT-09 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE)
UT-BT-09A	PVC-BT-06A	TPM-BT-09A	TPM-BT-09A - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE) - INSTALLATION STEPS 1 AND 2
UT-BT-09B	PVC-BT-06B	TPM-BT-09B	TPM-BT-09B - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE) - INSTALLATION STEPS 3 AND 4
UT-BT-10	PVC-BT-07	TPM-BT-10	TPM-BT-10 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL
UT-BT-11	PVC-BT-08	TPM-BT-11	TPM-BT-11 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL SPLICE
UT-BT-11A	PVC-BT-08A	TPM-BT-11A	TPM-BT-11A - BASE TIE-IN WITH THERMOPLASTIC COATED METAL SPLICE - INSTALLATION STEPS 1 AND 2
UT-BT-11B	PVC-BT-08B	TPM-BT-11B	TPM-BT-11B - BASE TIE-IN WITH THERMOPLASTIC COATED METAL SPLICE - INSTALLATION STEPS 3 AND 4
UT-BT-12	N/A	TPM-BT-12	TPM-BT-12 - BASE TIE-IN AT WELDED WATERTIGHT CURB (FLANGES UNDER 2")
UT-BT-13	N/A	TPM-BT-13	TPM-BT-13 - BASE TIE-IN AT WELDED WATERTIGHT CURB (FLANGES UNDER 2"-3")
UT-BT-14	N/A	TPM-BT-14	TPM-BT-14 - QUICKSEAM RPF LAYOUT AT OUTSIDE CORNER
UT-BT-15	N/A	TPM-BT-15	TPM-BT-15 - QUICKSEAM RPF LAYOUT AT INSIDE CORNER
UT-BT-16	PVC-BT-09	TPM-BT-16	TPM-BT-16 - THERMOPLASTIC MEMBRANE SECUREMENT AT OUTSIDE CORNER
UT-BT-17	PVC-BT-10	TPM-BT-17	TPM-BT-17 - THERMOPLASTIC MEMBRANE SECUREMENT AT INSIDE CORNER
UT-BT-18	N/A	TPM-BT-18	TPM-BT-18 - TIE-IN ULTRAPLY TPO SYSTEM TO EXISTING THERMOPLASTIC SYSTEM (MONOLITHIC SUBSTRATE)
UT-BT-19	N/A	TPM-BT-19	TPM-BT-19 - TIE-IN ULTRAPLY TPO SYSTEM TO EXISTING THERMOPLASTIC SYSTEM (NON-MONOLITHIC SUBSTRATE)
UT-BT-20	N/A	TPM-BT-20	TPM-BT-20 - TIE-IN ULTRAPLY TPO SYSTEM TO EXISTING EPDM SYSTEM (MONOLITHIC SUBSTRATE)
UT-BT-21	N/A	TPM-BT-21	TPM-BT-21 - TIE-IN ULTRAPLY TPO SYSTEM TO EXISTING EPDM SYSTEM (NON-MONOLITHIC SUBSTRATE)
UT-BT-22	N/A	TPM-BT-22	TPM-BT-22 - TIE-IN ULTRAPLY TPO SYSTEM TO EXISTING ASPHALT SYSTEM (MONOLITHIC SUBSTRATE)
UT-BT-23	N/A	TPM-BT-23	TPM-BT-23 - TIE-IN ULTRAPLY TPO SYSTEM TO EXISTING ASPHALT SYSTEM (NON-MONOLITHIC SUBSTRATE)
UT-BT-24	N/A	TPM-BT-24	TPM-BT-24 - TIE-IN WITH METAL ROOF DECK
N/A	PVC-LS-10	TPM-BT-25	TPM-BT-25 - TIE-IN LAP SPLICE WELDED NEW TO EXISTING PVC - MECHANICALLY ATTACHED
N/A	PVC-LS-11	TPM-BT-26	TPM-BT-26 - TIE-IN LAP SPLICE PVC CLAD METAL NEW TO EXISTING PVC - MECHANICALLY ATTACHED
N/A	PVC-LS-12	TPM-BT-27	TPM-BT-27 - TIE-IN LAP SPLICE VERTICAL SEPARATION WITH COPING NEW TO EXISTING PVC
N/A	PVC-LS-13	TPM-BT-28	TPM-BT-28 - TIE-IN LAP SPLICE TIE-IN NEW PVC TO EXISTING PVC - MONOLITHIC SUBSTRATE
N/A	PVC-LS-14	TPM-BT-29	TPM-BT-29 - TIE-IN LAP SPLICE - VERTICAL SEPARATION WITH COPING - NEW PVC OR PVC KEE TO EXISTING SINGLE-PLY
UT-LS-16	N/A	TPM-BT-30	TPM-BT-30 - TIE-IN LAP SPLICE - VERTICAL SEPARATION WITH COPING - NEW TPO TO EXISTING SINGLE-PLY
NEW	N/A	TPM-BT-31	TPM-BT-31 - TRANSITION - ULTRAPLY TPO MEMBRANE - ADHERED TO MECHANICALLY ATTACHED
NEW	NEW	TPM-BT-32	TPM-BT-32 - TRANSITION - ELEVATE THERMOPLASTIC MEMBRANE - ADHERED TO MECHANICALLY ATTACHED
Platinum Base Tie-In Details			
PUT-BT-01	PKE-BT-01	PTPM-BT-01	PTPM-BT-01 - BASE TIE-IN WITH SEAM PLATES FASTENED TO DECK
PUT-BT-02	PKE-BT-02	PTPM-BT-02	PTPM-BT-02 - BASE TIE-IN WITH SEAM PLATES FASTENED TO WALL OR CURB
ADD	PKE-BT-03	PTPM-BT-03	PTPM-BT-03 - BASE TIE-IN WITH SEAM PLATE - DECK OBSTRUCTION
PUT-BT-07	PKE-BT-04	PTPM-BT-07	PTPM-BT-07 - BASE TIE-IN CURB/PARAPET WITH EXISTING CANT
PUT-BT-08	PKE-BT-05	PTPM-BT-08	PTPM-BT-08 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BREAK)
PUT-BT-09	PKE-BT-06	PTPM-BT-09	PTPM-BT-09 - THERMOPLASTIC COATED METAL WITH SPLICE (WITH BREAK)
ADD	PKE-BT-06A	PTPM-BT-09A	PTPM-BT-09A - THERMOPLASTIC COATED METAL WITH SPLICE (WITH BREAK) - INSTALLATION STEPS 1 AND 2
ADD	PKE-BT-06B	PTPM-BT-09B	PTPM-BT-09B - THERMOPLASTIC COATED METAL WITH SPLICE (WITH BREAK) - INSTALLATION STEPS 3 AND 4
PUT-BT-10	PKE-BT-07	PTPM-BT-10	PTPM-BT-10 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BREAK)
PUT-BT-11	PKE-BT-08	PTPM-BT-11	PTPM-BT-11 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL SPLICE
ADD	PKE-BT-08A	PTPM-BT-11A	PTPM-BT-11A - BASE TIE-IN WITH THERMOPLASTIC COATED METAL SPLICE - INSTALLATION STEPS 1 AND 2
ADD	PKE-BT-08B	PTPM-BT-11B	PTPM-BT-11B - BASE TIE-IN WITH THERMOPLASTIC COATED METAL SPLICE - INSTALLATION STEPS 3 AND 4
PUT-BT-16	PKE-BT-09	PTPM-BT-16	PTPM-BT-16 - MEMBRANE SECUREMENT AT OUTSIDE CORNER
PUT-BT-17	PKE-BT-10	PTPM-BT-17	PTPM-BT-17 - MEMBRANE SECUREMENT AT INSIDE CORNER
ADD	PKE-LS-12	PTPM-BT-18	PTPM-BT-18 - TIE-IN LAP SPLICE - VERTICAL SEPARATION WITH COPING - NEW THERMOPLASTIC MEMBRANE TO EXISTING THERMOPLASTIC MEMBRANE

Detail Table 2: Corner Details

Corner Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-C-01	PVC-C-01	TPM-C-01	TPM-C-01 - OUTSIDE CORNER
UT-C-01A	PVC-C-01A	TPM-C-01A	TPM-C-01A - OUTSIDE CORNER FIELD FABRICATED WITH THERMOPLASTIC UNSUPPORTED FLASHING
UT-C-02	N/A	TPM-C-02	TPM-C-02 - OUTSIDE CORNER AT WELDED WATERTIGHT CURB USING QUICKSEAM FLASHING (FLANGES UNDER 2")
UT-C-02A	N/A	TPM-C-02A	TPM-C-02A - OUTSIDE CORNER AT WELDED WATERTIGHT CURB USING QUICKSEAM FLASHING (FLANGES UNDER 2") - STEPS 1 & 2
UT-C-02B	N/A	TPM-C-02B	TPM-C-02B - OUTSIDE CORNER AT WELDED WATERTIGHT CURB USING QUICKSEAM FLASHING (FLANGES UNDER 2") - STEPS 3 & 4
UT-C-03	N/A	TPM-C-03	TPM-C-03 - OUTSIDE CORNER AT WELDED WATERTIGHT CURB (FLANGES 2" - 3")
UT-C-03A	N/A	TPM-C-03A	TPM-C-03A - OUTSIDE CORNER AT WELDED WATERTIGHT CURB (FLANGES 2" - 3") - INSTALLATION STEPS 1 AND 2
UT-C-03B	N/A	TPM-C-03B	TPM-C-03B - OUTSIDE CORNER AT WELDED WATERTIGHT CURB (FLANGES 2" - 3") - INSTALLATION STEPS 3 AND 4
UT-C-04	PVC-C-02	TPM-C-04	TPM-C-04 - INSIDE CORNER WITH SEPARATE WALL FLASHING
UT-C-05	ADD	TPM-C-05	TPM-C-05 - INSIDE CORNER WITH CONTINUOUS WALL FLASHING
UT-C-05A	N/A	TPM-C-05A	TPM-C-05A - INSIDE CORNER
UT-C-05B	PVC-C-05B	TPM-C-05B	TPM-C-05B - INSIDE CORNER - FABRICATED WITH THERMOPLASTIC UNSUPPORTED FLASHING
UT-C-06	PVC-C-04	TPM-C-06	TPM-C-06 - OUTSIDE CORNER WITH THERMOPLASTIC COATED METAL (WITH BRAKE)
UT-C-06A	PVC-C-04A	TPM-C-06A	TPM-C-06A - OUTSIDE CORNER WITH THERMOPLASTIC COATED METAL (WITH BRAKE) - INSTALLATION STEPS
UT-C-07	PVC-C-05	TPM-C-07	TPM-C-07 - OUTSIDE CORNER WITH THERMOPLASTIC COATED METAL
UT-C-07A	PVC-C-05A	TPM-C-07A	TPM-C-07A - OUTSIDE CORNER WITH THERMOPLASTIC COATED METAL - INSTALLATION STEPS
UT-C-08	PVC-C-06	TPM-C-08	TPM-C-08 - INSIDE CORNER WITH THERMOPLASTIC COATED METAL (WITH BRAKE)
UT-C-08A	PVC-C-06A	TPM-C-08A	TPM-C-08A - INSIDE CORNER WITH THERMOPLASTIC COATED METAL (WITH BRAKE) - INSTALLATION STEPS 1 AND 2
UT-C-08B	PVC-C-06B	TPM-C-08B	TPM-C-08B - INSIDE CORNER WITH THERMOPLASTIC COATED METAL (WITH BRAKE) - INSTALLATION STEPS 3 AND 4
UT-C-09	PVC-C-07	TPM-C-09	TPM-C-09 - INSIDE CORNER WITH THERMOPLASTIC COATED METAL
UT-C-09A	PVC-C-07A	TPM-C-09A	TPM-C-09A - INSIDE CORNER WITH THERMOPLASTIC COATED METAL - INSTALLATION STEPS
UT-C-10	N/A	TPM-C-10	TPM-C-10 - CURB FLASHING WITH ULTRAPLY TPO REINFORCED CURB CORNERS
UT-C-11	N/A	TPM-C-11	TPM-C-11 - CURB FLASHING WITH ULTRAPLY TPO CUSTOM CURB FLASHING

Platinum Corner Details			
PUT-C-01	PKE-C-01	PTPM-C-01	PTPM-C-01 - OUTSIDE CORNER
PUT-C-05	PKE-C-02	PTPM-C-05	PTPM-C-05 - INSIDE CORNER
PUT-C-06	PKE-C-04	PTPM-C-06	PTPM-C-06 - OUTSIDE CORNER WITH THERMOPLASTIC COATED METAL (WITH BREAK)
PUT-C-07	PKE-C-05	PTPM-C-07	PTPM-C-07 - OUTSIDE CORNER WITH THERMOPLASTIC COATED METAL
PUT-C-08	PKE-C-06	PTPM-C-08	PTPM-C-08 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BREAK)
PUT-C-09	PKE-C-07	PTPM-C-09	PTPM-C-09 - INSIDE CORNER WITH THERMOPLASTIC COATED METAL

Detail Table 3: Drain and Scupper Details

Drain & Scupper Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-D-01	PVC-D-01	TPM-D-01	TPM-D-01 - ROOF DRAIN
UT-D-02	PVC-D-02	TPM-D-02	TPM-D-02 - OVERFLOW ROOF DRAIN WITH WATER DAM
UT-D-03	PVC-D-03	TPM-D-03	TPM-D-03 - DRAIN INSERT
UT-D-04	PVC-D-04	TPM-D-04	TPM-D-04 - ROOF DRAIN WITH OVERFLOW ROOF DRAIN
UT-S-01	N/A	TPM-S-01	TPM-S-01 - THRU-WALL SCUPPER (WELDED SLEEVE)
UT-S-01A	N/A	TPM-S-01A	TPM-S-01A - THRU-WALL SCUPPER (WELDED SLEEVE) INSTALLATION STEPS 1 AND 2
UT-S-01B	N/A	TPM-S-01B	TPM-S-01B - THRU-WALL SCUPPER (WELDED SLEEVE) INSTALLATION STEPS 3 AND 4
UT-S-02	N/A	TPM-S-02	TPM-S-02 - OVERFLOW THRU-WALL SCUPPER (WELDED SLEEVE)
UT-S-02A	N/A	TPM-S-02A	TPM-S-02A - OVERFLOW THRU-WALL SCUPPER (WELDED SLEEVE) INSTALLATION STEPS 1 AND 2
UT-S-02B	N/A	TPM-S-02B	TPM-S-02B - OVERFLOW THRU-WALL SCUPPER (WELDED SLEEVE)
UT-S-03	N/A	TPM-S-03	TPM-S-03 - THRU-WALL SCUPPER (NON-WELDED SLEEVE)
UT-S-03A	N/A	TPM-S-03A	TPM-S-03A - THRU-WALL SCUPPER (NON-WELDED SLEEVE) INSTALLATION STEPS 1 AND 2
UT-S-03B	N/A	TPM-S-03B	TPM-S-03B - THRU-WALL SCUPPER (NON-WELDED SLEEVE) INSTALLATION STEPS 3 AND 4
UT-S-03C	N/A	TPM-S-03C	TPM-S-03C - THRU-WALL SCUPPER (NON-WELDED SLEEVE) INSTALLATION STEP 5
UT-S-04	N/A	TPM-S-04	TPM-S-04 - OVERFLOW THRU-WALL SCUPPER (NON-WELDED SLEEVE)
UT-S-04A	N/A	TPM-S-04A	TPM-S-04A - OVERFLOW THRU-WALL SCUPPER (NON-WELDED SLEEVE) INSTALLATION STEPS 1 AND 2
UT-S-04B	N/A	TPM-S-04B	TPM-S-04B - OVERFLOW THRU-WALL SCUPPER (NON-WELDED SLEEVE) INSTALLATION STEPS 3 AND 4
UT-S-04C	N/A	TPM-S-04C	TPM-S-04C - OVERFLOW THRU-WALL SCUPPER (NON-WELDED SLEEVE) INSTALLATION STEP 5
UT-S-05	PVC-S-01	TPM-S-05	TPM-S-05 - THRU-WALL THERMOPLASTIC COATED METAL SCUPPER
UT-S-05A	PVC-S-01A	TPM-S-05A	TPM-S-05A - THRU-WALL THERMOPLASTIC COATED METAL SCUPPER INSTALLATION STEPS 1 AND 2
UT-S-05B	PVC-S-01B	TPM-S-05B	TPM-S-05B - THRU-WALL THERMOPLASTIC COATED METAL SCUPPER INSTALLATION STEPS 3 AND 4
UT-S-06	PVC-S-02	TPM-S-06	TPM-S-06 - OVERFLOW THRU-WALL THERMOPLASTIC COATED METAL SCUPPER
UT-S-06A	PVC-S-02A	TPM-S-06A	TPM-S-06A - OVERFLOW THRU-WALL THERMOPLASTIC COATED METAL SCUPPER INSTALLATION STEPS 1 AND 2
UT-S-06B	PVC-S-02B	TPM-S-06B	TPM-S-06B - OVERFLOW THRU-WALL THERMOPLASTIC COATED METAL SCUPPER INSTALLATION STEPS 3 AND 4
Platinum Drain and Scupper Details			
PUT-D-01	PKE-D-01	PTPM-D-01	PTPM-D-01 - ROOF DRAIN
PUT-D-02	PKE-D-02	PTPM-D-02	PTPM-D-02 - OVERFLOW ROOF DRAIN WITH WATER DAM
PUT-D-03	PKE-D-03	PTPM-D-03	PTPM-D-03 - DRAIN INSERT
PUT-D-04	PKE-D-04	PTPM-D-04	PTPM-D-04 - ROOF DRAIN WITH OVERFLOW ROOF DRAIN
PUT-S-05	PKE-S-01	PTPM-S-05	PTPM-S-05 - THRU-WALL THERMOPLASTIC COATED METAL SCUPPER
N/A	PKE-S-01A	PTPM-S-05A	PTPM-S-05A - THRU-WALL THERMOPLASTIC COATED METAL SCUPPER - INSTALLATION STEPS 1 AND 2
N/A	PKE-S-01B	PTPM-S-05B	PTPM-S-05B - THRU-WALL THERMOPLASTIC COATED METAL SCUPPER - INSTALLATION STEPS 2 AND 3
PUT-S-06	PKE-S-02	PTPM-S-06	PTPM-S-06 - OVERFLOW THRU WALL THERMOPLASTIC COATED METAL SCUPPER
N/A	PKE-S-02A	PTPM-S-06A	PTPM-S-06A - OVERFLOW THRU WALL THERMOPLASTIC COATED METAL SCUPPER - INSTALLATION STEPS 1 AND 2
N/A	PKE-S-02B	PTPM-S-06B	PTPM-S-06B - OVERFLOW THRU WALL THERMOPLASTIC COATED METAL SCUPPER - INSTALLATION STEPS 3 AND 4

Detail Table 4: Expansion Joint Details

Expansion Joint Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-E-01	N/A	TPM-E-01	TPM-E-01 - EXPANSION JOINT (FIELD FABRICATED) WITH QUICKSEAM RPF - ROOF TO WALL
UT-E-02	PVC-E-01	TPM-E-02	TPM-E-02 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE - ROOF TO WALL
UT-E-03	N/A	TPM-E-03	TPM-E-03 - EXPANSION JOINT (FIELD FABRICATED) WITH QUICKSEAM RPF AND WOOD NAILER - ROOF TO ROOF
UT-E-04	PVC-E-02	TPM-E-04	TPM-E-04 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE AND WOOD NAILER - ROOF TO ROOF
UT-E-05	N/A	TPM-E-05	TPM-E-05 - EXPANSION JOINT (FIELD FABRICATED) WITH QUICKSEAM RPF - ROOF TO ROOF
UT-E-06	PVC-E-03	TPM-E-06	TPM-E-06 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE - ROOF TO ROOF
UT-E-07	N/A	TPM-E-07	TPM-E-07 - EXPANSION JOINT (MANUFACTURED COVER) WITH QUICKSEAM RPF
UT-E-08	PVC-E-04	TPM-E-08	TPM-E-08 - EXPANSION JOINT (MANUFACTURED COVER) WITH WELDED SPLICE
UT-E-09	N/A	TPM-E-09	TPM-E-09 - EXPANSION JOINT (FIELD FABRICATED) WITH QUICKSEAM RPF - CURB TO CURB
UT-E-10	PVC-E-05	TPM-E-10	TPM-E-10 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE - CURB TO CURB
UT-E-11	N/A	TPM-E-11	TPM-E-11 - EXPANSION JOINT WITH SLIP PLATE - ROOF TO WALL
UT-E-12	N/A	TPM-E-12	TPM-E-12 - EXPANSION JOINT WITH SLIP PLATE - ROOF TO ROOF
Platinum Expansion Joint Details			
PKE-E-01	PKE-E-01	PTPM-E-02	PTPM-E-02 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE ROOF TO WALL
PKE-E-02	PKE-E-02	PTPM-E-04	PTPM-E-04 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE AND WOOD NAILER - ROOF TO ROOF
PKE-E-03	PKE-E-03	PTPM-E-06	PTPM-E-06 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE - ROOF TO ROOF
PKE-E-04	PKE-E-04	PTPM-E-08	PTPM-E-08 - EXPANSION JOINT (MANUFACTURED COVER) WITH WIDE WELD SPLICE
PKE-E-05	PKE-E-05	PTPM-E-10	PTPM-E-10 - EXPANSION JOINT (FIELD FABRICATED) WIDE WELD SPLICE - CURB TO CURB

Detail Table 5: Lap Splice Details

Lap Splice Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-LS-01	PVC-LS-1	TPM-LS-01	TPM-LS-01 - LAP SPLICE WITH 1 1/2" AUTOMATIC WELDER
UT-LS-02	PVC-LS-2	TPM-LS-02	TPM-LS-02 - LAP SPLICE WITH 2" HAND WELD
UT-LS-03	N/A	TPM-LS-03	TPM-LS-03 - LAP SPLICE WITH 5" CONTINUOUS WIDE WELD
UT-LS-04	PVC-LS-3	TPM-LS-04	TPM-LS-04 - LAP SPLICE FASTENER LAYOUT FOR STANDARD WELD SEAM
UT-LS-05	N/A	TPM-LS-05	TPM-LS-05 - LAP S SPLICE FASTENER LAYOUT FOR WIDE WELD SEAM
UT-LS-06	PVC-LS-4	TPM-LS-06	TPM-LS-06 - LAP SPLICE WITH HEADLAP UNDER FIELD SEAM USING T-JOINT COVER
UT-LS-07	N/A	TPM-LS-07	TPM-LS-07 - LAP SPLICE WITH HEADLAP UNDER FIELD SEAM USING TPO QUICKSEAM T-JOINT
UT-LS-08	PVC-LS-5	TPM-LS-08	TPM-LS-08 - LAP SPLICE WITH HEADLAP OVER FIELD SEAM USING T-JOINT COVER
UT-LS-09	N/A	TPM-LS-09	TPM-LS-09 - LAP SPLICE WITH HEADLAP OVER FIELD SEAM USING TPO QUICKSEAM T-JOINT
UT-LS-10	PVC-LS-6	TPM-LS-10	TPM-LS-10 - LAP SPLICE WITH HEADLAP UNDER CURB OR WALL FLASHING USING T-JOINT COVER
UT-LS-11	N/A	TPM-LS-11	TPM-LS-11 - LAP SPLICE WITH HEADLAP UNDER CURB OR WALL FLASHING USING TPO QUICKSEAM FLASHING

UT-LS-12	PVC-LS-7	TPM-LS-12	TPM-LS-12 - LAP SPLICE AT CURB OR WALL FLASHING USING T-JOINT COVER
UT-LS-13	N/A	TPM-LS-13	TPM-LS-13 - LAP SPLICE AT FIELD TO CURB/WALL FLASHING TRANSITION USING T-JOINT COVER
UT-LS-14	PVC-LS-8	TPM-LS-14	TPM-LS-14 - CUT EDGE TREATMENT APPLICATION
UT-LS-15	PVC-LS-9	TPM-LS-15	TPM-LS-15 - LAP SPLICE AT EXPANSION JOINT TUBE
Platinum Lap Splice Details			
PUT-LS-09	PKE-LS-01	PTPM-LS-01	PTPM-LS-01 - LAP SPLICE WITH 1-1/2" AUTOMATIC WELDER
PUT-LS-02	PKE-LS-02	PTPM-LS-02	PTPM-LS-02 - LAP SPLICE WITH 2" HAND WELD
ADD	PKE-LS-03	PTPM-LS-03	PTPM-LS-03 - LAP SPLICE - LAYOUT
PUT-LS-06	PKE-LS-04	PTPM-LS-04	PTPM-LS-04 - LAP SPLICE WITH HEADLAP UNDER FIELD SEAM - T-JOINT COVER
PUT-LS-08	PKE-LS-05	PTPM-LS-05	PTPM-LS-05 - LAP SPLICE WITH HEADLAP OVER FIELD SEAM - T-JOINT COVER
ADD	PKE-LS-06	PTPM-LS-06	PTPM-LS-06 - LAP SPLICE UNDER CURB OR WALL FLASHING - T-JOINT COVER
ADD	PKE-LS-07	PTPM-LS-07	PTPM-LS-07 - FLASHING LAP SPLICE WITH WELDED T-JOINT COVER AND ANGLE CHANGE PATCH
ADD	PKE-LS-08	PTPM-LS-08	PTPM-LS-08 - CUT EDGE SEALANT APPLICATION
ADD	PKE-LS-09	PTPM-LS-09	PTPM-LS-09 - LAP SPLICE AT EXPANSION JOINT TUBE
PUT-LS-03	ADD	PTPM-LS-10	PTPM-LS-10 - LAP SPLICE WITH CONTINUOUS WIDE WELD

Detail Table 6: Miscellaneous Details

Miscellaneous Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-M-01	UT-M-01	TPM-M-01	TPM-M-01 - THERMOPLASTIC WALKWAY PAD
UT-M-02	UT-M-02	TPM-M-02	TPM-M-02 - CONCRETE WALKWAY PAVER
UT-M-03	UT-M-03	TPM-M-03	TPM-M-03 - EQUIPMENT OR PIPE SUPPORT
UT-M-04	UT-M-04	TPM-M-04	TPM-M-04 - WOOD SLEEPER
UT-M-05	UT-M-05	TPM-M-05	TPM-M-05 - GREASE CATCH PAN
UT-M-06	UT-M-06	TPM-M-06	TPM-M-06 - LIGHTNING ROD
UT-M-07	UT-M-07	TPM-M-07	TPM-M-07 - X-TRED WALKWAY PAD
UT-M-08	N/A	TPM-M-08	TPM-M-08 - ULTRAPLY TPO WALKWAY PAD INSTALLATION OVER ADHERED MEMBRANE SYSTEM - STEP 1 OF 4
UT-M-08A	N/A	TPM-M-08A	TPM-M-08A - ULTRAPLY TPO WALKWAY PAD INSTALLATION OVER ADHERED MEMBRANE SYSTEM - STEP 2 OF 4
UT-M-08B	N/A	TPM-M-08B	TPM-M-08B - ULTRAPLY TPO WALKWAY PAD INSTALLATION OVER ADHERED MEMBRANE SYSTEM - STEP 3 OF 4
UT-M-08C	N/A	TPM-M-08C	TPM-M-08C - ULTRAPLY TPO WALKWAY PAD INSTALLATION AT DIRECTION CHANGE OR MEMBRANE SEAM WITH QUICKSEAM TAPE - STEP 4 OF 4
NEW	PVC-M-08	TPM-M-09	TPM-M-09 - FLASHING AT EQUIPMENT PAD WITH SELF ADHERED FLASHING
N/A	NEW	TPM-M-10	TPM-M-10 - VINYL RIB INSTALLATION

Detail Table 7: Penetration Details

Penetration Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-P-01	N/A	TPM-P-01	TPM - P-01 - PENETRATION WITH ULTRAPLY TPO LARGE PIPE FLASHING
UT-P-02	PVC-P-01	TPM-P-02	TPM - P-02 - PENETRATION WITH THERMOPLASTIC UNIVERSAL PIPE FLASHING (SMALL)
UT-P-03	N/A	TPM-P-03	TPM - P-03 - PENETRATION WITH QUICKSEAM PIPE FLASHING
UT-P-04	PVC-P-02	TPM-P-04	TPM - P-04 - PENETRATION WITH THERMOPLASTIC FLASHING (UNSUPPORTED)
UT-P-05	PVC-P-03	TPM-P-05	TPM - P-05 - PENETRATION WITH THERMOPLASTIC MEMBRANE
UT-P-06	PVC-P-04	TPM-P-06	TPM - P-06 - PENETRATION (HOT STACK) WITH THERMOPLASTIC FLASHING (UNSUPPORTED)
UT-P-07	PVC-P-05	TPM-P-07	TPM - P-07 - PENETRATION (HOT STACK) WITH THERMOPLASTIC MEMBRANE
UT-P-08	N/A	TPM-P-08	TPM - P-08 - PENETRATION WITH TPO PENETRATION POCKET KIT
UT-P-09	N/A	TPM-P-09	TPM - P-09 - PENETRATION WITH QUICKSEAM 6 INCH PENETRATION POCKET
UT-P-10	N/A	TPM-P-10	TPM - P-10 - PENETRATION WITH FIELD FABRICATED ROUND PVC PENETRATION POCKET
UT-P-11	PVC-P-06	TPM-P-11	TPM - P-11 - PENETRATION WITH THERMOPLASTIC COATED METAL PENETRATION POCKET TO WOOD NAILER
UT-P-12	N/A	TPM-P-12	TPM - P-12 - PENETRATION WITH METAL PENETRATION POCKET TO NAILER
UT-P-13	N/A	TPM-P-13	TPM - P-13 - PENETRATION WITH METAL PENETRATION POCKET TO DECK
UT-P-14	N/A	TPM-P-14	TPM - P-14 - PENETRATION WITH METAL PENETRATION POCKET TO NAILER FOR RECOVER OR REROOF
UT-P-15	PVC-P-07	TPM-P-15	TPM - P-15 - MEMBRANE SECUREMENT AT PENETRATION WITH HD SEAM PLATES AND TARGET PATCH
UT-P-16	PVC-P-08	TPM-P-16	TPM - P-16 - MEMBRANE SECUREMENT AT PENETRATION WITH HD SEAM PLATES AND COVER STRIPS
UT-P-17	N/A	TPM-P-17	TPM - P-17 - PENETRATION WITH ULTRAPLY QUICKSEAM PIPE FLASHING
UT-P-18	N/A	TPM-P-18	TPM - P-18 - SQUARE PENETRATION WITH SQUARE ULTRAPLY TPO CUSTOM PIPE BOOT
UT-P-19	N/A	TPM-P-19	TPM - P-19 - ROUND PENETRATION WITH CONICAL ULTRAPLY TPO CUSTOM PIPE BOOT
UT-P-20	N/A	TPM-P-20	TPM - P-20 - ROUND PENETRATION WITH ROUND ULTRAPLY TPO CUSTOM PIPE BOOT
UT-P-21	N/A	TPM-P-21	TPM - P-21 - ROUND PENETRATION WITH ULTRAPLY TPO SPLIT PIPE BOOT
N/A	PVC-P-09	TPM-P-21A	TPM - P-21A - ROUND PENETRATION WITH PVC SPLIT PIPE BOOT
Platinum Penetration Details			
PUT-P-01	N/A	PTPM-P-01	PTPM-P-01 - PENETRATION WITH ULTRAPLY TPO LARGE PIPE FLASHING
PUT-P-02	N/A	PTPM-P-02	PTPM-P-02 - PENETRATION WITH ULTRAPLY TPO LARGE PIPE FLASHING
PUT-P-04	N/A	PTPM-P-04	PTPM-P-04 - PENETRATION WITH ULTRAPLY TPO FLASHING
PUT-P-09	N/A	PTPM-P-09	PTPM-P-09 - PENETRATION WITH TPO PENETRATION POCKET
PUT-P-11	PKE-P-06	PTPM-P-11	PTPM-P-11 - PENETRATION WITH THERMOPLASTIC COATED METAL PENETRATION POCKET TO NAILER
PUT-P-13	N/A	PTPM-P-13	PTPM-P-13 - PENETRATION WITH METAL PENETRATION POCKET ATTACHED TO DECK
PUT-P-14	N/A	PTPM-P-14	PTPM-P-14 - PENETRATION WITH METAL PENETRATION POCKET TO NAILER FOR RE-COVER OR RE-ROOF
PUT-P-15	N/A	PTPM-P-15	PTPM-P-15 - PENETRATION HOT STACK WITH ULTRAPLY TPO PLATINUM MEMBRANE
N/A	PKE-P-01	PTPM-P-16	PTPM-P-16 - PENETRATION WITH ELEVATE PVC UNIVERSAL PIPE FLASHING
N/A	PKE-P-04	PTPM-P-18	PTPM-P-18 - PENETRATION (HOT STACK WITH ELEVATE PVC UNSUPPORTED FLASHING
ADD	PKE-P-07	PTPM-P-19	PTPM-P-19 - MEMBRANE SECUREMENT AT PENETRATION WITH HD SEAM PLATES AND TARGET PATCH
ADD	PKE-P-08	PTPM-P-20	PTPM-P-20 - MEMBRANE SECUREMENT AT PENETRATION WITH HD SEAM PLATES AND WELDED COVER STRIP

Detail Table 8: Perimeter Enhancement Details

Perimeter Enhancement Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-PE-01	PVC-PE-01	TPM-PE-01	TPM-PE-01 - BATTEN OR HD PLATE WITH 8" WELDED THERMOPLASTIC COVER STRIP AT PERIMETER ENHANCEMENT
UT-PE-02	N/A	TPM-PE-02	TPM-PE-02 - BATTEN OR HD PLATE WITH 9.5" ULTRAPLY TPO QUICKSEAM FLASHING AT PERIMETER ENHANCEMENT
UT-PE-03	N/A	TPM-PE-03	TPM-PE-03 - BATTEN WITH 5.5" ULTRAPLY TPO QUICKSEAM FLASHING AT PERIMETER ENHANCEMENT
UT-PE-04	N/A	TPM-PE-04	TPM-PE-04 - BATTEN OR HD PLATE WITH ULTRAPLY TPO QUICKSEAM R.M.A. AT PERIMETER ENHANCEMENT
UT-PE-05	PVC-PE-02	TPM-PE-05	TPM-PE-05 - THERMOPLASTIC MEMBRANE ENHANCEMENT AT PERIMETER WITH INVISIWELD PLATES AND FASTENERS
UT-PE-06	PVC-PE-03	TPM-PE-06	TPM-PE-06 - PERIMETER ENHANCEMENT - HD SEAM PLATE OR BATTEN STRIP WITH THERMOPLASTIC 8" COVER STRIP
UT-PE-07	N/A	TPM-PE-07	TPM-PE-07 - BATTEN STRIP OR HD PLATE AND FASTENER WITH ULTRAPLY TPO 9.5" QUICKSEAM FLASHING AT PERIMETER ENHANCEMENT
UT-PE-08	N/A	TPM-PE-08	TPM-PE-08 - ULTRAPLY TPO PEEL STOP EXAMPLE WITH STANDARD PLATES AND FASTENERS OR INVISIWELD PLATES

Detail Table 9: Roof Edge Details

Roof Edge Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-RE-01	PVC-RE-01	TPM-RE-01	TPM-RE-01 - THERMOPLASTIC ROOF EDGE WITH ANCHORGARD SP FASCIA
UT-RE-02	N/A	TPM-RE-02	TPM-RE-02 - TPO ROOF EDGE WITH ANCHORGARD SP FASCIA AND QUICKSEAM RPF STRIP
UT-RE-03	N/A	TPM-RE-03	TPM-RE-03 - TPO ROOF EDGE WITH ANCHORGARD - BALLASTED
UT-RE-04	N/A	TPM-RE-04	TPM-RE-04 - TPO ROOF EDGE WITH ANCHORGARD SP EXTENDED FASCIA AND ELEVATE BALLAST PAVER
UT-RE-05	PVC-RE-02	TPM-RE-05	TPM-RE-05 - THERMOPLASTIC ROOF EDGE WITH ANCHORGARD SP EXTENDED FASCIA
UT-RE-06	N/A	TPM-RE-06	TPM-RE-06 - TPO ROOF EDGE WITH ANCHORGARD SP EXTENDED FACE AND QUICKSEAM RPF STRIP
UT-RE-07	PVC-RE-03	TPM-RE-07	TPM-RE-07 - THERMOPLASTIC ROOF EDGE WITH ELEVATE EDGE GARD+ FASCIA - CRIMP-ON
UT-RE-08	N/A	TPM-RE-08	TPM-RE-08 - TPO ROOF EDGE WITH ELEVATE EDGE GARD+ AND QUICKSEAM RPF STRIP
UT-RE-09	PVC-RE-04	TPM-RE-09	TPM-RE-09 - THERMOPLASTIC ROOF EDGE WITH ELEVATE EDGE GARD+ AND SEPARATE FLASHING
UT-RE-10	PVC-RE-05	TPM-RE-10	TPM-RE-10 - THERMOPLASTIC ROOF EDGE WITH ELEVATE EDGE GARD+ - SNAP-ON VERSION
UT-RE-11	N/A	TPM-RE-11	TPM-RE-11 - TPO ROOF EDGE WITH ELEVATE EDGE GARD AND QUICKSEAM RPF STRIP
UT-RE-12	PVC-RE-06	TPM-RE-12	TPM-RE-12 - THERMOPLASTIC ROOF EDGE WITH ELEVATE EDGE GARD AND SEPARATE FLASHING
UT-RE-13	PVC-RE-07	TPM-RE-13	TPM-RE-13 - THERMOPLASTIC ROOF EDGE - GUTTER WITH ELEVATE DRAIN BAR
UT-RE-14	N/A	TPM-RE-14	TPM-RE-14 - ROOF EDGE - GUTTER WITH SLOTTED DRAIN BAR (BY OTHERS)
UT-RE-15	N/A	TPM-RE-15	TPM-RE-15 - TPO ROOF EDGE AT GUTTER WITH FLANGE - 20 YEARS
UT-RE-16	N/A	TPM-RE-16	TPM-RE-16 - TPO ROOF EDGE AT GUTTER WITH FLANGE - 25 YEARS
UT-RE-17	PVC-RE-08	TPM-RE-17	TPM-RE-17 - ROOF EDGE - GUTTER WITH THERMOPLASTIC COATED METAL
UT-RE-18	PVC-RE-09	TPM-RE-18	TPM-RE-18 - THERMOPLASTIC ROOF EDGE WITH ELEVATE DRAIN BAR
UT-RE-19	N/A	TPM-RE-19	TPM-RE-19 - TPO ROOF EDGE WITH SLOTTED DRAIN BAR - (BY OTHERS)
UT-RE-20	N/A	TPM-RE-20	TPM-RE-20 - TPO ROOF EDGE WITH FASCIAL METAL (BY OTHERS)
UT-RE-20A	N/A	TPM-RE-20A	TPM-RE-20A - TPO ROOF EDGE WITH ELEVATE DRIP EDGE SYSTEM
UT-RE-20B	N/A	TPM-RE-20B	TPM-RE-20B - TPO ROOF EDGE WITH ELEVATE GRAVEL STOP SYSTEM
New	New	TPM-RE-20C	TPM-RE-20C - THERMOPLASTIC ROOF EDGE WITH FASCIA METAL (BY OTHERS) WITH THERMOPLASTIC FLASHING STRIP
UT-RE-21	N/A	TPM-RE-21	TPM-RE-21 - TPO ROOF EDGE WITH FASCIA METAL BY OTHERS
UT-RE-21A	N/A	TPM-RE-21A	TPM-RE-21A - TPO ROOF EDGE WITH ELEVATE DRIP EDGE SYSTEM
UT-RE-21B	N/A	TPM-RE-21B	TPM-RE-21B - TPO ROOF EDGE WITH ELEVATE GRAVEL STOP SYSTEM
UT-RE-22	PVC-RE-10	TPM-RE-22	TPM-RE-22 - ROOF EDGE WITH THERMOPLASTIC COATED METAL
UT-RE-23	PVC-RE-11	TPM-RE-23	TPM-RE-23 - ROOF EDGE SPLICE WITH THERMOPLASTIC COATED METAL
UT-RE-23A	PVC-RE-11A	TPM-RE-23A	TPM-RE-23A - ROOF EDGE SPLICE WITH THERMOPLASTIC COATED METAL - INSTALLATION STEPS 1 AND 2
UT-RE-23B	PVC-RE-11B	TPM-RE-23B	TPM-RE-23B - ROOF EDGE SPLICE WITH THERMOPLASTIC COATED METAL - INSTALLATION STEPS 3 AND 4
UT-RE-24	N/A	TPM-RE-24	TPM-RE-24 - ROOF EDGE WITH TPO QUICKSEAM FLASHING - END SPLICE OVERLAP
UT-RE-25	N/A	TPM-RE-25	TPM-RE-25 - ROOF EDGE AT CORNER WITH TPO QUICKSEAM FLASHING
UT-RE-26	N/A	TPM-RE-26	TPM-RE-26 - ROOF EDGE WITH TPO QUICKSEAM FLASHING AT FIELD SEAM
UT-RE-27	N/A	TPM-RE-27	TPM-RE-27 - ROOF EDGE AT METAL SPLICE WITH TPO QUICKSEAM FLASHING COVER
Platinum Roof Edge Details			
PUT-RE-01	PKE-RE-01	PTPM-RE-01	PTPM-RE-01 - THERMOPLASTIC MEMBRANE ROOF EDGE WITH ELEVATE ANCHORGARD SP FASCIA
PUT-RE-05	PKE-RE-02	PTPM-RE-05	PTPM-RE-05 - THERMOPLASTIC MEMBRANE ROOF EDGE WITH ELEVATE ANCHORGARD SP EXTENDED FASCIA
PUT-RE-09	PKE-RE-04	PTPM-RE-09	PTPM-RE-09 - THERMOPLASTIC MEMBRANE ROOF EDGE WITH ELEVATE EDGE GARD+ FASCIA - CRIMP-ON SINGLE-PLY
PUT-RE-12	PKE-RE-06	PTPM-RE-12	PTPM-RE-12 - THERMOPLASTIC MEMBRANE ROOF EDGE WITH ELEVATE EDGE GARD+ FASCIA - SNAP-ON SINGLE-PLY
PUT-RE-13	PKE-RE-07	PTPM-RE-13	PTPM-RE-13 - THERMOPLASTIC MEMBRANE ROOF EDGE WITH ELEVATE DRAIN BAR
PUT-RE-16	PKE-RE-08	PTPM-RE-16	PTPM-RE-16 - THERMOPLASTIC MEMBRANE ROOF EDGE GUTTER WITH THERMOPLASTIC COATED METAL
NEW	NEW	PTPM-RE-16A	PTPM-RE-16A - THERMOPLASTIC MEMBRANE ROOF EDGE WITH THERMOPLASTIC COATED METAL
PUT-RE-17	PKE-RE-09	PTPM-RE-17	PTPM-RE-17 - THERMOPLASTIC MEMBRANE ROOF EDGE WITH ELEVATE DRAIN BAR

Detail Table 10: Termination Details

Termination Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-T-01	PVC-T-01	TPM-T-01	TPM-T-01 - TERMINATION WITH ELEVATE TERMINATION BAR
UT-T-02	PVC-T-02	TPM-T-02	TPM-T-02 - TERMINATION ON OUTSIDE OF PARAPET WALL WITH ELEVATE TERMINATION BAR
UT-T-03	PVC-T-03	TPM-T-03	TPM-T-03 - TERMINATION WITH REGLET COUNTER-FLASHING
UT-T-04	PVC-T-04	TPM-T-04	TPM-T-04 - TERMINATION WITH REGLET COUNTER-FLASHING AND ELEVATE TERMINATION BAR
UT-T-05	PVC-T-05	TPM-T-05	TPM-T-05 - TERMINATION WITH SURFACE MOUNTED COUNTERFLASHING
UT-T-06	PVC-T-06	TPM-T-06	TPM-T-06 - TERMINATION WITH SURFACE MOUNTED COUNTER-FLASHING AND TERMINATION BAR
UT-T-07	PVC-T-07	TPM-T-07	TPM-T-07 - TERMINATION AT EIFS OR WALL CLADDING
UT-T-08	PVC-T-08	TPM-T-08	TPM-T-08 - ELEVATE TERMINATION BAR AT ELEVATION CHANGE
UT-T-09	PVC-T-09	TPM-T-09	TPM-T-09 - ELEVATE TERMINATION BAR AT TILT UP PANEL JOINT
UT-T-10	PVC-T-10	TPM-T-10	TPM-T-10 - ELEVATE TERMINATION BAR AT TILT UP PANEL JOINT WITH REGLET COUNTER-FLASHING
UT-T-11	PVC-T-11	TPM-T-11	TPM-T-11 - TERMINATION AT TOP OF WALL WITH COPING STONE
UT-T-12	PVC-T-12	TPM-T-12	TPM-T-12 - TERMINATION AT TOP OF WALL WITH ELEVATE COPING
UT-T-12A	PVC-T-12A	TPM-T-12A	TPM-T-12A - TERMINATION AT TOP OF WALL WITH UNA-EDGE COPING
UT-T-13	PVC-T-13	TPM-T-13	TPM-T-13 - TERMINATION AT TOP OF WALL WITH ELEVATE ANCHORGARD STANDARD
UT-T-14	PVC-T-14	TPM-T-14	TPM-T-14 - TERMINATION AT R.T.U. (UNIT FLANGE ABOVE ROOF MEMBRANE)
UT-T-15	PVC-T-15	TPM-T-15	TPM-T-15 - TERMINATION AT R.T.U. WITH COUNTER-FLASHING (UNIT FLANGE ABOVE MEMBRANE)
UT-T-16	N/A	TPM-T-16	TPM-T-16 - TERMINATION AT R.T.U. WITH QUICKSEAM RPF (UNIT FLANGE MOUNTED TO SUBSTRATE)
UT-T-17	N/A	TPM-T-17	TPM-T-17 - TERMINATION AT R.T.U. WITH QUICKSEAM RPF AND COUNTER-FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE)
UT-T-18	PVC-T-16	TPM-T-18	TPM-T-18 - TERMINATION AT R.T.U. WITH SEPARATE FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE)
UT-T-19	PVC-T-17	TPM-T-19	TPM-T-19 - TERMINATION AT R.T.U. WITH COUNTER-FLASHING AND SEPARATE FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE)

UT-T-20	PVC-T-18	TPM-T-20	TPM-T-20 - TERMINATION AT SHINGLES
UT-T-21	N/A	TPM-T-21	TPM-T-21 - TPO MEMBRANE TERMINATION AT METAL ROOF PANEL
N/A	PVC-T-19	TPM-T-21A	TPM-T-21A - PVC MEMBRANE TERMINATION AT METAL ROOF PANEL
UT-T-22	PVC-T-20	TPM-T-22	TPM-T-22 - INTERMEDIATE WALL FLASHING ATTACHMENT (WITH COVER STRIP)
UT-T-23	PVC-T-21	TPM-T-23	TPM-T-23 - INTERMEDIATE WALL FLASHING ATTACHMENT (WITH WELDED SPLICE)
UT-T-24	PVC-T-24	TPM-T-24	TPM-T-24 - INTERMEDIATE WALL FLASHING ATTACHMENT (MEMBRANE NOT ADHERED TO WALL/CURB)
UT-T-25	PVC-T-22	TPM-T-25	TPM-T-25 - TERMINATION AT TOP OF WALL WITH ELEVATE COPING OVER SELF ADHERED MEMBRANE
UT-T-25A	PVC-T-25A	TPM-T-25A	TPM-T-25A - TERMINATION AT TOP OF WALL WITH ELEVATE ONE COPING OVER SELF ADHERED MEMBRANE
Platinum Termination Details			
PUT-T-06	PKE-T-06	PTPM-T-06	PTPM-T-06 - TERMINATION WITH SURFACE MOUNTED COUNTER-FLASHING AND TERMINATION BAR
PUT-T-11	PKT-T-11	PTPM-T-11	PTPM-T-11 - TERMINATION AT TOP OF WALL WITH COPING STONE
PUT-T-12	PKT-T-12	PTPM-T-12	PTPM-T-12 - TERMINATION AT TOP OF WALL WITH ELEVATE COPING
PUT-T-13	PKT-T-13	PTPM-T-13	PTPM-T-13 - ALTERNATE TERMINATION AT TOP OF WALL WITH ELEVATE ANCHORGARD PLATINUM FASCIA
PUT-T-15	PKT-T-15	PTPM-T-15	PTPM-T-15 - TERMINATION AT R.T.U. WITH COUNTER-FLASHING (UNIT FLANGE ABOVE MEMBRANE)
PUT-T-18	PKT-T-16	PTPM-T-18	PTPM-T-18 - TERMINATION AT R.T.U. WITH SEPARATE FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE)
PUT-T-19	PKT-T-17	PTPM-T-19	PTPM-T-19 - TERMINATION AT R.T.U. WITH WELDED SPLICE AND COUNTER-FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE)
PUT-T-23	PKT-T-21	PTPM-T-23	PTPM-T-23 - INTERMEDIATE WALL FLASHING ATTACHMENT WITH WELDED SPLICE

Detail Table 11: Thermoplastic XR Base Tie-In Details

Thermoplastic XR Base Tie-In Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UTXR-BT-01	PVCXR-BT-01	TPMXR-BT-01	TPMXR-BT-01 - BASE TIE-IN WITH STANDARD THERMOPLASTIC MEMBRANE FLASHING AND HD SEAM PLATES FASTENED TO DECK
UTXR-BT-02	PVCXR-BT-02	TPMXR-BT-02	TPMXR-BT-02 - BASE TIE-IN WITH HD SEAM PLATES FASTENED TO WALL OR CURB
UTXR-BT-03	PVCXR-BT-03	TPMXR-BT-03	TPMXR-BT-03 - BASE TIE-IN AT CURB / PARAPET WITH EXISTING CANT
UTXR-BT-04	PVCXR-BT-04	TPMXR-BT-04	TPMXR-BT-04 - TIE-IN AT SHINGLES
UTXR-BT-05	PVCXR-BT-05	TPMXR-BT-05	TPMXR-BT-05 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE)
UTXR-BT-06	PVCXR-BT-06	TPMXR-BT-06	TPMXR-BT-06 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE) SPLICE
UTXR-BT-07	PVCXR-BT-07	TPMXR-BT-07	TPMXR-BT-07 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITHOUT BRAKE)
UTXR-BT-08	PVCXR-BT-08	TPMXR-BT-08	TPMXR-BT-08 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITHOUT BRAKE) SPLICE
UTXR-BT-09	PVCXR-BT-09	TPMXR-BT-09	TPMXR-BT-09 - MEMBRANE SECUREMENT AT OUTSIDE CORNER
UTXR-BT-10	PVCXR-BT-10	TPMXR-BT-10	TPMXR-BT-10 - MEMBRANE SECUREMENT AT INSIDE CORNER
UTXR-BT-12	PVCXR-BT-12	TPMXR-BT-12	TPMXR-BT-12 - BASE TIE-IN WITH FOAM ADHESIVE AND SEPARATE THERMOPLASTIC FLASHING
UTXR-BT-13	PVCXR-BT-13	TPMXR-BT-13	TPMXR-BT-13 - BASE TIE-IN WITH HD SEAM PLATE INTO DECK WITH DECK OBSTRUCTION
Platinum Thermoplastic XR Base Tie-In Details			
ADD	PKEXR-BT-01	PTPMXR-BT-01	PTPMXR-BT-01 - BASE TIE-IN WITH STANDARD THERMOPLASTIC FLASHING AND HD SEAM PLATES FASTENED TO THE DECK
ADD	PKEXR-BT-02	PTPMXR-BT-02	PTPMXR-BT-02 - BASE TIE-IN WITH HD SEAM PLATES FASTENED TO WALL OR CURB
ADD	PKEXR-BT-03	PTPMXR-BT-03	PTPMXR-BT-03 - BASE TIE-IN CURB OR PARAPET WITH EXISTING CANT
ADD	PKEXR-BT-04	PTPMXR-BT-04	PTPMXR-BT-04 - TIE-IN AT SHINGLES
ADD	PKEXR-BT-05	PTPMXR-BT-05	PTPMXR-BT-05 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE)
ADD	PKEXR-BT-06	PTPMXR-BT-06	PTPMXR-BT-06 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITH BRAKE) SPLICE
ADD	PKEXR-BT-07	PTPMXR-BT-07	PTPMXR-BT-07 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITHOUT BRAKE)
ADD	PKEXR-BT-08	PTPMXR-BT-08	PTPMXR-BT-08 - BASE TIE-IN WITH THERMOPLASTIC COATED METAL (WITHOUT BRAKE) SPLICE
ADD	PKEXR-BT-09	PTPMXR-BT-09	PTPMXR-BT-09 - MEMBRANE SECUREMENT AT OUTSIDE CORNER
ADD	PKEXR-BT-10	PTPMXR-BT-10	PTPMXR-BT-10 - MEMBRANE SECUREMENT AT INSIDE CORNER

Detail Table 12: Thermoplastic XR Drain and Scupper Details

Thermoplastic XR Drain and Scupper Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UTXR-D-01	PVCXR-D-01	TPMXR-D-01	TPMXR-D-01 - ROOF DRAIN (TARGET PATCH REQUIRED) - THERMOPLASTIC XR ADHERED SYSTEM
UTXR-D-02	PVCXR-D-02	TPMXR-D-02	TPMXR-D-02 - ROOF DRAIN (TARGET PATCH REQUIRED) - THERMOPLASTIC XR MECHANICALLY ATTACHED SYSTEM
Platinum Thermoplastic XR Drain and Scupper Details			
ADD	PKEXR-D-01	PTPMXR-D-01	PTPMXR-D-01 - ROOF DRAIN (TARGET PATCH REQUIRED) THERMOPLASTIC XR MEMBRANE ADHERED SYSTEM

Detail Table 13: Thermoplastic XR Lap Splice Details

Thermoplastic XR Lap Splice Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UTXR-LS-01	PVCXR-LS-01	TPMXR-LS-01	TPMXR-LS-01 - THERMOPLASTIC XR MEMBRANE SPLICE WITH CONTINUOUS WELD (WITH SELVEDGE EDGE)
UTXR-LS-02	PVCXR-LS-02	TPMXR-LS-02	TPMXR-LS-02 - THERMOPLASTIC XR MEMBRANE SPLICE WITH WELDED COVER STRIP (WITHOUT SELVEDGE EDGE)
UTXR-LS-03	PVCXR-LS-03	TPMXR-LS-03	TPMXR-LS-03 - LAP SPLICE WITH MECHANICAL ATTACHMENT
UTXR-LS-04	PVCXR-LS-04	TPMXR-LS-04	TPMXR-LS-04 - THERMOPLASTIC XR MEMBRANE END LAP SPLICE OVER FIELD SEAM
UTXR-LS-05	ADD	TPMXR-LS-05	TPMXR-LS-05 - LAP SPLICE WITH HEADLAP UNDER FIELD SEAM USING T-JOINT COVER
UTXR-LS-06	ADD	TPMXR-LS-06	TPMXR-LS-06 - LAP SPLICE WITH HEADLAP OVER FIELD SEAM USING T-JOINT COVER
Platinum Thermoplastic XR Lap Splice Details			
ADD	PKEXR-LS-01	PTPMXR-LS-01	PTPMXR-LS-01 - THERMOPLASTIC XR MEMBRANE LAP SPLICE WITH CONTINUOUS WELD (WITH SELVEDGE EDGE)
ADD	PKEXR-LS-02	PTPMXR-LS-02	PTPMXR-LS-02 - THERMOPLASTIC XR MEMBRANE SPLICE WITH WELDED COVER STRIP (WITHOUT SELVEDGE EDGE)
ADD	PKEXR-LS-04	PTPMXR-LS-04	PTPMXR-LS-04 - THERMOPLASTIC XR MEMBRANE WITH END LAP SPLICE WITH WELDED COVER STRIP

Detail Table 14: Thermoplastic XR Perimeter Enhancement Details

Thermoplastic XR Perimeter Enhancement Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
NEW	NEW	TPMXR-PE-09	TPMXR-PE-09 - PERIMETER ENHANCEMENT USING FLEECE BACK MEMBRANE STRIP ATTACHED WITH BATTEN OR HD PLATES WITH WELDED THERMOPLASTIC COVER STRIP
NEW	NEW	TPMXR-PE-10	TPMXR-PE-10 - PERIMETER ENHANCEMENT WITH METAL BATTEN OR HD PLATES WITH XR FLEECE MEMBRANE PROTECTION STRIP (MECHANICALLY ATTACHED / HAIL COVERAGE)

Detail Table 15: Thermoplastic XR Roof Edge Details

Thermoplastic XR Roof Edge Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UTXR-RE-01	PVCXR-RE-01	TPMXR-RE-01	TPMXR-RE-01 - THERMOPLASTIC XR MEMBRANE ROOF EDGE WITH ANCHORGARD SP FASCIA
UTXR-RE-02	PVCXR-RE-02	TPMXR-RE-02	TPMXR-RE-02 - THERMOPLASTIC XR MEMBRANE ROOF EDGE WITH ELEVATE EDGEgard+ FASCIA AND SEPARATE FLASHING
UTXR-RE-03	PVCXR-RE-03	TPMXR-RE-03	TPMXR-RE-03 - THERMOPLASTIC XR MEMBRANE ROOF EDGE GUTTER WITH ELEVATE DRAIN BAR
UTXR-RE-04	N/A	TPMXR-RE-04	TPMXR-RE-04 - ULTRAPLY TPO XR MEMBRANE ROOF EDGE WITH FASCIA METAL BY OTHERS
UTXR-RE-05	PVCXR-RE-05	TPMXR-RE-05	TPMXR-RE-05 - ROOF EDGE WITH THERMOPLASTIC COATED METAL (WITH XR MEMBRANE SELVEDGE EDGE)
UTXR-RE-05A	PVCXR-RE-05A	TPMXR-RE-05A	TPMXR-RE-05A - ROOF EDGE WITH THERMOPLASTIC COATED METAL (WITH XR MEMBRANE SELVEDGE EDGE AT SPLICE - INSTALLATION STEPS 1 & 2)
UTXR-RE-05B	PVCXR-RE-05B	TPMXR-RE-05B	TPMXR-RE-05B - ROOF EDGE WITH THERMOPLASTIC COATED METAL (WITH XR MEMBRANE SELVEDGE EDGE AT SPLICE - INSTALLATION STEPS 3 & 4)
Platinum Thermoplastic XR Roof Edge Details			
ADD	PKEXR-RE-01	PTPMXR-RE-01	PTPMXR-LS-01 - THERMOPLASTIC XR ROOF EDGE WITH ANCHORGARD PLATINUM FASCIA
ADD	PKEXR-RE-02	PTPMXR-RE-02	PTPMXR-LS-02 - THERMOPLASTIC XR ROOF EDGE WITH ELEVATE EDGEgard+ FASCIA ON SINGLE-PLY
ADD	PKEXR-RE-03	PTPMXR-RE-03	PTPMXR-LS-03 - THERMOPLASTIC XR ROOF EDGE GUTTER WITH ELEVATE DRAIN BAR

Detail Table 16: Thermoplastic InvisiWeld Details

Thermoplastic InvisiWeld Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-IW-1A	PVC-IW-01	TPM-IW-01	TPM-IW-01 - THERMOPLASTIC COATED INVISIWELD PLATE
UT-IW-2	PVC-IW-02	TPM-IW-02	TPM-IW-02 - THERMOPLASTIC MEMBRANE INVISIWELD ASSEMBLY
UT-IW-3	PVC-IW-03	TPM-IW-03	TPM-IW-03 - THERMOPLASTIC MEMBRANE INVISIWELD METAL ROOF RETROFIT ASSEMBLY
UT-IW-4	PVC-IW-04	TPM-IW-04	TPM-IW-04 - THERMOPLASTIC MEMBRANE INVISIWELD METAL ROOF RETROFIT PURLIN FASTENING EXAMPLE LAYOUT - 60' OR LESS
UT-IW-4A	PVC-IW-04A	TPM-IW-04A	TPM-IW-04A - THERMOPLASTIC MEMBRANE INVISIWELD METAL ROOF RETROFIT PURLIN FASTENING EXAMPLE LAYOUT - GREATER THAN 60'
UT-IW-5	PVC-IW-05	TPM-IW-05	TPM-IW-05 - THERMOPLASTIC MEMBRANE INVISIWELD METAL RETROFIT RIDGE DETAIL
UT-IW-6	PVC-IW-06	TPM-IW-06	TPM-IW-06 - THERMOPLASTIC MEMBRANE INVISIWELD METAL RETROFIT DETAIL
UT-IW-7	PVC-IW-07	TPM-IW-07	TPM-IW-07 - THERMOPLASTIC MEMBRANE INVISIWELD INSULATION ATTACHMENT PATTERNS
UT-IW-8	PVC-IW-08	TPM-IW-08	TPM-IW-08 - THERMOPLASTIC MEMBRANE REPAIR OVER INVISIWELD PLATE
UT-IW-9	PVC-IW-09	TPM-IW-09	TPM-IW-09 - BASE TIE-IN USING THERMOPLASTIC COATED INVISIWELD PLATE - CONTINUOUS FLASHING
UT-IW-10	PVC-IW-10	TPM-IW-10	TPM-IW-10 - BASE TIE-IN USING THERMOPLASTIC COATED INVISIWELD PLATE - SEPARATE FLASHING
UT-IW-11	PVC-IW-11	TPM-IW-11	TPM-IW-11 - INVISIWELD ATTACHED WALL FLASHING SECUREMENT (MEMBRANE NOT ADHERED TO WALL OR CURB)
UT-IW-12	PVC-IW-12	TPM-IW-12	TPM-IW-12 - THERMOPLASTIC MEMBRANE INVISIWELD PATTERN LAYOUT - EXAMPLE BASED ON ROOF ZONES

Detail Table 17: Thermoplastic Metal Building Retrofit Details

Thermoplastic Metal Building Retrofit Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
MBRT-LS-01	ADD	TPM-MBR-LS-01	TPM-MBR-LS-01 - IN-SEAM ATTACHMENT WITH PLATE INTO PURLIN
MBRT-LS-02	N/A	TPM-MBR-LS-02	TPM-MBR-LS-02 - QUICKSEAM R.M.A. STRIP ATTACHMENT INTO PURLIN
MBRT-LS-03	ADD	TPM-MBR-LS-03	TPM-MBR-LS-03 - MEMBRANE SECUREMENT USING INVISIWELD PLATE INTO PURLIN
UT-IW-13	N/A	TPM-MBR-LS-04	TPM-MBR-LS-04 - THERMOPLASTIC MEMBRANE METAL ROOF RETROFIT ASSEMBLY - R.M.A. ATTACHMENT
MBRT-RE-01	ADD	TPM-MBR-RE-01	TPM-MBR-RE-01 - ROOF EDGE AT EAVE OR RAKE USING THERMOPLASTIC COATED METAL
MBRT-RE-02	N/A	TPM-MBR-RE-02	TPM-MBR-RE-02 - ROOF EDGE AT EAVE OR RAKE USING METAL FASCIA AND QUICKSEAM FLASHING
MBRT-RE-03	ADD	TPM-MBR-RE-03	TPM-MBR-RE-03 - GUTTER DETAIL USING THERMOPLASTIC COATED METAL FASCIA
MBRT-RE-04	ADD	TPM-MBR-RE-04	TPM-MBR-RE-04 - GUTTER DETAIL USING METAL TERMINATION BAR
MBRT-RE-05	ADD	TPM-MBR-RE-05	TPM-MBR-RE-05 - ROOF EDGE AT EAVE OR RAKE USING ANCHORGARD NAILER-T
MBRT-T-01	ADD	TPM-MBR-T-01	TPM-MBR-T-01 - ROOF RIDGE IN-SEAM PLATE SECUREMENT
MBRT-T-02	N/A	TPM-MBR-T-02	TPM-MBR-T-02 - ROOF RIDGE SECUREMENT - R.M.A. STRIP
MBRT-T-03	ADD	TPM-MBR-T-03	TPM-MBR-T-03 - ROOF RIDGE - INVISIWELD SECUREMENT
MBRT-T-04	ADD	TPM-MBR-T-04	TPM-MBR-T-04 - ROOF RIDGE - EXISTING VENT CONDITION

Detail Table 18: Thermoplastic Membrane Layout Details

Thermoplastic Membrane Layout Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
UT-120-1-06	ADD	TPM-120-1-06	LAYOUT TPM-120-1-06 ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-120-1-12	ADD	TPM-120-1-12	LAYOUT TPM-120-1-12 ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-120-2-06	ADD	TPM-120-2-06	LAYOUT TPM-120-2-06 ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-120-2-12	PVC-120-2-12	TPM-120-2-12	LAYOUT TPM-120-2-12-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-120-4-06	ADD	TPM-120-4-06	LAYOUT TPM-120-4-06-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-120-4-12	PVC-120-4-12	TPM-120-4-12	LAYOUT TPM-120-4-12-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-148-2-06	N/A	TPM-148-2-6	LAYOUT TPM-148-2-06-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-148-2-12	N/A	TPM-148-2-12	LAYOUT TPM-148-2-12-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-148-4-06	N/A	TPM-148-4-06	LAYOUT TPM-148-4-06-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-148-4-12	N/A	TPM-148-4-12	LAYOUT TPM-148-4-12-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-96-1-06	ADD	TPM-96-1-06	LAYOUT TPM-96-1-06-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-96-1-12	ADD	TPM-96-1-12	LAYOUT TPM-96-1-12-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-96-2-06	ADD	TPM-96-2-06	LAYOUT TPM-96-2-06-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD
UT-96-2-12	ADD	TPM-96-2-12	LAYOUT TPM-96-2-12-ULTRAPLY TPO ATTACHMENT LAYOUT - PICTURE FRAME METHOD

Detail Table 19: Fleece Backed Thermoplastic Membrane and Modified Bitumen Hybrid Details

Fleece Backed Thermoplastic Membrane and Modified Bitumen Hybrid Details			
Detail Number			Detail Name
TPO	PVC	Thermoplastic	
NEW	NEW	XBH-BT-01	XBH-BT-01 - BASE TIE-IN (DECK ATTACHMENT) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-BT-02	XBH-BT-02 - BASE TIE-IN (WALL ATTACHMENT) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-D-01	XBH-D-01 - ROOF DRAIN (TARGET PATCH REQUIRED) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-D-01A	XBR-D-01A - ROOF DRAIN (TARGET PATCH REQUIRED) THERMOPLASTIC XR AND CUT BACK MOD-BIT HYBRID ADHERED SYSTEM
NEW	NEW	XBH-D-02	XBH-D-02 - ROOF DRAIN (MEMBRANE INTO DRAIN) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-D-03	XPH-D-03 - ROOF DRAIN INSERT (MEMBRANE INTO DRAIN) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-E-02	XBH-E-02 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SEAM - ROOF TO WALL - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-E-04	XBH-E-04 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPICE AND WOOD NAILER - ROOF TO WALL - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-E-06	XBH-E-06 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE - ROOF TO ROOF - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-E-08	XBH-E-08 - EXPANSION JOINT (MANUFACTURED COVER) WITH WELDED SPLICE - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-E-10	XPH-E-10 - EXPANSION JOINT (FIELD FABRICATED) WITH WELDED SPLICE - CURB TO CURB - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-RE-01	XBH-RE-01 - ROOF EDGE WITH ANCHORGARD SP FASCIA - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-RE-02	XBH-RE-02 - MEMBRANE ROOF EDGE WITH ELEVATE EDGE GARD + FASCIA AND SEPARATE FLASHING FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-RE-03	XBH-RE-03 - ROOF EDGE WITH ELEVATE DRAIN BAR - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	N/A	XBH-RE-04	XBH-RE-04 - ROOF EDGE WITH FASCIAL METAL BY OTHERS - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-T-14	XBH-T-14 - TERMINATION AT R.T.U. (UNIT FLANGE ABOVE ROOF MEMBRANE) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-T-15	XBH-T-15 - TERMINATION AT R.T.U. WITH COUNTER-FLASHING (UNIT FLANGE ABOVE MEMBRANE) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-T-18	XBH-T-18 - TERMINATION AT R.T.U. WITH SEPARATE FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM
NEW	NEW	XBH-T-19	XBH-T-19 - TERMINATION AT R.T.U. WITH COUNTER-FLASHING AND SEPARATE FLASHING (UNIT FLANGE MOUNTED TO SUBSTRATE) - FLEECE BACKED THERMOPLASTIC AND MODIFIED BITUMEN HYBRID SYSTEM

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