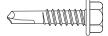




### **SELECTOR GUIDE**

#### PG# APPLICATION AND PRODUCT

#### **6 LIGHT DUTY STEEL-TO-STEEL APPLICATIONS**



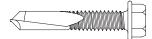
- #8, #10, and 1/4" diameter Teks 1, 2, and 3 drill points
- Hex Head

#### 8 MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS



- #12 and 1/4" diameter Teks 2 and 3 drill points
- Hex head

#### 10 HEAVY DUTY STEEL-TO-STEEL APPLICATIONS



- #12, and 1/4" diameter Teks 4, 4.5, and 5 drill points
- Hex head

#### 12 HEAVY DUTY STEEL-TO-STEEL APPLICATIONS



- #12 diameter Teks 5.0 point
- Hex head

#### 14 ATTACHING SIMILAR OR DISSIMILAR METAL APPLICATIONS



- #10, #12 and 1/4" diameter Teks 3 and 4 points
- Hex head

#### 16 LOW PROFILE ARCHITECTURAL APPLICATIONS



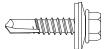
- #10 and #12 diameter Teks 3 and Type AB points
- Pancake Phillips and Phillips Square-Driv<sup>®</sup> heads

#### 18 WOOD-TO-METAL APPLICATIONS



- #10, #12, and 1/4" diameter Teks 3 and 4 drill points
- Wafer, Phillips flat, and Phillips Square-Driv® heads

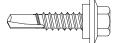
#### 20 METAL ROOF AND WALL APPLICATIONS



- $\bullet$  #10, #12, and 1/4" diameter Teks 1, 2, 3, 4, 4.5 and 5 drill points
- · Hex with bonded washer

#### PG# APPLICATION AND PRODUCT

#### 22 PREMIUM METAL ROOF AND WALL APPLICATIONS



- $\bullet~$  #10, #12, and 1/4" diameter Teks 1, 2, and 3 drill points
- #17 diameter Type AB sharp point
- Maxiseal® integral washer system

#### 24 LONG LIFE METAL ROOF AND WALL APPLICATIONS



- #12 and 1/4 diameter Teks 1, 2, 3, and 5 drill points
- #17 diameter Type AB sharp point
- Scots® 300SS encapsulated head with Maxiseal integral washer system

#### 26 METAL-TO-WOOD APPLICATIONS



- #9 diameter, sharp point; #14 diameter Hi-Lo Type 17 point Trugrip™
- · Hex with or without bonded washer

#### 28 PIPE FLASHING APPLICATIONS

- Dektite®
- EPDM and silicone for 1/4" to 13" pipes



#### 29 METAL ROOF END CAP FLASHING APPLICATIONS

Dek-Cap™ standing seam roof end cap flashing



#### **30 DRYWALL ANCHOR APPLICATIONS**

• E-Z Ancor®, Stud Solver™, Plastic Plus™, E-Z Toggle™, E-Z Lite™, Twist-N-Lock™



#### 32 CEMENT BOARD APPLICATIONS

- Hi-Lo® and S-12® Rock-On™ screws
- · Countersinking wafer head



#### 34 EXTERIOR WOOD APPLICATIONS



#### **FEATURES**

#### **HEAD**

Proper head style choice will ensure stability during driving, proper clamping, and desired finshed appearance.

#### THREAD FORM AND DIAMETER

The correct choice of thread form and diameter optimizes low installation torque with high pullout strength

#### **PILOT SECTION**

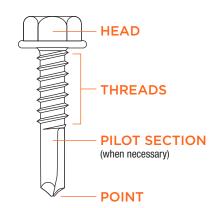
The unthreaded portion of the point assures that the drilling of the steel is completed before the threads begin tapping into the drilled hole.

#### POINT

The point is designed to efficiently remove material and precisely size the hole for the thread.

#### **FINISH**

Platings and coatings provide lubricity during drilling and tapping as well as corrosion resistance.



#### FASTENER DESCRIPTION AND BREAKDOWN EXAMPLE

10 - 16 x 3/4" HWH TEKS/3
Nominal Screw Size Threads Per Inch Screw Length Head Style Drill Point Type

NOMINAL	NOMINAL SCREW SIZES							
THREAD DIAM.	DECIMAL EQUIV. (IN.)							
#6	.140							
#7	.150							
#8	.160							
#9	.180							
#10	.190							
#11	.200							
#12	.210							
#13	.230							
#14	.240							
1/4"	.250							
#17	.286							

STEEL GAUGE CHART						
COMMON SHEET STEEL	L EQUIV.					
GAUGES	IN.	MM				
30	.012	0.30				
28	.015	0.38				
26	.018	0.45				
24	.024	0.61				
22	.030	0.76				
20	.036	0.91				
18	.048	1.21				
16	.060	1.52				
14	.075	1.90				
12	.105	2.65				
1/8"	.125	3.18				
10	.134	3.42				
3/16"	.187	4.77				
1/4"	.250	6.36				
1/2	.500	12.72				

MAXIMUM RECOMMENDED INSTALLATION RPM						
DIAMETER	RPM					
#6						
#8	0500					
#10	2500					
#12						
#12*	1800					
1/4"	1000					
5/16"	1200					

\*Applies to #12 diameter screws with point types 4, 4.5 and 5  $\,$ 

#### **Warranty Information**

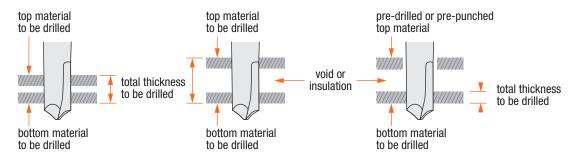
Proper fastener connection design takes into account where and how fasteners are used. Allowance for special characteristics in materials, differences in types of materials being joined, unique or unusual environmental service or installation conditions, and the safety factors required by anticipating normal or short term loading conditions must be considered. Due to possible differences in specifications, applications and interpretation of results, purchasers and specifiers must make their own evaluation of the products, to determine the suitability of these products for intended use. All warranties of Buildex products, expressed or implied, including the warranties of merchantability and fitness for particular purposes are specifically excluded except for the following: Buildex will repair or replace any product which, within twelve months after sale by Buildex or its distributors, is found by Buildex to be defective in material or workmanship -- normal wear and tear expected. This is the sole warranty of Buildex and the sole remedy available to distributor or buyer. Buildex shall not be liable for any injury, loss or damage, direct, indirect, incidental or consequential, arising out of the use of, or the inability to use, any Buildex product.

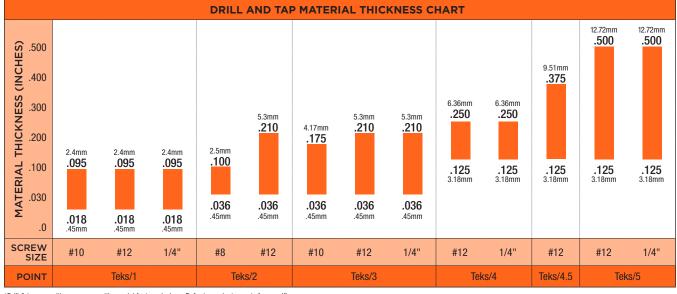
#### CORROSION RESISTANCE OF DIFFERENT COATINGS

Descriptions of coatings available with technical data on composition and application. Visit **www.itwbuildex.com** to download coating reports. For further assistance, please contact technical support at 630-848-5611.

COATING	COLOR	ASTM B117 SS (HOURS)
Gray Spex	Gray	300
Climacoat	Gray	500
Gray Climaseal	Gray	720
Climaseal CR	Silver	1,000
Silver Climaseal ACR	Silver	1,000
Electro-Zinc	Silver	48
Silver Climaseal over Electro-Zinc	Silver	720

#### POINT SIZE SELECTION - MAXIMUM COMBINED MATERIAL THICKNESS BY POINT TYPE





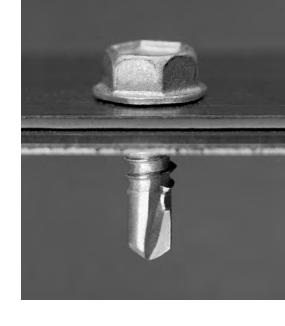
<sup>\*</sup>Drill & tap capacities may vary with special feature designs. Refer to product reports for specifics.

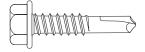
# TEKS® LIGHT DUTY SELF-DRILLING FASTENERS

Preferred most by electrical, decking, HVAC and metal building contractors

#### PRODUCT FEATURES

- Sharp convex drill point has precise cutting edges to improve drill performance with less effort
- · Non-walking point provides fast material engagement
- · Unique point to thread design extrudes the metal preventing stripout
- Point to thread design maximizes pullout performance and minimizes backout
- Four head styles available to handle various applications
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1196200	8-18 x 1/2"	1/4" HWH	#2	Electro-zinc	.036100	.205	10,000	HVAC, electrical trim accessories to steel framing
1107053	10-16 x 3/4"	5/16" HWH	#1	Climaseal	.018095	.220	5,000	
†1399000	1/4-14 x 7/8"	5/16" HWH	#1	Climaseal	.018095	.380	5,000	Stitching roof deck, wall panel sidelaps or duct work
†1891000	1/4-14 x 7/8"	3/8" HWH	#1	Climaseal	.018095	.380	4,000	5. dast 116.1X
1397000	10-16 x 1/2"	5/16" HWH	#3	Climaseal	.036175	.150	5,000	
1127000	10-16 x 5/8"	5/16" HWH	#3	Climaseal	.036175	.200	5,000	
1128000	10-16 x 3/4"	5/16" HWH	#3	Climaseal	.036175	.325	5,000	Clips, duct straps, brick ties or accessories
1129000	10-16 x 1"	5/16" HWH	#3	Climaseal	.036175	.575	5,000	to steel framing
1130000	10-16 x 1-1/4"	5/16" HWH	#3	Climaseal	.036175	.825	4,000	
1131000	10-16 X 1-1/2"	5/16" HWH	#3	Climaseal	.036175	1.075	3,000	
1786200	10-24 x 3/4"	*5/16" HWH	#2	Electro-zinc	.036175	.200	5,000	Vibration resistance, INVAC annications
1821200	10-16 x 3/4"	*5/16" HWH	#3	Electro-zinc	.036175	.323	5,000	Vibration resistance; HVAC applications

†With ABOT™ (Anti-backout threadform) \*With s

\*With serrations under head



#### INSTALLATION GUIDELINES

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 4 amps and have a RPM range of 0-2500.
- · Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### **HEAD STYLES**





#### APPROVALS AND LISTINGS

Factory Mutual (3050495), ICC ESR-3270, ICC ESR-1976

PULLOUT VALUES (AVERAGE LBS. ULTIMATE)											
FASTI	ENER		STEEL GAUGE								
DIA.	PT.	26	24	22	20	18	16	14	12		
#8	2	119	193	265	298	491	703	959	-		
#10	1	148	241	311	357	565	826	1111	1796		
#10	3	124	208	266	299	499	708	967	1474		
#12	1	159	261	338	390	649	908	1259	1949		
1/4	1	208	329	428	562	800	1151	_	-		

FASTENER VALUES										
FASTENER (DIA-TPI)	TENSILE (LBS. MIN.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)							
8-18	1545	1000	42							
10-16	1936	1400	61							
10-24	2702	1500	65							
12-14	2778	2000	92							
1/4-14	4060	2600	150							

SH	SHEAR VALUES (AVERAGE LBS. ULTIMATE)											
FASTE	FASTENER STEEL GAUGE (LAPPED)											
DIA.	PT.	26	24	22	20	18	16	14				
#8	2	294	496	560	740	1060	-	-				
#10	1	398	584	659	884	1374	-	552				
#10	3	-	455	526	728	1266	1540	-				
#12	1	432	703	753	1018	1452	-	-				
1/4	1	511	849	885	1244	1764	_	-				

	SHEET STEEL GAUGES										
GAUGE NO.	GAUGE NO. 26 24 22 20 18 16 14 12										
DECIMAL EQUIVALENT	DECIMAL EQUIVALENT         .018"         .024"         .030"         .036"         .048"         .060"         .075"         .105"										



## **TEKS**®

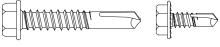
## MEDIUM DUTY SELF-DRILLING FASTENERS

The best point ever for speed and consistency... optimum for medium duty steel-to-steel applications.

#### PRODUCT FEATURES

- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1087000	12-14 x 3/4"	5/16" HWH	#3	Climaseal	.036210	.270	5,000	
1136000	12-14 x 1"	5/16" HWH	#3	Climaseal	.036210	.520	4,000	
1120000	12-14 x 1-1/4"	5/16" HWH	#2	Climaseal	.036210	.550	4,000	
1123000	12-14 x 1-1/2"	5/16" HWH	#2	Climaseal	.036210	.800	2,500	Roof deck to steel framing
1140000	12-14 x 2"	5/16" HWH	#3	Climaseal	.036210	1.450	2,000	
1553000	12-14 x 2-1/2"	5/16" HWH	#3	Climaseal	.036210	1.950	1,000	Wall panel to girt
1143000	12-14 x 3"	5/16" HWH	#3	Climaseal	.036210	2.450	1,000	Duck would be about from in a
1146000	12-14 x 4"	5/16" HWH	#3	Climaseal	.036210	3.450	500	Duct work to steel framing
1147000	1/4-14 x 3/4"	3/8" HWH	#3	Climaseal	.036210	.210	3,000	Accessories to steel framing
1149000	1/4-14 x 1"	3/8" HWH	#3	Climaseal	.036210	.400	2,500	Accessories to steel training
1150000	1/4-14 x 1-1/4"	3/8" HWH	#3	Climaseal	.036210	.650	2,000	Clip to steel framing
1152000	1/4-14 x 1-1/2"	3/8" HWH	#3	Climaseal	.036210	.900	2,000	onp to otoor marning
1155000	1/4-14 x 2"	3/8" HWH	#3	Climaseal	.036210	1.400	1,500	Retrofit framing
1554000	1/4-14 x 2-1/2"	3/8" HWH	#3	Climaseal	.036210	1.900	1,000	3
1157000	1/4-14 x 3"	3/8" HWH	#3	Climaseal	.036210	2.400	1,000	
1304000	1/4-14 x 4"	3/8" HWH	#3	Climaseal	.036210	3.400	500	
1587000	1/4-14 x 1"	*7/16" HWH	#3	Climaseal	.036210	.500	2,500	Commercial overhead steel doors, hinges & latches

<sup>\*</sup>With serrations under head



#### INSTALLATION GUIDELINES

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have a RPM range of 0-2500.
- · Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### **HEAD STYLES**





#### APPROVALS AND LISTINGS

Factory Mutual (3050495), ICC ESR-3270, ICC ESR-1976

	PULLOUT VALUES (AVERAGE LBS. ULTIMATE)											
FASTI	FASTENER STEEL GAUGE											
DIA.	PT.	26	26 24 22 20 18 16 14 12 3/16"									
#12	2	156	243	283	375	605	848	1181	1856	3520		
#12	3	142	211	289	341	551	757	1063	1631	2998		
1/4	3	141	231	293	346	613	880	1145	1858	4550		

FASTENER VALUES									
FASTENER (DIA-TPI)	TENSILE (LBS. MIN.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)						
12-14	2778	2000	92						
1/4-14	4060	2600	150						

SH	SHEAR VALUES (AVERAGE LBS. ULTIMATE)										
FASTI	ENER	NER STEEL GAUGE (LAPPED)									
DIA.	PT.	26	24	22	20	18	16	14	12		
#12	2	365	600	623	898	1370	1758	2138	2202		
#12	3	_	-	-	769	1358	1620	1970	1986		
1/4	3	_	-	-	930	1442	2100	2584	2650		

	SHEET STEEL GAUGES									
GAUGE NO.	26	24	22	20	18	16	14	12		
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"		

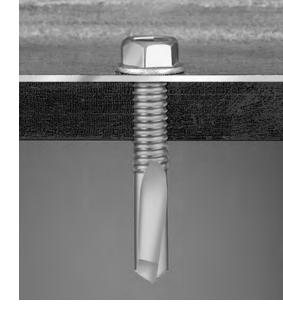


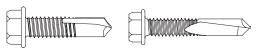
# TEKS® HEAVY DUTY SELF-DRILLING FASTENERS

First in performance! Over 40 years of consistent drilling. The original self-drillers for heavy duty applications.

#### PRODUCT FEATURES

- Engineered for fast drilling and smooth tapping with less effort.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.
- Attachments up to 7.15" of material.
- 1/4 Diameter has notched threads to reduce tapping torque.





#### SELECTOR GUIDE

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1088000	12-24 x 7/8"	5/16" HWH	#4	Climaseal	.125250	.325	5,000	
1414000	12-24 x 1-1/4"	5/16" HWH	#4.5	Climaseal	.125250	.575	4,000	
1006000	12-24 x 1-1/4"	5/16" HWH	#5	Climaseal	.125500	.375	4,000	
1070000	12-24 x 1-1/2"	5/16" HWH	#5	Climaseal	.125500	.625	2,500	Metal deck, clips, liner panels or
1071000	12-24 x 1-1/2"	3/8" HWH	#5	Climaseal	.125500	.625	2,000	accessories to structural steel or bar joist
1072000	12-24 x 2"	5/16" HWH	#5	Climaseal	.125500	1.125	1,000	bai joist
1074000	1/4-28 x 3"	5/16" HWH	#5	Climaseal	.125500	2.150	1,000	Longer fasteners can be used in retrofit
1075000	1/4-28 x 4"	5/16" HWH	#5	Climaseal	.125500	3.150	500	clip and sheet applications
1641000	1/4-28 x 5"	3/8" HWH	#5	Climaseal	.125500	4.150	250	
1431000	1/4-28 x 6"	3/8" HWH	#5	Climaseal	.125500	5.150	250	
1590000	1/4-28 x 8"	3/8" HWH	#5	Climaseal	.125500	7.150	150	

All available with bonded washer



#### **INSTALLATION GUIDELINES**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have a RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)
- · Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### **HEAD STYLE**



#### **APPROVALS AND LISTINGS**

Factory Mutual (3050495), ICC ESR-3270, ICC ESR-1976

	PULLOUT VALUES (AVERAGE LBS. ULTIMATE)									
FASTE	NER									
DIA.	PT.	16	14	12	3/16"	1/4″				
#12	4	_	_	1532	3485	3844				
#12	4.5	_	-	1508	3865	4101				
#12	5	_	_	1527	3701	3999				
1/4	5	-	-	1507	3300	5059				

	FASTENER VALUES									
FASTENER (DIA-TPI)	TENSILE (AVG. LBS. ULT.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)							
12-24 T/4	4750	2654	100							
12-24 T4.5	4750	2654	100							
12-24 T/5	4750	2654	100							
1/4-28 T/5	5577	3310	234							

SHE	SHEAR VALUES (AVERAGE LBS. ULTIMATE)								
FASTENER STEEL GAUGE (LAPPED)									
DIA.	PT.	16	14	12	1/8"	1/4"			
#12	4	-	_	2048	2030	-			
#12	4.5	_	-	2641	2887	2897			
#12	5	_	_	2650	2700	2762			
1/4	5	1597	2005	2350	2792	3310			

SHEET STEEL GAUGES								
GAUGE NO.	26	24	22	20	18	16	14	12
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"

**Note:** Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.



### **TEKS® 5.0**

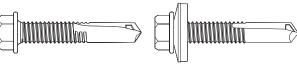
#### **HEAVY DUTY SELF-DRILLING FASTENERS**

Faster drilling than the original Teks 5, with the same great performance! The original self-drillers for heavy duty applications.

#### PRODUCT FEATURES

- Patented drill point improves drilling performance in 1/8" through 1/2" steel
- · Engineered for fast drilling and smooth tapping with less effort
- Climaseal finish provides excellent corrosion resistance and lower tapping torque





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY
1007000	12-24 x 1-1/4"	HWH	5.0	Climaseal	0.125 - 0.500	0.45	4000
1607000	12-24 X 1-1/4"	HWH 2/BD	5.0	Climaseal	0.125 - 0.501	0.33	2500
1770000	12-24 X 1-1/2"	HWH	5.0	Climaseal	0.125 - 0.502	0.7	2500
1670000	12-24 X 1-1/2"	HWH w/BD	5.0	Climaseal	0.125 - 0.503	0.58	2000
1771000	12-24 X 1-1/2"	HWH 3/8 AF	5.0	Climaseal	0.125 - 0.504	0.7	2500
1772000	12-24 X 2"	HWH	5.0	Climaseal	0.125 - 0.505	1.2	2000
1263000	12-24 X 2"	Scots	5.0	Climaseal	0.125 - 0.506	1.075	1500



#### INSTALLATION GUIDELINES

- · A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have a RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)
- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of
- The fastener must penetrate beyond the metal structure a minimum

#### of 3 pitches of thread.

#### APPROVALS AND LISTINGS

Factory Mutual (3050495), ICC ESR-3270, ICC ESR-1976

#### **HEAD STYLE**



	PULLOUT VALUES (AVERAGE LBS. ULTIMATE)									
FASTE	NER									
DIA.	PT.	16	14	12	3/16"	1/4"				
12	5.0	_	-	1508	3865	4101				

	FASTENER VALUES								
FASTENER (DIA-TPI)	TENSILE (AVG. LBS. ULT.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)						
12-24 T/5.0	4750	2654	100						

SHE	SHEAR VALUES (AVERAGE LBS. ULTIMATE)								
FASTI	ENER	STEEL GAUGE (LAPPED)							
DIA.	PT.	16	14	12	1/8"	1/4"			
12	5.0	_	-	2641	2887	2897			

	SHEET STEEL GAUGES										
GAUGE NO.	26	24	22	20	18	16	14	12			
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"			

**Note:** Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.







## **TEKS® SELECT**

#### **SELF-DRILLING FASTENERS**

Grade 5 performance! TEKS SELECT fasteners have the strength and ductility performance similar to Grade 5 bolts.

#### **PRODUCT FEATURES**

- Selectively hardened to eliminate the effects of hydrogen assisted stress corrosion (HASCC).
- Climaseal® advanced corrosion resistance coating (ACR) provides the best corrosion resistance available.
- Drill point and thread design enable the TEKS fastener to drill and tap with fewer stalls.



#### **SELECTOR GUIDE**



PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT* (IN.)	APPLICATIONS
1076000	10-16 x 3/4"	5/16" HWH	3	Climaseal ACR	.150	.500	Glass and metal curtain walls
1080000	12-14 x 1"	5/16" HWH	3	Climaseal ACR	.187	.500	Designed to meet the challenges of attaching similar or dissimilar metals
1119000	1/4-20 x 1"	3/8" HWH	3	Climaseal ACR	.210	.450	Grade 5 nut and bolt substitution
1124000	1/4-20 x 1-1/8"	3/8" HWH	4	Climaseal ACR	.312	.500	Fenestration: Window systems, door systems and glue front systems
1125000	1/4-20 x 1-1/2"	3/8" HWH	4	Climaseal ACR	.312	.830	Anchoring metal clups to metal structures for masonry facades
1078000	1/4-20 x 2"	3/8" HWH	4	Climaseal ACR	.312	1.330	Solar system attachment

<sup>\*</sup>Maximum material attachment is indicated by arrows.



#### **INSTALLATION GUIDELINES**

- The screws must be installed perpendicular to the work surface using a screw driving tool. The installation speed for 1/4" screws should not exceed 1,800 RPM. The installation speed for all other screws should not exceed 2,500 RPM.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The screw must penetrate through the supporting metal with a minimum
  of three threads protruding past the back side of the supporting metal,
  or the length which ensures that only the load-being area of the screw is
  engaged in the material being fastened, whichever is greater.
- The fastener must penetrate beyond the metal structure a minimum of 3 threads.

#### **HEAD STYLE**



#### **APPROVALS AND LISTINGS**

ICC ESR-3223, COLA RR25915

	PULLOUT VALUES (AVERAGE LBS. ULTIMATE)												
FASTENER STEEL GAUGE ALUMINUM 6063-T5										63-T5			
DIA.	PT.	<b>18</b> 45.5 KSI	<b>16</b> 63 KSI	<b>14</b> 55.5 KSI	<b>12</b> 63 KSI	<b>1/8</b> 56.9 KSI	<b>3/16</b> 65.3 KSI	<b>1/4</b> 48.1 KSI	<b>5/16</b> 49.1 KSI	1/8 32.4 KSI	<b>1/4</b> 32.1 KSI	<b>3/8</b> 27.7 KSI	
#10	3	401	699	1010	1680	2183	_	-	-	745	-	-	
#12	3	400	561	964	1516	2149	2877	-	-	1008	2543	-	

	SHEAR VALUES (AVERAGE LBS. ULTIMATE)											
FASTE	FASTENER STEEL GAUGE** ALUMINUM 6063-T5*											
DIA.	PT.	18-18	18-14	16-16	14-14	1/8-3/16	3/16-1/4	12-1/4	1/8-1/8	1/8-1/4		
#10	3	996	1872	-	1526	_						
#12	3	965	1803	1360	1815	-	-	-	1846	2488		

<sup>\*\*</sup> KSI values are the same as listed in the Pullout Values table

		MECHANICAL PROPERT	TIES									
FASTI	FASTENER											
DIA.	PT.	YIELD STRENGTH Fy KSI (MPa)	TENSILE STRENGTH Fu KSI (MPa)									
#10	3	134 ksi (920 MPa)	152 ksi (1054 MPa)									
#12	3	134 ksi (920 MPa)	152 ksi (1054 MPa)									

	SHEET STEEL GAUGES											
GAUGE NO.	26	24	22	20	18	16	14	12				
DECIMAL EQUIVALENT	DECIMAL EQUIVALENT .018" .024" .030" .036" .048" .060" .075" .105"											



## **TEKS**®

## LOW PROFILE ARCHITECTURAL METAL ROOF CLIP FASTENERS & RAKE ANGLE SHOULDER TEKS

Incorporates the ITW exclusive Phillips Square-Driv®PSD anti-cam-out system.



- #12 diameter utilizes the ITW exclusive Phillips Square-Driv with patented interlocking components system.
  - Keeps the driver securely mated to the fastener during installation.

#2 Phillips

Pancake

Type AB

Climacoat

- Hands-free installation.
- #10 Diameter uses the coated Phillips drive system providing improved driver bit to fastener stability and friction fit.
- Sharp convex drill point has precise cutting edges to improve drill performance with less effort.
- Low profile pancake head style ensures proper installation of metal roof panels.



#### **SELECTOR GUIDE**

10-16 x 1"

**PART** 

NO.

1560553

1575553

1596553



.250

4.000



#### INSTALLATION GUIDELINES

.012 - .048

- A standard screwgun with a depth-sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate a minimum of 3 pitches of thread beyond the metal structure.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

#### **HEAD STYLES**

Low profile architectural metal roof clip

to wood supports





	PULLOUT VALUES - STEEL (AVERAGE LBS. ULTIMATE)												
FAST	FASTENER STEEL GAUGE												
DIA.	PT.	26	26 24 22 20 18 16 14										
#10	3	109	180	218	278	427	583	873	1406				
#12	3	139	194	369	450	598	915	1500					
#10	Type AB	192	280	360	460	568	_	-	_				

	PULLOUT VALUES - WOOD (AVERAGE LBS. ULTIMATE)											
FAST	ENER	WOOD TYPE AND THICKNESS										
DIA.	PT.	1/2" PLYWOOD	5/8" PLYWOOD	3/4" PLYWOOD	YELLOW PINE	5/8" OSB						
#10	Type AB	307	487	528	1164	223						

	FASTENER VALUES											
FASTENER (DIA-TPI)	POINT	TENSILE (LBS. MIN.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)								
10-16	3	1983	1400	78								
12-14	3	2652	2000	92								
10-16	Type AB	1936	1526	82								

SHEAF	SHEAR VALUES (AVERAGE LBS. ULTIMATE)										
FASTI	FASTENER STEEL GAUGE (LAPPED)										
DIA.	PT.	20	18	16	14						
#10	3	727	1164	1366	1460						
#12	3	923	1279	1657	1933						

	SHEET STEEL GAUGES										
GAUGE NO.	26	24	22	20	18	16	14	12			
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"			



## **TEKS**®

#### **WOOD-TO-METAL FASTENERS**

No pre-drilling, fast, efficient attachment of wood to steel.

#### PRODUCT FEATURES

- Point has precise cutting edges to improve drill performance with less effort.
- Special winged fasteners ream a hole in wood preventing thread engagement during drilling.
- · Wafer head design has a large bearing surface ideal for plywood.
- · Flat head design countersinks and seats flush in wood.
- Gray Climaseal® finish provides excellent corrosion resistance and lower tapping torque.









#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1791000	10-16 x 1-13/16"	**#2 PSD Flat	#3	Gray Climaseal	.030175	1/4" - 3/4"	2,500	
1079000	10-24 x 1"	#2 Phillips Wafer	#3	Gray Climaseal	.030175	1/4" - 1/2"	5,000	Plywood, mansard, fascia, roofing, flooring to steel framing
†1082000	10-24 x 1-7/16"	#2 PFH	#3	Gray Climaseal	.060175	1/4" - 3/4"	3,000	J. J. J. L. L. J.
†1552500	12-24 x 1-5/8"	#3 PFH	#4	Gray Climaseal	.125250	3/4" - 1-1/4"	2,000	Plywood, 2 x 4's
†1092000	12-24 x 2-1/4"	#3 PFH	#4	Gray Climaseal	.125250	3/4" - 1-3/8"	2,000	headers to steel framing
†1094000	12-24 x 2-3/4"	#3 PFH	#4	Gray Climaseal	.125250	3/4" - 1-5/8"	1,500	2 v 4's to steel framing
†1096000	1/4-20 x 3"	#3 PFH	#4	Gray Climaseal	.125250	3/4" - 2"	1,000	2 x 4's to steel framing

†With wings \*\*With ribs under head



#### **INSTALLATION GUIDELINES**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- · Adjust the screwgun nosepiece to properly seat the fastener.
- · Worn or damaged bit tip should be replaced.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.
- All #10 diameter "Winged" parts must be driven into a minimum of 16 GA steel thickness.
- All 1/4 and #12 diameter "Winged" parts must be driven into a minimum of 1/8" steel in order to break the wings consistently.

#### **HEAD STYLES**





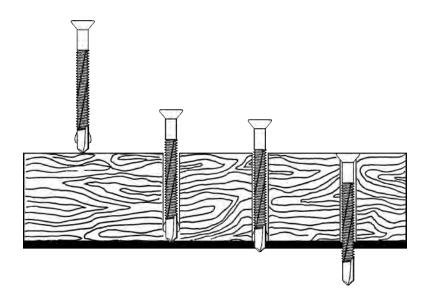


	PULLOUT VALUES (AVERAGE LBS. ULTIMATE)												
FASTE	FASTENER STEEL GAUGE												
DIA.	PT.	26	6 24 22 20 18 16 14 12 3/16" 1/4"										
#10-16	3	_	208	266	299	499	708	967	1474	-	-		
#10-24	3	-	-	-	334	495	702	900	1570	-	-		
#12-24	4	_	-	-	-	-	-	_	1508	3865	4101		
1/4	1/4 4 1803 4297 -												

	FASTENE	R VALUES	
FASTENER (DIA-TPI)	TENSILE (LBS. MIN.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)
10-16	1936	1400	61
10-24	2702	1500	65
12-24	3165	2200	150
1/4-20	3860	2700	168

SH	SHEAR VALUES (AVERAGE LBS. ULTIMATE)											
FASTI	FASTENER STEEL GAUGE (LAPPED)											
DIA.	PT.	20	20 18 16 14 12 1/8									
#10	3	728	1266	1540	1522	_	_					
#12	4	_	-	-	-	2048	2030					
1/4	4	_	_	_	_	2650	2820					

		SH	IEET STEE	EL GAUGE	S			
GAUGE NO.	26	24	22	20	18	16	14	12
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"



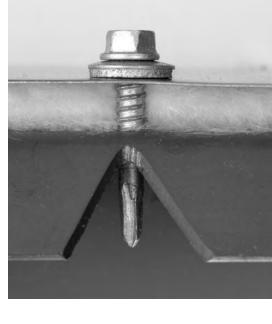
## **TEKS**®

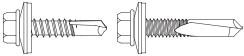
## SELF-DRILLING FASTENERS WITH BONDED WASHER

For weather-tight sealing of roof and wall applications

#### PRODUCT FEATURES

- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.
- Dual sealing bonded washer prevents leaks.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.
- Point has precise cutting edges to improve drill performance with less effort.
- · Point to thread design maximizes pullout performance and minimizes backout.





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1005000	10-16 x 3/4"	5/16" HWH	#3	Climaseal	.036175	.205	3,000	Brick tie to steel framing
1308000	10-16 x 1-1/2"	5/16" HWH	#3	Climaseal	.036175	.955	2,500	
1009000	12-14 x 3/4"	5/16" HWH	#3	Climaseal	.036210	.150	3,000	Wall panel to girt
1011000	12-14 x 1"	5/16" HWH	#3	Climaseal	.036210	.400	3,000	·
1404000	12-14 x 1-1/2"	5/16" HWH	#2	Climaseal	.036210	.680	2,000	Stitch roof and wall panels
1016000	12-14 x 2"	5/16" HWH	#3	Climaseal	.036210	1.330	1,500	
1333000	12-14 x 3"	5/16" HWH	#3	Climaseal	.036210	2.330	1,000	Mansard panel to steel framing
†1416000	1/4-14 x 7/8"	5/16" HWH	#1	Climaseal	.018095	.260	3,000	
1160000	1/4-14 x 1"	5/16" HWH	#3	Climaseal	.036210	.280	2,500	Roof panel to purlin
1019000	1/4-14 x 1-1/4"	5/16" HWH	#3	Climaseal	.036210	.530	2,000	
1021000	1/4-14 x 2"	5/16" HWH	#3	Climaseal	.036210	1.280	1,000	Retrofit panels to structural
1010000	12-24 x 7/8"	5/16" HWH	#4	Climaseal	.125250	.205	3,000	Roof and wall panel to bar joist or structural
1415000	12-24 x 1-1/4"	5/16" HWH	#4.5	Climaseal	125375	.455	2,500	
1000000	12-24 x 1-1/4"	5/16" HWH	#5	Climaseal	125500	.255	2,500	
1001000	12-24 x 1-1/2"	5/16" HWH	#5	Climaseal	125500	.505	2,000	
1002000	12-24 x 2"	5/16" HWH	#5	Climaseal	125 500	1.005	1,500	Longer fasteners may be used
1003000	1/4-28 x 3"	5/16" HWH	#5	Climaseal	125 500	2.030	1,000	in retrofit applications
1004000	1/4-28 x 4"	5/16" HWH	#5	Climaseal	125 500	3.030	500	
*1647000	1/4-28 x 5"	3/8" HWH	#5	Climaseal	125 500	4.030	250	
*1619000	1/4-28 x 8"	3/8" HWH	#5	Climaseal	125 500	7.030	150	

†With ABOT<sup>TM</sup> (Anti-backout threadform) \*3/4" Bonded Washer



#### **INSTALLATION GUIDELINES**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For
  optimal fastener performance, the screwgun should be a minimum of 6 amps and have
  an RPM range of 0-2500. A maximum 1800 RPM is recommended for Teks fasteners.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- · Adjust the screwgun nosepiece to properly seat the fastener.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.







			PULLOU	JT VALU	ES (AVE	RAGE LI	BS. ULTII	MATE)						
FAST	ENER		STEEL GAUGE											
DIA.	PT.	26	24	22	20	18	16	14	12	3/16"	1/4"			
10	3	124	208	266	299	499	708	967	1474	_	_			
12	2	156	243	283	375	605	848	1181	1856	3520	-			
12	3	142	211	289	341	551	757	1063	1631	2998	_			
12	4	-	-	-	-	-	-	-	1532	3485	3844			
12	4.5	-	-	-	-	-	-	-	1508	3865	4104			
12	5	-	-	-	-	-	-	-	1527	3701	3999			
1/4	1	208	329	428	562	800	1151	-	-	-	-			
1/4	3	141	231	293	346	613	880	1146	1877	4550	-			
1/4	5	_	_	_	_	-	607	918	1507	3300	5059			

	FASTENE	R VALUES	
FASTENER (DIA-TPI)	TENSILE (AVG. LBS. ULT.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)
10-16	1936	1400	61
12-14	2778	2000	92
12-24	4750	2654	100
1/4-14	4060	2600	150
1/4-28	5577	3310	234

	SHEAR VALUES (AVERAGE LBS. ULTIMATE)												
FASTI	ENER		STEEL GAUGE (LAPPED)										
DIA.	PT.	26	6 24 22 20 18 16 14 12 3/16" 1/4"										
10	3	-	445	526	728	1266	1540	1552	-	-	-		
12	2	365	600	623	898	1370	1758	2138	-	-	-		
12	3	-	-	-	769	1358	1620	1970	1986	-	-		
12	4	-	-	-	-	-	-	-	2048	2030	-		
12	4.5	-	-	-	-	-	-	-	2641	2887	-		
12	5	-	-	-	-	-	-	-	2650	2700	-		
1/4	1	511	849	885	1244	1764	-	-	-	-	-		
1/4	3	-	-	-	930	1442	2100	2584	2650	-	-		
1/4	5	-	-	-	-	-	1597	2005	2350	2792	3310		

		SH	IEET STEE	EL GAUGE	S			
GAUGE NO.	26	24	22	20	18	16	14	12
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"



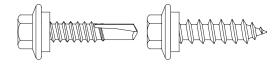
## MAXISEAL® INTEGRAL WASHER SYSTEM

Maxiseal... The premium sealing system for Teks® self-drilling, self-tapping fasteners

#### PRODUCT FEATURES

- Controls the EPDM rubber washer for improved in place appearance and increased washer life.
- Seals when driven at an angle.
- Optimum pullover resistance.
- Hex washer head provides excellent driving stability.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.





#### SELECTOR GUIDE

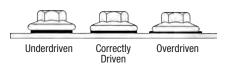
PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1376000	10-16 x 3/4"	5/16" HWH	#3	Climaseal	.036175	.325	3,000	
1023000	12-14 x 3/4"	5/16" HWH	#3	Climaseal	.036210	.260	3,000	Roof and wall panel to steel framing
1026000	12-14 x 1"	5/16" HWH	#3	Climaseal	.036210	.490	2,500	, , , , , , , , , , , , , , , , , , , ,
1029000	12-14 x 1-1/4"	5/16" HWH	#2	Climaseal	.036210	.560	2,500	Panel over insulation to steel framing
1428000	12-14 x 1-1/2"	5/16" HWH	#2	Climaseal	.036210	.790	2,000	
†1389000	1/4-14 x 7/8"	5/16" HWH	#1	Climaseal	.036095	.320	3,000	Stitching roof, wall, fascia, or eave panels
1044000	1/4-14 x 1"	3/8" HWH	#3	Climaseal	.036210	.310	2,500	
1048000	1/4-14 x 1-1/2"	3/8" HWH	#3	Climaseal	.036210	.810	2,000	Sheet or accessories with up to 6" blanket insulation to steel framing
1018000	1/4-14 x 1-3/4"	3/8" HWH	#3	Climaseal	.036210	1.060	1,500	
1063053	17-14 x 1"	5/16" HWH	AB	Climaseal	_	.685	2,500	Replacement screw for 12 and 1/4" diameter

†With ABOT™ (Anti-backout threadform)



#### INSTALLATION GUIDELINES

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks<sup>®</sup>. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



#### **HEAD STYLE**



			PULLOU	JT VALU	ES (AVE	RAGE LI	BS. ULTI	MATE)					
FAST	ENER		STEEL GAUGE										
DIA.	PT.	26	26 24 22 20 18 16 14 12 3/16" 1/4"										
10	3	124	208	266	299	499	708	967	1474	3520	-		
12	2	156	243	283	375	605	848	1181	1856	2998	-		
12	3	142	211	289	341	551	757	1063	1631	3485	_		
1/4	1	208	329	428	562	800	1151	-	1877	3523	-		
1/4	3	141	231	293	346	613	880	1145	1716	-	_		
17	AB	225	261	350	442	553	752	1122	-	-	-		

	FASTENER VALUES										
FASTENER (DIA-TPI)	TENSILE (LBS. MIN.)	SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)								
10-16	1936	1400	61								
12-14	2778	2000	92								
1/4-14	4060	2600	150								
17-14	5300	3200	180								

	SHEA	AR VA	LUES	(AVE	RAGE	LBS.	ULTIM	ATE)					
FASTI	ENER		STEEL GAUGE (LAPPED)										
DIA.	PT.	26	6 24 22 20 18 16 14 12										
10	3	_	445	526	728	1266	1540	1552	-				
12	2	365	600	623	898	1370	1758	2138	-				
12	3	_	-	-	769	1358	1620	1970	1986				
1/4	1	511	849	885	1244	1765	-	-	-				
1/4	3	_	-	_	930	1442	2100	2584	2650				
17	AB	459	745	989	958	1415	_	-	_				

	SHEET STEEL GAUGES											
GAUGE NO.	26	24	22	20	18	16	14	12				
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"				



## **SCOTS**®

#### LONG LIFE TEKS FASTENER

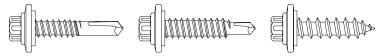
The Original Buildex Scots 300 Stainless Steel Encapsulated Head will never rust... ever!!!



- For improved appearance and extra life, an integral design controls the EPDM rubber washer.
- Combines 300 series stainless steel exterior with the strength of carbon steel.
- 300 series stainless most preferred for galvalume long life panels.
- Maximum sealing and corrosion protection.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- · Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.



#### **SELECTOR GUIDE**



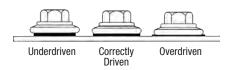
PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1165253	12-14 x 1"	5/16" HWH	#3	Climaseal	.036210	.310	2,500	
1167253	12-14 x 1-1/4"	5/16" HWH	#2	Climaseal	.036210	.560	2,500	Panel over blanket insulated to steel frame
1168254	12-14 x 1-1/2"	5/16" HWH	#2	Climaseal	.036210	.790	2,000	
1163000	12-24 x 2"	5/16" HWH	#5	Climaseal	.125500	1.000	1,500	Roof curb to structural frame
†1095253	1/4-14 x 7/8"	5/16" HWH	#1	Climaseal	.018095	.320	2,500	
†1175153	1/4-14 x 1-1/8"	5/16" HWH	#1	Climaseal	.018095	.395	2,500	Standing seam roof system endlaps
1616000	1/4-14 x 1-1/4"	5/16" HWH	#3	Climaseal	.036210	.630	2,000	Stitch roof and wall sidelaps. SSR endlaps.
†1180225	17-14 x 1"	5/16" HWH	AB	Climaseal	-	.686	1,500	Replacement screw for 12 and 1/4" diameter

†With ABOT™ (Anti-backout threadform)



#### **INSTALLATION GUIDELINES**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks®. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500. Maximum 1800 RPM is recommended for Teks 5 fasteners.
- · Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



#### **HEAD STYLE**



	PULLOUT VALUES (AVERAGE LBS. ULTIMATE)												
FAST	ENER		STEEL GAUGE										
DIA.	PT.	26	24	22	20	18	16	14	12	3/16"	1/4"		
12	2	156	243	283	375	605	848	1181	1856	3520	-		
12	3	141	231	293	346	613	880	1145	1858	4555	-		
12	5	_	-	-	-	_	_	_	1527	3701	3999		
1/4	1	208	329	428	562	800	1151	-	-	-	-		
1/4	3	141	231	293	346	613	880	1145	1858	4550	_		
17	AB	225	261	350	442	553	752	1122	1716	3523	4250		

	FASTENER VALUES										
FASTENER (DIA-TPI)		SHEAR (AVG. LBS. ULT.)	TORQUE (MIN. IN. LBS.)								
12-14	2778	2000	92								
12-24	4750	2654	100								
1/4-14	4060	2600	150								
17-14	5300	3200	180								

	SHEAR VALUES (AVERAGE LBS. ULTIMATE)											
FASTI	ENER	STEEL GAUGE (LAPPED)										
DIA.	PT.	26	24	22	20	18	16	14	12	3/16"	1/4"	
12	2	365	600	623	898	1370	1758	2138	2202	-	-	
12	3	-	-	-	769	1358	1620	1970	1986	-	-	
12	5	_	-	-	_	-	-	-	2700	2720	2762	
1/4	1	511	849	885	1244	1764	-	-	-	-	-	
1/4	3	-	-	-	930	1442	2100	2584	-	-	-	
17	AB	459	745	989	958	1415	-	-	-	-	-	

	SHEET STEEL GAUGES											
GAUGE NO.	26	24	22	20	18	16	14	12				
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"				



## **TRUGRIP**

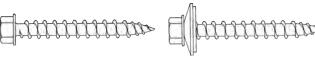
#### **METAL-TO-WOOD FASTENERS**

The preferred fastener by the leading post frame builders and manufacturers.

#### PRODUCT FEATURES

- Non-walking sharp point for fast material engagement.
- · EPDM bonded washer prevents leaks.
- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.
- · High-hat HWH for driving stability.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.





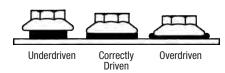
#### SELECTOR GUIDE

PART NO.	DESCRIPTION	HEAD STYLE	DRILL POINT	FINISH	DRILL & TAP CAPACITY (IN.)	MAX. MATERIAL ATTACHMENT (IN.)	BOX QTY	APPLICATIONS
1271000	9-15 x 1"	1/4" HWH	Sharp	Climaseal	.012048	0250	7,000	Metal wall panel to wood structure
1272000	9-15 x 1-1/2"	1/4" HWH	Sharp	Climaseal	.012048	0750	4,000	
1276000	9-15 x 3"	1/4" HWH	Sharp	Climaseal	.012048	1.500 - 2.250	1,500	Metal panel over insulation to wood
WITH 1/2	" BONDED WASH	HER						
1262000	9-15 x 1"	1/4" HWH	Sharp	Climaseal	.012048	0250	4,000	
1264000	9-15 x 1-1/2"	1/4" HWH	Sharp	Climaseal	.012048	0750	2,500	
1267000	9-15 x 2"	1/4" HWH	Sharp	Climaseal	.012048	.500 - 1.250	2,000	Metal roof and wall panel to wood
1268000	9-15 x 2-1/2"	1/4" HWH	Sharp	Climaseal	.012048	0250	1,500	Metal panel over insulation to wood
1269000	9-15 x 3"	1/4" HWH	Sharp	Climaseal	.012048	1.500 - 2.250	1,000	
1526053	14-10 x 1-1/2	5/16" HWH	Type 17	Climaseal	.012048	0750	2,000	



#### **INSTALLATION GUIDELINES**

- A standard screwgun with a depth sensitive nosepiece should be used to install TruGrip. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



#### **HEAD STYLES**





PULLOUT VALUES IN STEEL (AVERAGE LBS. ULTIMATE)										
	STEEL GAUGE									
FASTENER DIA.	26	26 24 22 20 18								
9	171	252	329	401	634					

	PULLOUT VALUES IN WOOD (AVERAGE LBS. ULTIMATE)										
	EMBEDMENT IN 2" X 4"										
FASTENER DIA.	1/2"	1/2" 3/4" 1" 1-1/4" 1-1/2"									
9	198	328	571	728	872						

	FASTENER VALUES										
FASTENER TENSILE SHEAR TORQUE (DIA-TPI) (LBS. MIN.) (AVG. LBS. ULT.) (MIN. IN. LBS.)											
9-15	1,800	1,200	50								
14-10	4,060	2,600	150								

PU	PULLOVER VALUES (AVERAGE LBS. ULTIMATE)										
FA	FASTENER STEEL GAUGE										
DIA.		26	24	22	20	18					
9	Unwashered	465	623	815	1049	1549					
9	Washered	515	674	875	1100	1627					

		SHEET	STEEL GA	JGES			
GAUGE NO.	30	28	26	24	22	20	18
DECIMAL EQUIVALENT	.012	.015	.018"	.024"	.030"	.036"	.048"



## **DEKTITE®**

#### PIPE FLASHING

The original flexible pipe flashing system with a 20 year warranty.

#### PRODUCT FEATURES

- Made of long life, flexible, weatherproof gray EPDM rubber.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- · EPDM will not crack or break.
- · Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 13" diameter pipes.

- One piece construction is easy to install.
- Pleated cone adjusts to any roof pitch and allows for complete flexibility.
- EPDM has a continuous service temperature range of -65°F to +250°F (grey in color).
- · Proven resistance to ozone and ultra-violet light.





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	PIPE OUTSIDE DIAMETER (IN.)	DEKTITE BASE DIAMETER (IN.)	DEKTITE HEIGHT (IN.)	BOX QTY	APPLICATIONS
4003910	1	1/4 - 2	4-3/4	3	10	
4004910	2	1-3/4 - 3-1/4	6-1/4	4	10	
4009910	3	1/4 - 5	7-3/4	4	10	Plumbing, Heating, Air Conditioning,
4011910	4	3 - 6	9-1/4	5	10	Electrical and Exhaust Vents.
4016910	5	4 - 7	10-3/4	5	5	
4025910	8	7 - 13	16-1/2	6	5	

Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommmodate the same pipe diameter.

#### PERFORMANCE DATA

ASTM METHOD	TEST DESCRIPTION		SPECIFICATION	TEST RESULTS
D412	Tensile Strength (min. psi rating)		1450 psi min.	1537 psi
D412	Ultimate Elongation (%)		350 min.	535
D1171	Resistance to Ozone- min. rating		100 (no cracks)	Passed
D673	Heat Aging – 70 hours at 212°F	- Change in Hardness (points)	± 15 max.	+8
		- Change in Tensile Strength (%)	± 30 max.	-4.7
		- Change in Elongation (%)	± 50 max.	-26
D2137	Low Temperature Brittleness- 3 m	ins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.) per inch of width min.		125 lbs. per inch of width	130 lbs.
U.L. 94	Flame Resistance		U.L. 94 H.B.	Passed

#### **INSTALLATION GUIDELINES**

- 1 Cut Dektite at appropriate pipe diameter marking.
- 2 Slide Dektite flashing down over pipe.
- 3 Apply sealant on underside of flexible aluminum base.
- 4 Press Dektite base into contours of panel configuration.
- 5 Fasten Dektite to surface with Buildex Scots® self-drilling fasteners. Apply extra sealant around base if desired.

**Recommended Sealant to use: Polyurethane Sealant** 

RECOMMENDED	PART NO.	DESCRIPTION	BOX QTY
FASTENER	1175153	1/4-14 x 1-1/8" Scots Teks 1	2,500











- Notes:

  Dekite can be installed over or between the ribs of standard panels.

  Do NOT install over SSR or architectural panel seams.

  Generally no sealant is required where the Dektite collar provides a compression fit around the pipe. However, some metal pipes and flues include a seam which may require a local application of sealant at the point where the Dektite collar crosses the seam.

### **DEK-CAP™**

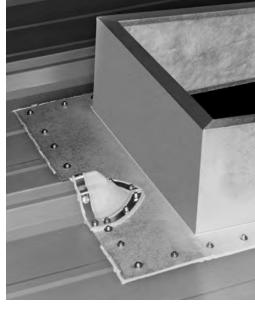
#### STANDING SEAM ROOF END CAP

FLASHING The only universal end cap flashing!

#### PRODUCT FEATURES

- · Universal design allows use on left and right handed seams.
- Flexible, corrosion resistant aluminum base conforms to the majority of standing seam roof panels.
- Pre-formed panel profile shape is designed to reduce installation time.
- · Fastening locations are clearly indicated for accurate installation.
- Dual underside ridges provide maximum sealing protection.

- Thermal elastomer material provides excellent resistance to ozone, ultra-violet light and extreme temperatures.
- Thermal elastomer has a continuous temperature of -40°F to +250°F.
- Expansion notch provides added installation flexibility.
- Interior panel stop ensures correct installation position.





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	BOX QTY	APPLICATIONS
4146910	Dek-Cap	10	Metal Curbs, Skylights, Ridge Applications, Jobsite Retrofit

#### PERFORMANCE DATA

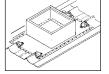
ASTM METHOD	TEST DESCRIPTION		SPECIFICATION	TEST RESULTS
D412	Tensile Strength (min. psi rating)		1450 psi min.	1500 psi
D412	Ultimate Elongation (%)		350 min.	450
D1171	Resistance to Ozone- min. rating		100 (no cracks)	Passed
D673	Heat Aging – 70 hours at 212°F	- Change in Hardness (points)	± 15 max.	+3
		- Change in Tensile Strength (%)	± 30 max.	+2
		- Change in Elongation (%)	± 50 max.	-3
D2137	Low Temperature Brittleness- 3 m	ins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.) per in	ch of width min.	125 lbs. per inch of width	Passed

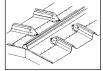
#### INSTALLATION GUIDELINES

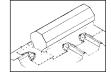
- 1 Blend top so that both sides are parallel to metal roof.
- 2 Press Dek-Cap edges into contours of panel configuration.
- 3 Remove and apply sealant on underside of flexible aluminum edging.
- 4 Slide Dek-Cap flashing over panel profile.
- 5 Follow indicated fastening pattern to attach Dek-Cap to surface with Buildex Scots® self-drilling fasteners.
- 6 Apply additional sealant around base if desired.

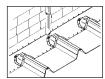
**Recommended Sealant to use: Polyurethane Sealant** 

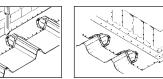
#### **APPLICATIONS**

















## E-Z ANCOR®

#### **SELF-DRILLING DRYWALL ANCHORS**

The Original, fast and easy self-drilling anchors. E-Z Zinc, E-Z Stud Solver, E-Z Mini, E-Z Lite, E-Z Plastic Plus, Twist-N-Lock, and E-Z Toggle

#### **PRODUCT FEATURES**

- · No hole preparation necessary; pre-drills own small precise hole in gypsum wallboard.
- · Replaces plastic plugs and toggles.
- Deep thread design provides strong engagement in 3/8", 1/2", and 5/8" gypsum wallboard.
- · Installs quickly and easily with a phillips screwdriver or square drive bit.
- · Full range of anchors to cover all wall fastening applications.
- · Available in corrosion resistant, non-conductive white nylon.
- · Can be easily backed-out.
- · Low profile head.
- · Single point designs for clean cutting installation.
- Stud Solver attachments through gypsum and wood. Works in double drywall applications, too.



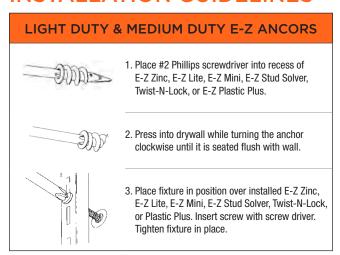
#### **SELECTOR GUIDE**

		ANCHOR DESCRIPTION	ANCHOR MATERIAL	PART NO.	QTY	MAXIMUM FIXTURE THICKNESS (IN.)	ACCOMODATES SHEET METAL SCREW SIZE	
	E-Z LITE		White Nylon	5006902	10 – 100 ct boxes	- 3/4"	110	
DUT	E-Z	1-5/16"	Wille Nylon	5006900	Bulk – 10,000 anchors	3/4	#6	
<b>LIGHT DUTY</b>	E-Z MINI	7/16" 1-1/4"	Zinc	5033900	Bulk only – 3,000 anchors	3/4"	#6, #7	
	STUD	1/2" 1-1/8"	Zinc	5052900	Bulk only – 1,500 anchors & screws	3/4"	Use only with #8 screw provided	
≥	E-Z ZINC		Zinc	5000902	10 – 100 ct boxes	- 3/4"	#6, #7 or #8	
МЕБІИМ БИТҮ	E-Z ;	1/2" 1-5/8"		5000900	Bulk – 1,500 anchors	3/4		
EDIU	E-Z PLASTIC PLUS		White Nylon	5035902	10 – 100 ct boxes	- 3/4"	#6, #7 or #8	
Σ	PLA PLA	1/2" 1-5/8"	Wille Nylon	5035900	Bulk – 4,500 anchors	3/4		
	TWIST-N- LOCK		White Nylon	5061902	10 – 100 ct boxes	- 3/4"	#8	
	TWI	1/2" 1-5/8"	Wille Nylon	5061900	Bulk – 4,500 anchors	3/4	πο	
<u></u>	ш	. 7		5014901	50 ct - 50 #8 x 2-1/8" Pan SMS	_		
.DO.	GGL		Zinc	5014900	Bulk – 500 Anchors & Screws	1/2"	Use only with #8 screw provided	
НЕАVY DUTY	E-Z TOGGLE	9/16"	ZIIIC	5017901	50 ct - 50 #8 x 2-1/8" Large Washer Face SMS	- 1/2		
I		2-1/2" —		5017900	Bulk – 500 Anchors & Screws			

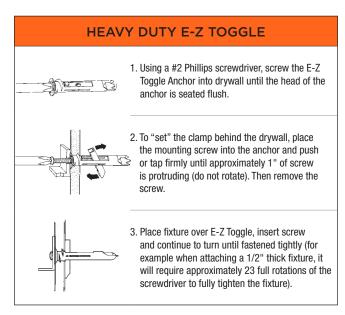
	ULTIMATE HOLDING WEIGHT							
		DRYWALL THICKNESS						
ANCHOR TYPE	3/8"	1/2"	5/8"					
Light Duty Plastic	25 lbs.	30 lbs.	40 lbs.					
Light Duty Zinc	30 lbs.	40 lbs.	50 lbs.					
Medium Duty	40 lbs.	50 lbs.	75 lbs.					
Twist-N-Lock	65 lbs.	75 lbs.	80 lbs.					
Heavy Duty	70 lbs.	85 lbs.	150 lbs.					

These performance values are averages obtained under laboratory conditions. Note that these values will change depending on age, moisture content and surface treatment of the drywall (gypsum) material. Appropriate safety factors should be applied to these values for design purposes.

#### **INSTALLATION GUIDELINES**



\* Do Not Use For Mounting Televisions \*



\* Do Not Use For Mounting Televisions \*





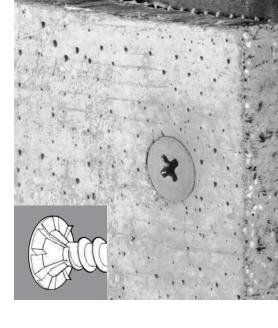


## ROCK-ON® CEMENT BOARD FASTENERS

High performance rib design is still the best!

#### PRODUCT FEATURES

- Rib design under head countersinks into dense material while preventing stripouts.
- Two point types for steel and wood applications.
- Larger head diameter increases board surface contact for greater pullover resistance.
- Rock-On<sup>™</sup> is recommended for ACQ treated wood.



#### **SELECTOR GUIDE**



PART NO.	LENGTH	MATERIAL ATTACHMENT RANGE	BOX QTY	APPLICATIONS
HI-LO® ROCK-C	ON			
2153500	9 x 1-5/8"	Up to 1-1/8" Material Thickness to Wood 3/8" – 1-3/8" Material Thickness to Steel	4,000	Cement Board to wood or light gauge steel 26-20 gauge
S-12® ROCK-ON	ı			
2156500	8 x 1-1/4"	3/8" to 3/4" Material Thickness	5,000	Compart Board to Chaol Childo 20, 12 Course
2159500	8 x 1-5/8"	3/8" to 1-1/4" Material Thickness	4,000	Cement Board to Steel Studs 20-12 Gauge



#### **INSTALLATION GUIDELINES**

- A standard screwgun with a depth sensitive nosepiece should be used to install cement board fasteners. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- · Adjust the screwgun nosepiece to properly seat the fastener.
- · Worn or damaged bit tips should be replaced.
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

PULLOUT VALUES IN STEEL (AVERAGE LBS. ULTIMATE)								
	STEEL GAUGE							
GAUGE NO.	26	24	22	20	18	16	14	12
S-12	120	191	239	285	470	663	910	1424
Hi-Lo	163	242	314	370	-	-	-	-

PULLOUT VALUES IN WOOD (AVERAGE LBS. ULTIMATE)						
	EMBEDMENT IN #2 SPF 2 X 4					
GAUGE NO.	1/2"	3/4"	1″	1-1/4"		
Hi-Lo	223	312	555	676		

SHEET STEEL GAUGES								
GAUGE NO.	26	24	22	20	18	16	14	12
DECIMAL EQUIVALENT	.018"	.024"	.030"	.036"	.048"	.060"	.075"	.105"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **APPLICATIONS**



Cement-type boards or any dense sheathings to steel or wood studs



Wire lath to steel or wood studs



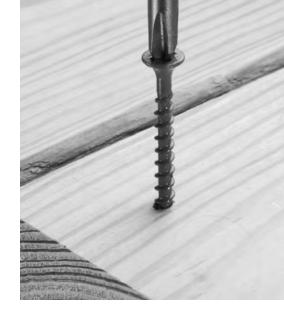
Plywood to steel or wood studs

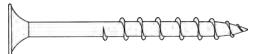
## **DEC-KING®**EXTERIOR WOOD SCREWS

Corrosion resistant fasteners for exterior wood applications

#### PRODUCT FEATURES

- Coated with Climacoat® for maximum resistance to corrosion, staining and streaking inside the lumber and on the deck.
- Recommended for ACQ treated wood.
- Pullout strength is superior over nails.
- Eliminates wood splitting, nail pops, hammer marks, and bent nails.
- Available in both #2 Phillips & #2 Square Drive.





#### **SELECTOR GUIDE**

PART NO.	DESCRIPTION	HEAD STYLE	BOX QTY	APPLICATIONS
2176500	6 x 1-1/4"	#2 Phillips	8,000	1" x 4" or 1" x 6" Base Trim; Lattice
2136500	6 x 1-5/8"	#2 Phillips	5,000	1" x 4" or 1" x 6" Base Trim; Balusters; Lattice
2138500	7 x 2"	#2 Phillips	3,500	5/4" x 4" or 5/4" x 6" Radius Edged Decking; 1" x 4" or 1" x 6" Base Trim; Ballisters; Lattice
2180500	8 x 2-1/2"	#2 Square Drive	2,500	5/4" x 4" or 5/4" x 6" Radius Edged Decking; 2" x 4" or 2" x 6" Decking;
2140500	8 x 2-1/2"	#2 Phillips	2,500	2" x 6" or 2" x 8" Rail Cap or Base Trim
2181500	8 x 3"	#2 Square Drive	2,000	
2141500	8 x 3"	#2 Phillips	2,000	2" x 4" or 2" x 6" Decking; 2" x 6"; 2" x 8" Rail Cap or Base Trim
2142500	10 x 3-1/2"	#2 Phillips	1,000	

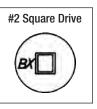
#### PERFORMANCE DATA

PULLOUT VALUES IN WOOD (AVERAGE LBS. ULTIMATE)				
	EMBEDMENT IN 2 X 4 STUD GRADE S.Y. PINE			
DESCRIPTION	1/2"	3/4"	1″	1-1/4"
6 x 1-1/4"	182	329	422	-
6 x 1-5/8"	182	329	422	620
7 x 2"	189	318	440	630
8 x 2-1/2"	186	290	502	630
8 x 3"	186	290	502	645
10 x 3-1/2"	241	386	522	721

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **HEAD STYLES**





#### **NOTES:**



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