

03 30 00	<b>Cast-in-Place Concrete</b>
03 40 00	<b>Precast Concrete</b>
03 70 00	<b>Mass Concrete</b>
31 00 00	<b>Earthwork</b>

# MasterSet<sup>®</sup> DELVO

## Hydration Controlling Admixture

### Description

MasterSet DELVO ready-to-use, liquid admixture is used for making more uniform and predictable high-performance concrete. MasterSet DELVO admixture retards setting time by controlling the hydration of portland cement and other cementitious materials while facilitating placing and finishing operations. MasterSet DELVO admixture meets ASTM C 494/C 494M requirements for Type B, retarding, and Type D, water-reducing and retarding, admixtures.

### Applications

Recommended for use in:

- Stabilization of concrete washwater
- Stabilization of returned plastic concrete
- Stabilization of freshly batched concrete for long hauls
- 4x4™ Concrete
- Pumped concrete, shotcrete (wet mix) and conventionally-placed concrete
- Plain, reinforced, precast, prestressed, lightweight and normal weight concrete
- Pervious concrete
- Geotechnical grouting and ground improvement

### Features

- Reduced water content required for a given workability
- Retarded setting time characteristics
- Improved workability

### Benefits

- Provides flexibility in the scheduling of placing and finishing operations
- Offsets the effects of slump loss during extended delays between mixing and placing
- Reduces waste associated with concrete washwater and returned concrete
- Increased strength – compressive and flexural

### Performance Characteristics

**Rate of Hardening:** The temperature of a concrete mixture and the ambient temperature (forms, earth, air, etc.) affect the hardening rate of concrete. At higher temperatures, concrete hardens more rapidly which may cause problems with placing and finishing.

One of the functions of MasterSet DELVO admixture is to retard the set of concrete. Within the normal dosage range, it will generally extend the working and setting times of concrete containing normal portland cement, fly ash, slag cement and silica fume approximately 1 hour to 5 hours compared to a plain concrete mixture. This depends on job materials and temperatures. Field trial mixtures are essential and must be made under approximate job conditions to determine the dosage required for achieving the desired setting time.

**Compressive Strength:** Concrete produced with MasterSet DELVO admixture will develop higher early (within 24 hours) and higher ultimate strengths than plain concrete when used within the recommended dosage range and under normal, comparable curing conditions. When MasterSet DELVO admixture is used in heat-cured concrete, the length of the preheating period should be increased until the initial set of the concrete is achieved. The actual heat-curing period is then reduced accordingly to maintain existing production cycles without sacrificing early or ultimate strengths.



## Guidelines for Use

**Dosage:** MasterSet DELVO admixture is recommended for use at a dosage of  $4 \pm 1$  fl oz/cwt ( $260 \pm 65$  mL/100 kg) of cementitious materials for most concrete mixtures using average concrete ingredients. For long time-to-discharge applications, such as long hauls, dosages higher than the recommended range may be required. Specifically, for shotcrete applications, MasterSet DELVO admixture is recommended for use at a dosage of 1.5 fl oz/cwt to 25 fl oz/cwt (100 mL/100 kg to 1,500 mL/100 kg) of cementitious materials. Because of variations in job conditions and concrete materials, dosages other than the recommended amounts may be required. In such cases, contact your local sales representative. For concrete washwater and returned concrete stabilization, utilize MasterSet DELVO charts to determine the appropriate dosage rates.

## Product Notes

**Corrosivity – Non-Chloride, Non-Corrosive:** MasterSet DELVO admixture will neither initiate nor promote corrosion of reinforcing steel in concrete. This admixture does not contain intentionally-added calcium chloride or other chloride-based ingredients.

**Compatibility:** MasterSet DELVO admixture may be used in combination with any Master Builders Solutions admixture. When used in conjunction with another admixture, each admixture must be dispensed separately into the mixture.

**CAUTION:** While MasterSet DELVO and MasterLife CI 30 admixtures are compatible in the same concrete mixture when added separately, these two admixtures are NOT compatible in the same STORAGE TANK OR CONTAINER, in any ratio, as potentially harmful gas may result from blending the two. Contact a Master Builders Solutions representative if there are any questions regarding admixture storage or admixture compatibility.

## Storage and Handling

**Storage Temperature:** MasterSet DELVO admixture should be stored above freezing temperatures. If MasterSet DELVO admixture freezes, thaw at 35 °F (2 °C) or above and completely reconstitute by mild mechanical agitation. Do not use pressurized air for agitation.

**Shelf Life:** MasterSet DELVO admixture has a minimum shelf life of 12 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact your local sales representative regarding suitability for use and dosage recommendations if the shelf life of MasterSet DELVO admixture has been exceeded.

## Packaging

MasterSet DELVO admixture is supplied in specially designed 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

## Related Documents

Safety Data Sheets: MasterSet DELVO admixture

## Additional Information

For more information on MasterSet DELVO admixture, contact your local sales representative.

*Master Builders Solutions creates technologies for the construction industry inspiring people to build better. We are active in ~40 countries and operate 35 production sites with over 1,600 employees. We develop, produce, and market high-quality chemical admixtures, as well as adjacent core technologies, to master the challenges of today and support a decarbonized future. Our people are pivotal and pair leading technologies and a strong brand heritage to surpass our customers' expectations and drive continuous value creation.*

## Limited Warranty Notice

Master Builders Solutions Admixtures US, LLC ("Master Builders Solutions") warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. MASTER BUILDERS SOLUTIONS MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of Master Builders Solutions. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. MASTER BUILDERS SOLUTIONS WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

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