

# SAFETY DATA SHEET

## SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A



Version 1.1      Revision Date: 01/07/2021      SDS Number: 000000727305      Date of last issue: 05/29/2020  
Date of first issue: 05/29/2020

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### SECTION 1. IDENTIFICATION

Product name : SikaFlow-648 Part A Formerly MFlow 648 Low Dust Part A  
Product code : 000000000050490208

#### Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC  
Address : 201 POLITO AVE  
Lyndhurst NJ 07071  
Emergency telephone : ChemTel: +1-813-248-0585

#### Recommended use of the chemical and restrictions on use

Recommended use : Product for construction chemicals  
Restrictions on use : Reserved for industrial and professional use.

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### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion/irritation : Category 2  
Serious eye damage/eye irritation : Category 2A  
Skin sensitization : Category 1  
Short-term (acute) aquatic hazard : Category 2  
Long-term (chronic) aquatic hazard : Category 2

#### GHS label elements

Hazard pictograms : The image shows two GHS hazard pictograms side-by-side. The first is a red diamond with a black exclamation mark inside, representing a warning. The second is a red diamond with a black silhouette of a dead tree and a fish, representing a hazard to the environment.

Signal Word : Warning

Hazard Statements : H319 Causes serious eye irritation.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H401 Toxic to aquatic life.  
H411 Toxic to aquatic life with long lasting effects.

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Precautionary Statements : **Prevention:**  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P273 Avoid release to the environment.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P264 Wash face, hands and any exposed skin thoroughly after handling.

**Response:**  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P332 + P313 If skin irritation occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P391 Collect spillage.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.

**Disposal:**  
P501 Dispose of contents/container to appropriate hazardous waste collection point.

**Other hazards**  
None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : No applicable information available.

#### Components

Chemical name	CAS-No.	Concentration (% w/w)
Reaction product: bisphenol-A-(epichlorhydrin)-Epoxy resin (number average molecular weight <= 700)	25068-38-6	>= 50 - < 75
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	>= 10 - < 15

### SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
Show this material safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.

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---

- If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.
- Notes to physician : Treat symptomatically.
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### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Foam  
Water spray  
Dry powder  
Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : water jet
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
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---

- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.
- 

### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Product is not explosive.  
  
Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapors/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.  
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame.  
Protect from direct sunlight.
- Materials to avoid : Observe TRGS 509/510 storage rules.
- Further information on storage stability : No decomposition if stored and applied as directed.
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### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Ingredients with workplace control parameters**  
Contains no substances with occupational exposure limit values.
- Engineering measures** : No applicable information available.
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Version 1.1      Revision Date: 01/07/2021      SDS Number: 000000727305      Date of last issue: 05/29/2020  
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### Personal protective equipment

- Respiratory protection : Wear appropriate certified respirator when exposure limits may be exceeded.
- Hand protection
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Protective measures : Do not inhale gases/vapours/aerosols.  
Avoid contact with the skin, eyes and clothing.  
Avoid exposure - obtain special instructions before use.  
Handle in accordance with good building materials hygiene and safety practice.  
Wearing of closed work clothing is recommended.
- Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.
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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : light amber
- Odor : mild
- pH : No data available
- Melting point : No applicable information available.
- Freezing point : No applicable information available.
- Boiling point : approx. 410.00 °F / 210.00 °C
- Flash point : approx. 419.00 °F / 215.00 °C  
Method: Calculation method, other
- Evaporation rate : No applicable information available.
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Version 1.1      Revision Date: 01/07/2021      SDS Number: 000000727305      Date of last issue: 05/29/2020  
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---

Flammability (solid, gas) : No applicable information available.

Upper explosion limit / Upper flammability limit : No applicable information available.

Lower explosion limit / Lower flammability limit : No applicable information available.

Vapor pressure : No applicable information available.

Relative vapor density : No applicable information available.

Relative density : No applicable information available.

Density : 9.79 lb/USg (68.00 °F / 20.00 °C)

Solubility(ies)  
Water solubility : No data available

Solubility in other solvents : No applicable information available.

Partition coefficient: n-octanol/water : No applicable information available.

Autoignition temperature : not determined

Decomposition temperature : No decomposition if stored and handled as prescribed/indicated.

Viscosity  
Viscosity, dynamic : 1,820.000 mPa.s (73.40 °F / 23.00 °C)  
Method: N-114; Brookfield Viscosity

Viscosity, kinematic : No applicable information available.

Explosive properties : Not explosive

Oxidizing properties : Not an oxidizer.

Sublimation point : No applicable information available.

Molecular weight : No data available

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.

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Version 1.1      Revision Date: 01/07/2021      SDS Number: 00000727305      Date of last issue: 05/29/2020  
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---

Conditions to avoid : See SDS section 7 - Handling and storage.

Incompatible materials : Strong acids  
Strong bases  
Strong oxidizing agents  
Strong reducing agents

Hazardous decomposition products : No hazardous decomposition products if stored and handled as prescribed/indicated.

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Product:

Acute oral toxicity : Remarks: No applicable information available.

Acute inhalation toxicity : Remarks: No applicable information available.

Acute dermal toxicity : Remarks: No applicable information available.

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/eye irritation

Causes serious eye irritation.

#### Respiratory or skin sensitization

##### Skin sensitization

May cause an allergic skin reaction.

##### Respiratory sensitization

Not classified based on available information.

#### Product:

Remarks : Causes sensitization.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Not classified based on available information.

#### STOT-single exposure

Not classified based on available information.

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---

### STOT-repeated exposure

Not classified based on available information.

### Aspiration toxicity

Not classified based on available information.

### Further information

#### Product:

Remarks : Health injuries are not known or expected under normal use. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

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## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Product:

#### Ecotoxicology Assessment

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

#### Persistence and degradability

No data available

#### Bioaccumulative potential

#### Product:

Bioaccumulation : Remarks: Because of the product's consistency and low water solubility, bioavailability is improbable.

#### Mobility in soil

No data available

#### Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life.  
Toxic to aquatic life with long lasting effects.  
The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

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---

### SECTION 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

- Waste from residues : Dispose of in accordance with national, state and local regulations.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Do not discharge into drains/surface waters/groundwater.
- Contaminated packaging : Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.
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### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

Not regulated as a dangerous good

##### IMDG-Code

Not regulated as a dangerous good

##### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### Domestic regulation

##### 49 CFR

Not regulated as a dangerous good

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### SECTION 15. REGULATORY INFORMATION

#### The ingredients of this product are reported in the following inventories:

- DSL : All components of this product are on the Canadian DSL
- TSCA : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
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### SECTION 16. OTHER INFORMATION

#### Further information

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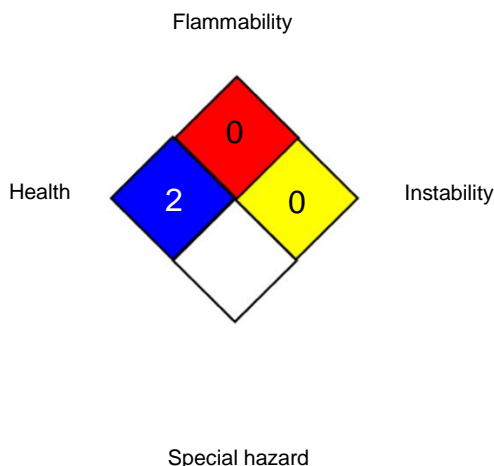
Version  
1.1

Revision Date:  
01/07/2021

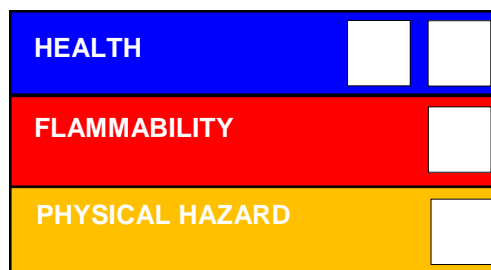
SDS Number:  
000000727305

Date of last issue: 05/29/2020  
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### NFPA 704:



### HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations;

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1.1	01/07/2021	000000727305	Date of first issue: 05/29/2020

---

UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 01/07/2021

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