



- 1 Remove the bottom sash**, then slide the top sash downward and remove it. Pinch the bottom of the jamb liner and pull toward the center of the opening.



- 2 From the outside** score and remove the stops including the head parting stop if present.



- 3 Test the window** for correct fit.



- 4 Apply flashing tape** to the window sill, butting it up to the interior stop. Flashing tape should measure the same width of the window frame and the depth of the replacement window frame. Use the J-roller to remove any air pockets.



- 5 Apply a bead of OSI® QUAD® Max** between the sill flashing and the side jamb on both sides.



- 6** Apply a continuous 1/4" to 3/8" bead of OSI® QUAD® Max to the jamb and sill stops.



- 7** Insert the window into the opening from the exterior, and check for level, plumb, and square. Fasten the window using the manufacturer's installation instructions.



- 8** Apply OSI® QUAD® foam into the gap between the pocket window and the framing at the head and side jambs. Do not apply foam between the pocket window sill and the window sill.



- 9** Install the trim between the pocket window and the window frame.



- 10** Seal the new trim with OSI® QUAD® Max to both of these surfaces.



- 11** Apply OSI® QUAD® Max as an interior finish sealant.



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This job aid is intended for OSI Certified installers and contains critical steps for the use of the Quad Window & Door System but does not cover the entire sequence to activate the Limited Warranty. For more information and to become an OSI Certified Installer visit [OSITough.com/training](http://OSITough.com/training)