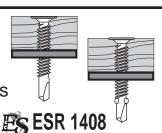


SPEC DATA Submittal Sheet # 047



PHILLIPS WAFER HEAD SELF-DRILL SCREW PRIMEGUARD PLUSTM

Pressure Treated Lumber to steel, and other applications where higher corrosion resistance is desired.

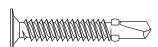






Product Specifications





REDUCED PHILLIPS #2

PWD101716P - "Winged"

Part #	Dia.	Length	TPI	Bulk Qty	Finish	Head Dia.	Drill Capacity
PWD1034P	10	3/4	24	8M	PrimeGuard Plus	11.6-12.4mm	1/4" Wood to .175" Steel
PWD10100P	10	1	24	5M	PrimeGuard Plus	11.6-12.4mm	3/8" Wood to .175" Steel
PWD10114P	10	1-1/4	24	4M	PrimeGuard Plus	11.6-12.4mm	1/2" Wood to .175" Steel
PWD10112P	10	1-1/2	24	4M	PrimeGuard Plus	11.6-12.4mm	1/2" Wood to .175" Steel
PWD101716P*	10	1-7/16	24	ЗМ	PrimeGuard Plus	11.6-12.4mm	3/4" Wood to .175" Steel

PWD101716 is "Winged" 7

Pro-Twist drill screws meet or exceed ASTM C-954 and/or C-1513

PrimeGuard Plus							
Corrosion Resistance	Applied Via	Guarantee					
1000 hr. min. B-117 12 Cycles Kesternich*	Multi-Step Proprietary Process	Lifetime					

^{*}Kesternich is an acid test protocol meeting DIN 50018, ASTM G-87

Self-Drilling Screws Ultimate Connection Value Chart									
Dia.	Nominal Screw Dia. (in)	Metal Gauge 1 (Lb)	Tension (Pull) Lbs 1 pc	Shear Lbs. Metal to metal	Minimum Torsional Strength (Lb)				
10		25							
		22		602					
		20	389	811					
	0.190	18	554	1223	61				
		16	727	1492					
		14	1050	1545					
		12	1216	1650					

Ultimate Value Charts

Screws driven into steel were driven with three exposed threads on the off side of the connection, then pulled out with testing machine.

Note that all results were obtained in strict adherence to ASTM test protocol. These ultimate figures are offered only as a guide and are not guaranteed in any way by PrimeSource Building Products. A 4:1 safety ratio is recommended.

Installation Guidelines

0-2500rpm Screwgun with torque adjustment - Overdriving may result in fastener failure or stripout of the work surface The fastener is fully seated when the head's bearing surface is flush with the wood.

The fastener must penetrate beyond the metal a minimum of three threads to comply with the code.

ALL PRIMESOURCE FASTENERS ARE MANUFACTURED IN AN ISO 9002 AND ISO 14001 CERTIFIED AND APPROVED FACTORY TO PRIMESOURCE PERFORMANCE SPECIFICATIONS AND PRINT DRAWINGS.