



**SECTION 1. IDENTIFICATION**

Product name : Laser Form®  
Company name : Sika Corporation  
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USA  
www.sikausa.com  
Telephone : (201) 933-8800  
Telefax : (201) 804-1076  
E-mail address : ehs@sika-corp.com  
Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887  
Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with 29 CFR 1910.1200**

Combustible dust

**GHS label elements**

Signal Word : Warning  
Hazard Statements : May form combustible dust concentrations in air.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

No unusual conditions are expected from this product. Freshly expanded or heated foam may off-gas some pentane-blowing agent, which is heavier than air and may accumulate to ignitable concentrations if stored inside a sealed container or within confined areas. Ignitable atmospheres have concentrations that exceed inhalation exposure limits for workers, further reinforcing the need for ventilation when foam is freshly expanded.

May form combustible dust concentrations in the air when the product is cut, sanded, sawed, machined or ground.

**INHALATION HEALTH HAZARDS:** Dust may cause transient mechanical irritation of the upper respiratory tract. Workplace exposures to residual pentane vapors from this product are expected to be below levels of any health risk. Overexposure to high concentrations of pentane can cause narcotic effects. Signs and symptoms of overexposure to pentane include headache, nausea, dizziness, diffi-



culty walking, or sleepiness. Studies have shown that short-term (10-minute) exposures to pentane concentrations as high as 5,000 ppm (11,750 mg/m<sup>3</sup>) produced no symptoms. Workplace exposure limits for pentane and foam dust are listed in Section 8 of this SDS. There is no evidence that dusts generated from this product cause chronic disease in humans. The facer material is not expected to generate dust. No chronic effects are known for exposures to pentane vapor.

**EYE CONTACT HEALTH HAZARDS:** Mechanical irritation, redness, tearing, and blurred vision can occur if dusts generated from these products come into contact with eyes.

**SKIN CONTACT HEALTH HAZARDS:** Direct contact with rough-cut foam can cause mechanical abrasion cuts or puncture to fingers, hands or exposed skin

No unusual conditions are expected from this product. Freshly expanded or heated foam may off-gas some pentane-blowing agent, which is heavier than air and may accumulate to ignitable concentrations if stored inside a sealed container or within confined areas. Ignitable atmospheres have concentrations that exceed inhalation exposure limits for workers, further reinforcing the need for ventilation when foam is freshly expanded.

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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Mixtures

##### Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
pentane	109-66-0	Flam. Liq. 1; H224 STOT SE 3; H336 Asp. Tox. 1; H304	>= 1 - < 5

Actual concentration is withheld as a trade secret

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### SECTION 4. FIRST AID MEASURES



General advice	:	No hazards which require special first aid measures.
If inhaled	:	Move to fresh air.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	:	Flush eyes with water as a precaution. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	:	No known significant effects or hazards. No information available.
Notes to physician	:	Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. The product is a solid article that will burn if exposed to an ignition source of sufficient heat and intensity, or open flame, such as a welder's torch. Under certain fire conditions, combustible gases can be generated, creating rapidly spreading, high-intensity flames and dense, black smoke. Burning of this product can produce irritating and potentially toxic fumes and gases, including carbon monoxide and carbon dioxide; other undetermined hydrocarbon fractions could be released in small quantities.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Environmental precautions	:	Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical



- products.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Store in accordance with local regulations.
- Materials to avoid : No special restrictions on storage with other products.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
pentane	109-66-0	TWA	1,000 ppm 2,950 mg/m3	OSHA Z-1
		TWA	600 ppm 1,800 mg/m3	OSHA P0
		STEL	750 ppm 2,250 mg/m3	OSHA P0
		TWA	1,000 ppm	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Particles of nuisance dust**

Form of exposure	Value type	Control parameters	Basis
total dust	TWA	15 mg/m3	OSHA Z-3
respirable fraction	TWA	5 mg/m3	OSHA Z-3

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

- Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should



- Skin and body protection : be used when a risk assessment indicates this is necessary. Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Avoid breathing dust.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : panel
- Color : various
- Odor : slight, hydrocarbon-like
- Odor Threshold : No data available
  
- pH : Not applicable
  
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
  
- Flash point : 700 °F / 371 °C
  
- Evaporation rate : No data available
  
- Flammability (solid, gas) : May form combustible dust concentrations in air.  
  
Combustible Solids
  
- Autoignition temperature : 750 °F
  
- Upper explosion limit / Upper flammability limit : No data available
  
- Lower explosion limit / Lower flammability limit : No data available
  
- Vapor pressure : No data available
  
- Relative vapor density : No data available
  
- Density : 1.05 - 1.18 g/cm3
  
- Solubility(ies)
  - Water solubility : slightly soluble
  - Solubility in other solvents : No data available
  
- Partition coefficient: n-octanol/water : No data available
- Autoignition temperature : No data available



- Decomposition temperature : No data available
- Viscosity
  - Viscosity, dynamic : No data available
  - Viscosity, kinematic : Not applicable
- Explosive properties : No data available
- Oxidizing properties : No data available
- Volatile organic compounds (VOC) content : Not applicable

**SECTION 10. STABILITY AND REACTIVITY**

- Reactivity : Stable. Service temperature range: -100 to 250°F. To prevent structural deterioration, avoid contact with acetone, methyl ethyl ketone, tetrahydrofuran, chlorine, chloroform, hydrogen peroxide, ethylene dichloride, dimethyl sulfoxide, and dimethyl formamide.
- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : Stable under recommended storage conditions.
- Conditions to avoid : No data available
- Incompatible materials : No data available
- Hazardous decomposition products : No decomposition if stored and applied as directed.

**SECTION 11. TOXICOLOGICAL INFORMATION**

- Not classified based on available information.
- Skin corrosion/irritation**  
Not classified based on available information.
- Serious eye damage/eye irritation**  
Not classified based on available information.
- Respiratory or skin sensitization**
- Skin sensitization**  
Not classified based on available information.
- Respiratory sensitization**  
Not classified based on available information.
- Germ cell mutagenicity**  
Not classified based on available information.
- Carcinogenicity**  
Not classified based on available information.
- IARC** Not applicable
- OSHA** Not applicable



**NTP** Not applicable

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.

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**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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**SECTION 14. TRANSPORT INFORMATION**

**International Regulations**

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**



Not regulated as a dangerous good

**Domestic regulation**

**49 CFR**

Not regulated as a dangerous good

**SECTION 15. REGULATORY INFORMATION**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Combustible dust

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop 65**  **WARNING:** Cancer – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**SECTION 16. OTHER INFORMATION**

**Full text of other abbreviations**

- ACGIH : USA. ACGIH Threshold Limit Values (TLV)
- OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
- OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
- ACGIH / TWA : 8-hour, time-weighted average
- OSHA P0 / TWA : 8-hour time weighted average
- OSHA P0 / STEL : Short-term exposure limit
- OSHA Z-1 / TWA : 8-hour time weighted average
- OSHA Z-3 / TWA : 8-hour time weighted average





**Notes to Reader**

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Revision Date 02/11/2020

100000005017

US / Z8