

1. Identification

Product name	:	Sikadur [®] -340 Part B
Supplier	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

GHS Glassification	
Flammable liquids, Category 4 Skin corrosion, Category 1A Serious eye damage, Category 1 Skin sensitization, Category 1 Reproductive toxicity, Category 2	 H227: Combustible liquid. H314: Causes severe skin burns and eye damage. H318: Causes serious eye damage. H317: May cause an allergic skin reaction. H361: Suspected of damaging fertility or the unborn child.
GHS Label element	
Hazard pictograms :	
Signal Word :	Danger
Hazard Statements :	H227 Combustible liquid. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H361 Suspected of damaging fertility or the unborn child.
Precautionary Statements :	Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

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	 P260 Do not breathe dusts or mists. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P281 Use personal protective equipment as required. Response: P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P310 Immediately call a POISON CENTER or doctor/ physician. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P370 + P378 In case of fire: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment for extinction. Storage: P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.
Warning	: Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms. There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Benzyl alcohol	100-51-6	>= 10 - < 20 %
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	>= 10 - < 20 %
Isophoronediamine	2855-13-2	>= 5 - < 10 %



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4,4'-isopropylidenediphenol	80-05-7	>= 2 - < 5 %
m-phenylenebis(methylamine)	1477-55-0	>= 2 - < 5 %
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 2 - < 5 %
Salicylic acid	69-72-7	>= 2 - < 5 %
Dimethylaminopropylamine	109-55-7	>= 2 - < 5 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
In case of eye contact	 Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	 Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: Health injuries may be delayed. corrosive effects sensitizing effects
	Allergic reactions Dermatitis See Section 11 for more detailed information on health effects and symptoms.
	May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn child. Causes severe burns.
Protection of first-aiders	 Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

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5. Fire-fighting measures Suitable extinguishing media : Carbon dioxide (CO2) Unsuitable extinguishing : Water media Specific extinguishing : Collect contaminated fire extinguishing water separately. This methods must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Special protective equipment : In the event of fire, wear self-contained breathing apparatus. for fire-fighters 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	 Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling	 Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	 Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

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Materials to avoid : No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
m- phenylenebis(methylamin e)	1477-55-0	ACGIH	С	0.1 mg/m3
		OSHA P0	С	0.1 mg/m3

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**<u>Basis</u>

ACGIH. Threshold Limit Values (TLV) OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values) OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant OSHA P2. Permissible Exposure Limits (PEL), Table Z-2 OSHA Z3. Table Z-3, Mineral Dust

Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.	
Personal protective equipment		
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	
	The filter class for the respirator must be suitable for the	

maximum expected contaminant concentration
(gas/vapor/aerosol/particulates) that may arise when handling
the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks: Chemical-resistant, impervious gloves complying with an
approved standard should be worn at all times when handling
chemical products if a risk assessment indicates this is
necessary.Eye protection: Safety eyewear complying with an approved standard should
be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the

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	the specific work-place.
Hygiene measures	 Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

concentration and amount of dangerous substances, and to

9. Physical and chemical properties

Appearance	:	liquid
Color	:	brown
Odor	:	amine-like
Odor Threshold	:	No data available
Flash point	:	180 °F (82 °C)
Ignition temperature	:	Not applicable
Decomposition temperature	:	No data available
Lower explosion limit (Vol%)	:	No data available
Upper explosion limit (Vol%)	:	No data available
Flammability (solid, gas)	:	No data available
Oxidizing properties	:	No data available
Autoignition temperature	:	No data available
рН	:	11
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapor pressure	:	0.02 mmHg (0.02 hpa)
Density	:	1.03 g/cm3 at 68 °F (20 °C)
Water solubility	:	Note: partly soluble
Partition coefficient: n- octanol/water	:	No data available
Viscosity, dynamic	:	No data available



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Viscosity, kinematic	:	> 20.5 mm2/s
Relative vapor density	:	No data available
Evaporation rate	:	No data available
Burning rate	:	No data available
Volatile organic compounds (VOC) content	:	17 g/l A+B Combined

10. Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: Extremes of temperature and direct sunlight.
Incompatible materials	: No data available

11. Toxicological information

Acute toxicity		
Not classified based on availab	ble information.	
Ingredients: Benzyl alcohol: Acute oral toxicity	: LD50 Oral (Rat): 1,620 mg/kg	
Acute inhalation toxicity	: LC50 (Rat): > 4.178 mg/l Exposure time: 4 h Test atmosphere: dust/mist	
Amines, polyethylenepoly-, t Acute oral toxicity	riethylenetetramine fraction: : LD50 Oral (Rat): 1,716 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rabbit): 1,465 mg/kg	
Isophoronediamine: Acute oral toxicity	: LD50 Oral (Rat): 1,030 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 2,000 mg/kg	
m-phenylenebis(methylamin Acute oral toxicity	e): : LD50 Oral (Rat): 930 mg/kg	
Acute inhalation toxicity	: LC50 (Rat): 1.34 mg/l Exposure time: 4 h Test atmosphere: dust/mist	

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Acute dermal toxicity



Salicylic acid: Acute oral toxicity	: LD50 Oral (Rat): 891 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rat): > 2,000 mg/kg	
Skin corrosion/irritation Causes severe burns.		
Serious eye damage/eye irritation Causes serious eye damage.		
Respiratory or skin sensitization Skin sensitization: May cause an allergic skin reaction. Respiratory sensitization: Not classified based on available information.		
Germ cell mutagenicity Not classified based on available information.		
Carcinogenicity		
Not classified based on availab	le information. Not applicable	

NTP

Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

: LD50 Dermal (Rat): > 3,100 mg/kg

Aspiration toxicity

Not classified based on available information.

12. Ecological information

Other information		Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Component:		
Benzyl alcohol	100-51-6	<u>Toxicity to fish:</u> LC50 Species: Fish Dose: > 100 mg/l Exposure time: 96 h

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		Toxicity to daphnia and other aquatic invertebrates: EC50 Species: Daphnia magna (Water flea) Dose: > 100 mg/l Exposure time: 48 h
Isophoronediamine	2855-13-2	<u>Toxicity to algae:</u> ErC50 Species: Desmodesmus subspicatus (green algae) Dose: > 10 - 100 mg/l Exposure time: 72 h
m- phenylenebis(methylamine)	1477-55-0	Toxicity to fish: LC50 Species: Oryzias latipes (Japanese medaka) Dose: > 10 - 100 mg/l Exposure time: 96 h Toxicity to daphnia and other aquatic invertebrates: EC50 Species: Daphnia magna (Water flea) Dose: > 10 - 100 mg/l Exposure time: 48 h
2,4,6- tris(dimethylaminomethyl)p henol	90-72-2	<u>Toxicity to algae:</u> EC50 Species: Scenedesmus capricornutum (fresh water algae) Dose: > 10 - 100 mg/l Exposure time: 72 h

13. Disposal considerations

Disposal methods	
Waste from residues	: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

2735
Amines, liquid, corrosive, n.o.s.
(Amines, polyethylenepoly-, triethylenetetramine fraction, Isophoronediamine, m-phenylenebis(methylamine))
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Packing group Labels Emergency Response Guidebook Number	ll 8 153
IATA UN number Description of the goods	2735 Amines, liquid, corrosive, n.o.s. (Amines, polyethylenepoly-, triethylenetetramine fraction, Isophoronediamine, m-phenylenebis(methylamine))
Class Packing group Labels Packing instruction (cargo	8 8 855
aircraft) Packing instruction (passenger aircraft) Packing instruction	851 Y840
(passenger aircraft)	
UN number Description of the goods	2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Amines, polyethylenepoly-, triethylenetetramine fraction, Isophoronediamine, m-phenylenebis(methylamine))
Class Packing group Labels EmS Number 1 EmS Number 2	8 II 8 F-A S-B
Marine pollutant	no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. Regulatory information

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

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This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards :	Fire Hazard Acute Health Hazard Chronic Health Hazard
SARA 302 :	No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
SARA 313 :	The following components are subject to reporting levelsestablished by SARA Title III, Section 313:4,4'-isopropylidenediphenol80-05-74.00 %
Clean Air Act	
Ozone-Depletion Potential	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61). This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).	

California Prop 65	This product does not contain any chemicals known to the State
	of California to cause cancer, birth, or any other reproductive defects.

16. Other information

HMIS Classification

Health	*	3
Flammability		2
Physical Hazard		0

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended

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to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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