



## 1. Identification

Product name : Sikalastic® Duochem-394 Part B

Supplier : Sika Corporation

Address : 201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887  
ehs@sika-corp.com

Recommended use of the chemical and restrictions on use : For further information, refer to the product technical data sheet.

## 2. Hazards identification

### GHS Classification

Acute toxicity, Category 4 (Inhalation)	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2A	H319: Causes serious eye irritation.
Respiratory sensitization, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Specific target organ systemic toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

### GHS Label element

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.

Precautionary Statements : **Prevention:**



P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
 P264 Wash skin thoroughly after handling.  
 P271 Use only outdoors or in a well-ventilated area.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P280 Wear eye protection/ face protection.  
 P280 Wear protective gloves.  
 P285 In case of inadequate ventilation wear respiratory protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician.  
 P362 Take off contaminated clothing and wash before reuse.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
 P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.

There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

---

### 3. Composition/information on ingredients

**Hazardous ingredients**

Chemical Name	CAS-No.	Concentration (%)
Hexamethylene-1,6-diisocyanate Homopolymer	28182-81-2	$\geq 50$ - $\leq 100$ %
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	$\geq 25$ - $< 50$ %
hexamethylene-di-isocyanate	822-06-0	$< 1$ %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

---

### 4. First aid measures



- |   |   |
|---|---|
| If inhaled  | : Move to fresh air.<br>Consult a physician after significant exposure.   |
| In case of skin contact                                     | : Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>If symptoms persist, call a physician.  |
| In case of eye contact                                      | : Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.  |
| If swallowed  | : Clean mouth with water and drink afterwards plenty of water.<br>Do NOT induce vomiting.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.<br>Obtain medical attention.  |
| Most important symptoms and effects, both acute and delayed | : Asthmatic appearance<br>Cough<br>Respiratory disorder<br>Allergic reactions<br>Excessive lachrymation<br>Erythema<br>Headache<br>Dermatitis<br>See Section 11 for more detailed information on health effects and symptoms.<br><br>irritant effects<br>sensitizing effects<br><br>Causes skin irritation.<br>May cause an allergic skin reaction.<br>Causes serious eye irritation.<br>Harmful if inhaled.<br>May cause allergy or asthma symptoms or breathing difficulties if inhaled.<br>May cause respiratory irritation. |
| Protection of first-aiders                                  | : Move out of dangerous area.<br>Consult a physician.<br>Show this material safety data sheet to the doctor in attendance.  |
| Notes to physician  | : Treat symptomatically.  |

**5. Fire-fighting measures**

- |                                |  |
|--------------------------------|--|
| Suitable extinguishing media   | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  |
| Specific extinguishing methods | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must |



be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

## 7. Handling and storage

Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

Materials to avoid : No data available

## 8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl	4098-71-9	ACGIH	TWA	0.005 ppm



isocyanate		OSHA P0	TWA	0.005 ppm
		OSHA P0	STEL	0.02 ppm
		NIOSH REL	TWA	0.005 ppm 0.045 mg/m3
		NIOSH REL	ST	0.02 ppm 0.18 mg/m3
hexamethylene-di-isocyanate	822-06-0	ACGIH	TWA	0.005 ppm
		NIOSH REL	TWA	0.005 ppm 0.035 mg/m3
		NIOSH REL	C	0.02 ppm 0.14 mg/m3

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**\*\*Basis**

- ACGIH. Threshold Limit Values (TLV)
- OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)
- OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
- OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
- OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**  
**Remarks** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling



	chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

---

### 9. Physical and chemical properties

Appearance	: liquid
Color	: yellow
Odor	: mild musty
Odor Threshold	: No data available
Flash point	: ca. 311 °F (155 °C)
Ignition temperature	: Not applicable
Decomposition temperature	: No data available
Lower explosion limit (Vol%)	: No data available
Upper explosion limit (Vol%)	: No data available
Flammability (solid, gas)	: No data available
Oxidizing properties	: No data available
Autoignition temperature	: No data available
pH	: No data available
Melting point/range / Freezing point	: No data available
Initial boiling point and boiling range	: 316 °F (158 °C)
Vapor pressure	: No data available
Density	: ca.1.1 g/cm <sup>3</sup> at 73 °F (23 °C)



Water solubility	:	Note: slightly soluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	ca. > 20,5 mm <sup>2</sup> /s at 104 °F (40 °C)
Relative vapor density	:	No data available
Evaporation rate	:	No data available
Burning rate	:	No data available
Volatile organic compounds (VOC) content	:	1 g/l A+B Combined

---

## 10. Stability and reactivity

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available

---

## 11. Toxicological information

### Acute toxicity

Harmful if inhaled.

### Ingredients:

#### **Hexamethylene-1,6-diisocyanate Homopolymer :**

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 7,000 mg/kg

#### **3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:**

Acute oral toxicity	:	LD50 Oral (Rat): 4,814 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 0.031 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 Dermal (Rat): > 7,000 mg/kg

#### **hexamethylene-di-isocyanate:**

Acute oral toxicity	:	LD50 Oral (Rat): 746 mg/kg
---------------------	---	----------------------------



Acute inhalation toxicity : LC50 (Rat): 0.124 mg/l  
 Exposure time: 4 h  
 Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable

**NTP** Not applicable

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

May cause respiratory irritation.

**STOT-repeated exposure**

Not classified based on available information.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

---

**12. Ecological information**

Other information	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.
-------------------	--

**Component:**

Hexamethylene-1,6-diisocyanate	28182-81-2	<u>Toxicity to fish:</u>
Homopolymer		-





LC50  
 Species: Danio rerio (zebra fish)  
 Dose: > 100 mg/l  
 Exposure time: 96 h

### 13. Disposal considerations

#### Disposal methods

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated

#### IATA

UN number 3082  
 Description of the goods Environmentally hazardous substance, liquid, n.o.s.  
 (3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate)  
 Class 9  
 Packing group III  
 Labels 9  
 Packing instruction (cargo aircraft) 964  
 Packing instruction (passenger aircraft) 964  
 Packing instruction (passenger aircraft) Y964

#### IMDG

UN number 3082  
 Description of the goods ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
 N.O.S.  
 (3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate)  
 Class 9  
 Packing group III  
 Labels 9  
 EmS Number 1 F-A  
 EmS Number 2 S-F  
 Marine pollutant yes

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

No data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

**15. Regulatory information**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : The following components are subject to reporting levels established by SARA Title III, Section 302:

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	38.00 %
---	-----------	---------

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	38.00 %
---	-----------	---------

**Clean Air Act****Ozone-Depletion Potential**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.




---

**16. Other information**
**HMIS Classification**

<b>Health</b>	*	3
<b>Flammability</b>		1
<b>Physical Hazard</b>		0
<b>Personal Protection</b>		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Revision Date 02/26/2015

Material number: 471703