

Screw Capacities

Table Notes

- Capacities based on AISI S100 Section E4.
- When connecting materials of different steel thicknesses or tensile strengths, use the lowest values. Tabulated values assume two sheets of equal thickness are connected.
- Capacities are based on Allowable Strength Design (ASD) and include safety factor of 3.0.
- Where multiple fasteners are used, screws are assumed to have a center-to-center spacing of at least 3 times the nominal diameter (d).
- Screws are assumed to have a center-of-screw to edge-of-steel dimension of at least 1.5 times the nominal diameter (d) of the screw.
- Pull-out capacity is based on the lesser of pull-out capacity in sheet closest to screw tip or tension strength of screw.
- Pull-over capacity is based on the lesser of pull-over capacity for sheet closest to screw header or tension strength of screw.
- Values are for pure shear or tension loads. See AISI Section E4.5 for combined shear and pull-over.
- Screw Shear (Pss), tension (Pts), diameter, and head diameter are from CFSEI Tech Note (F701-12).
- Screw shear strength is the average value, and tension strength is the lowest value listed in CFSEI Tech Note (F701-12).
- Higher values for screw strength (Pss, Pts), may be obtained by specifying screws from a specific manufacturer.

Allowable Screw Connection Capacity (lbs)

Thickness (Mils)	Design Thickness	Fy Yield (ksi)	Fu Tensile (ksi)	#6 Screw (Pss = 643 lbs, Pts = 419 lbs)			#8 Screw (Pss = 1278 lbs, Pts = 586 lbs)			#10 Screw (Pss = 1644 lbs, Pts = 1158 lbs)			#12 Screw (Pss = 2330 lbs, Pts = 2325 lbs)			¼" Screw (Pss = 3048 lbs, Pts = 3201 lbs)		
				0.138" dia, 0.272" Head			0.164" dia, 0.272" Head			0.190" dia, 0.340" Head			0.216" dia, 0.340" Head			0.250" dia, 0.409" Head		
				Shear	Pull-Out	Pull-Over	Shear	Pull-Out	Pull-Over	Shear	Pull-Out	Pull-Over	Shear	Pull-Out	Pull-Over	Shear	Pull-Out	Pull-Over
18	0.0188	33	33	44	24	84	48	29	84	52	33	105	55	38	105	60	44	127
27	0.0283	33	33	82	37	127	89	43	127	96	50	159	102	57	159	110	66	191
30	0.0312	33	33	95	40	140	103	48	140	111	55	175	118	63	175	127	73	211
33	0.0346	33	45	151	61	140	164	72	195	177	84	265	188	95	265	203	110	318
43	0.0451	33	45	214	79	140	244	94	195	263	109	345	280	124	345	302	144	415
54	0.0566	33	45	214	100	140	344	118	195	370	137	386	394	156	433	424	180	521
68	0.0713	33	45	214	125	140	426	149	195	523	173	386	557	196	545	600	227	656
97	0.1017	33	45	214	140	140	426	195	195	548	246	386	777	280	775	1,016	324	936
118	0.1242	33	45	214	140	140	426	195	195	548	301	386	777	342	775	1,016	396	1,067
54	0.0566	50	65	214	140	140	426	171	195	534	198	386	569	225	625	613	261	752
68	0.0713	50	65	214	140	140	426	195	195	548	249	386	777	284	775	866	328	948
97	0.1017	50	65	214	140	140	426	195	195	548	356	386	777	405	775	1,016	468	1,067
118	0.1242	50	65	214	140	140	426	195	195	548	386	386	777	494	775	1,016	572	1,067

Weld Capacities

Table Notes

- Capacities based on the AISI S100 Specification Sections E2.4 for fillet welds and E2.5 for flare groove welds.
- When connecting materials of different steel thicknesses or tensile strengths, use the lowest values.
- Capacities are based on Allowable Strength Design (ASD).
- Weld capacities are based on E60 electrodes. For material thinner than 68 mil, 0.030" to 0.035" diameter wire electrodes may provide best results.
- Longitudinal capacity is considered to be loading in the direction of the length of the weld.
- Transverse capacity is loading in perpendicular direction of the length of the weld.
- For flare groove welds, the effective throat of weld is conservatively assumed to be less than 2t.
- For longitudinal fillet welds, a minimum value of EQ E2.4-1, E2.4-2, and E2.4-4 was used.
- For transverse fillet welds, a minimum value of EQ E2.4-3 and E2.4-4 was used.
- For longitudinal flare groove welds, a minimum value of EQ E2.5-2 and E2.5-3 was used.

Allowable Weld Capacity (lbs / in)

Thickness (Mils)	Design Thickness	Fy Yield (ksi)	Fu Tensile (ksi)	Fillet Welds		Flare Groove Welds	
				Longitudinal	Transverse	Longitudinal	Transverse
43	0.0451	33	45	499	864	544	663
54	0.0566	33	45	626	1084	682	832
68	0.0713	33	45	789	1365	859	1048
97	0.1017	33	45	1125	1269	- ¹	- ¹
54	0.0566	50	65	905	1566	985	1202
68	0.0713	50	65	1140	1972	1241	1514
97	0.1017	50	65	1269	1269	- ¹	- ¹

¹Weld capacity for material thickness greater than 0.10" requires engineering judgment to determine leg of welds, W1 and W2.