

PRODUCT SUBMITTAL

WIRE-BOND®

EPDM Adhesive Tape



DESCRIPTION:

EPDM Adhesive Tape is designed for splicing of EPDM membrane panels and for attaching EPDM membrane to substrates.

METHOD OF APPLICATION:

1. Ensure EPDM membrane surface is clean prior to application.
2. If necessary, wipe membrane with a clean cotton rag, using unleaded gas or denatured alcohol.
3. Apply FSpray Adhesive Primer to membrane and substrate surfaces.
4. After application, allow solvents to flash off before mating. Use touch-push test to verify if solvents have flashed off; adhesive is ready to be bonded if pushing on adhesive with a clean dry finger reveals no stringing or movement of the adhesive layer. Open time usually ranges from 5 to 30 minutes.

SHELF LIFE:

1. Shelf life of one (1) year can be expected if stored in original sealed containers at temperatures between 15.6 - 26.7° C (60 - 80° F). If exposed to lower temperatures, restore to room temperature prior to use.
2. Shelf life will be shortened if exposed to elevated temperatures.
3. Rotate stock to ensure stored material will not go beyond the shelf life of one (1) year.

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www.wirebond.com

PRODUCT DATA

<u>Property</u>	<u>Minimum Performance</u>
Base:	Butyl Polymer
Color:	Black
Solvents:	None
Solids:	100%
Specific Gravity:	1.15 - 1.25 (H2O = 1)
Cure State:	Cured
Thickness:	1.588 mm (0.0625")
Width:	38.1 mm (1.5")
Length:	5.2 m (50.0')

Physical Characteristics

1. Excellent moisture resistance.
2. Excellent resistance to heat and cold.
3. Excellent green tack.
4. Tape is wound on release paper to facilitate handling.

STORAGE:

1. Store in original unopened containers at temperatures between 15.6 - 26.7° C (60 - 80° F) until ready for use.
2. Do not store on job site in direct sunlight or at temperatures above 26.7° C (80° F).

PACKAGING:

5.2 m (50') rolls, 4 rolls per carton, 88 cartons per pallet.

PRECAUTIONARY DATA:

Review Material Safety Data Sheet (MSDS) prior to use.

LEED INFORMATION:

Post Consumer Recycled Content: 0%
Post Industrial Recycled Content: 0%
Manufacturing Location: Michigan Center, MI



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